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250



#### Changing the oil filters

Remove the bolt **1** and swing the tank fastener sideways. Then unscrew(s) clockwise the engine to release the tension of the tank. Remove the tank **2** and disconnect the tank oil filter hoses.



Using edge pliers, you may now pull the oil filter cover **3** out of the housing. Clean the oil filter cover, the sealing surfaces of the engine and the engine cover. Check the O-rings of the oil filter cover for damage and, if necessary, replace them.



Put the engine cover on the side and fit the oil filter housing. Align housing with engine. Press the long O-ring of the tank and the short O-ring of the tank oil filter housing into the housing. Press the O-ring **4** of the oil filter cover and mount the cover. Mount the tank and tighten them to 4 Nm (0.4 Nm).

Position the tank fastener and tighten the bolt to 8 Nm (0.8 Nm).



Mount the motorcycle to an upright position.

Remove the oil dipstick **5** at the tank case and fit it to 1.2 turns of fully伸出 (extended) (maximum lever length, 45°).

Start the engine and check all external connections and oil filter hoses for leaks.

Finally, check the engine oil level and, if necessary, correct it.

# 2015 Ktm 400 Service Manual

**John Haynes**

## 2015 Ktm 400 Service Manual:

*KTM Enduro & Motocross* Phil Mather,2007 This manual is a complete guide to servicing and routine maintenance Step by step instructions clearly linked to hundreds of photos and illustrations guide you through each job **KTM EXC Enduro & SX Motocross, '00-'07** Haynes Publishing,2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the KTM EXC Enduro troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate *KTM 1290 Super Duke* Matthew Coombs,2020 PENTON - KTM 1972-1979 ENGINE WORKSHOP MANUAL & ILLUSTRATED PARTS MANUAL FOR THE 125cc-175cc-250cc & 400cc KTM ENGINES Floyd Clymer,2025-07-14 108 pages and more than 120 illustrations and charts size 8 25 x 10 75 inches This manual covers the overhaul and maintenance of the engines that were installed in the 1972 to 1978 Penton KTM series of off road motorcycles In addition it also includes an illustrated parts manual for those same engines From 1972 onwards the majority of Penton motorcycles utilized KTM engines The most recognizable early Penton KTM machines were the 175cc Jackpiner the 250cc Hare Scrambler and the 400cc Mint In 1976 the Penton KTM MC 5 and Cross Country models were introduced followed by the GS 6 in 1977 all available with 125cc 175cc 250cc and 400cc engine options This manual is a compilation of the April 1979 KTM Engine Repair Instructions and the May 1977 Parts Manual It should be noted that KTM identifies their 1972 to 1979 series of engines by Type numbers and the engines covered in this manual are the 125cc Type 51 1975 1976 175cc Type 52 1972 1979 250cc Type 54 1973 1979 and 400cc Type 55 1974 1978 A BRIEF EXPLANATION OF THE ASSOCIATION BETWEEN PENTON AND KTM In 1967 when John Penton approached KTM Austria with a plan to manufacture off road motorcycles to his design it was obviously seen as an opportunity by KTM to gain a foothold in the expanding USA off road motorcycle market Certainly having someone like John Penton representing their product was a major win for KTM as John's prominent status in off road racing was already well established The first of the Penton KTM joint venture motorcycles the Berkshire 100 and Six Day 125 models powered by Sachs engines arrived in the USA in 1968 The use of a Sachs powertrain was an obvious choice for KTM who without any in house engine capability had been using Sachs engines in their moped scooter and road going motorcycles since the early 1950's While the Sachs powered off road machines established a solid foothold for Penton motorcycles John began to pressure KTM to construct an engine of their own design The first of the Penton models powered by KTM engines debuted in 1972 as the 175cc Jackpiner followed in 1973 by the 250cc Hare and the 400cc Mint in 1974 These Penton KTM powered models are covered in Workshop Manual ISBN 9781588503077 For Sachs powered Pentons see Workshop Manual ISBN 9781588502933 However KTM was also marketing

identical KTM badged bikes as MC Motocross and GS Gelände Sport models on an international level Obviously this did not sit well with John and the situation worsened when those same KTM badged bikes began to show up on the west coast through a different USA importer The 1976 MC 5 and Cross Country and the 1977 GS 6 Pentons were also badged and sold as KTM s and the association between John and KTM continued to deteriorate In the interim KTM had been pressuring John to relinquish control of his distribution rights and in 1978 KTM purchased both the distribution rights and the company infrastructure and the Penton brand was no more A sad end to an era of great innovation by John Penton however his motorcycles and the identical KTM versions are regarded as some of the best ever to come out of the 1970 s off road motorcycle phenomenon and are highly collectible and still used in vintage events by enthusiasts worldwide

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### **Kawasaki 400,**

**500 & 550 Fours Owners Workshop Manual** Jeremy Churchill,1986

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Haynes Publishing,2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the KTM EXC Enduro troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate

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**1978-1987** Penton Staff,1989-03-01 Honda 400 450Cc Twins are very popular motorcycles built with precision engineering to ensure a long life on the road With the help of the Clymer Honda 400 450cc Twins 1978 1987 Repair Manual in your toolbox you will be able to maintain service and repair your Honda to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too

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