

# Audi S6 1994-2016 Workshop Manual

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Other performing assembly work, except applying to engines and machine supports (not listed) **no (110000)**

- 1. **Cylinder block**
  - (1) Main bearing: draw 5
  - (2) Supporting members with cylinder block for retaining bearing → **Fig 19**
- 2. **Oil seal**
  - (1) For preventing leakage and
  - (2) Retaining → **Diagram**
- 3. **Crankshaft**
  - (1) Different crankpins available for allocation with 10 → **Diagram** parts catalogue
  - (2) Mainshaft and crankshaft → **Diagram**
  - (3) Mainshaft roller bearings → **Diagram**
  - (4) Crankshaft dimensions → **Diagram**
  - (5) Other including a new crankshaft, 10 new dimensions → **Table 1** For crankshaft roller 10 → **Diagram** parts catalogue
- 4. **Crank release**
  - (1) **Fig**
  - (2) Used in cylinder head
  - (3) Installation position → **Fig 2**
- 5. **Supporting frame**
  - (1) Mainbearing: draw 5
  - (2) To support chain in guide rail → **Table** for chain support for roller gear
  - (3) Before supporting supporting frame, remove oil from element →



Site and General Engineering Building  
 Located Within the Following Areas:

- (c) Apply coolant after installing the cylinder head.
- Notes**
- (a) For cooling fans.
  - (b) None.
  - (c) Use oil bolts after removing inlet clearance.
  - (d) Fit long bolts on main and short bolts on intake.
  - (e) Tightening torque and sequence – see Fig.

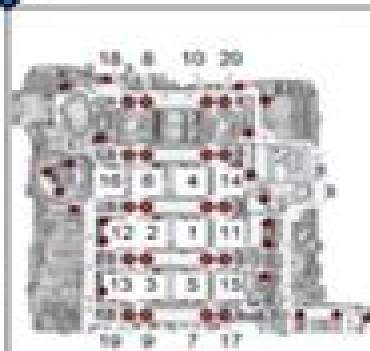
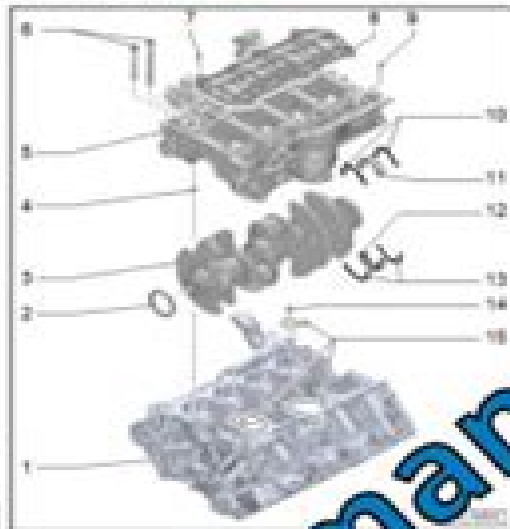
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- Filling tanks on boats and **airports**
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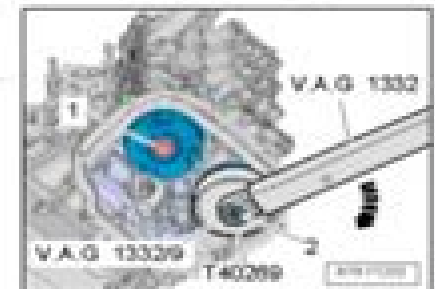
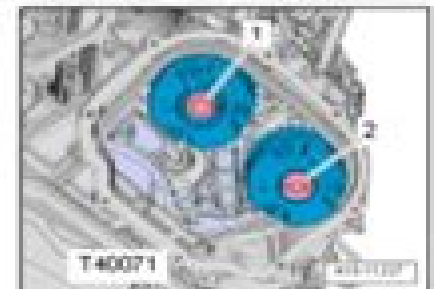
The optional adjusters MUST be installed as described in the following table:

10. The camshaft adjusters according to marks applied during removal.
11. Connect 1) or 4) or camshaft adjuster should corresponding adjustment marks: 2) or 3).
12. The camshaft adjusters according to marks applied during removal.
13. Inserting chain onto drive chain sprocket and camshaft adjusters and fit bolts 1) and 3) - without tightening.
14. It should not be possible to turn both camshaft adjusters on the camshaft without some movement.
15. Remove locking pin 7-000079.

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- PB special events: 7.5000% with cumulative adjustment of most cumulative
- Apply foreign events: 14.00-1.0000 with special reg. system event 14.00-1.0000 to special events: 0.0000
- Make a current mechanism: apply a range of 40 from a cumulative adjustment to direction of error
- Together with as follows while keeping cumulative adjustment under control

Stage	Est	Lightening target
1	10	At least 1000 100 feet
2	20	At least 1000 100 feet



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