

Saturn Aura 2007-2010 Workshop Manual

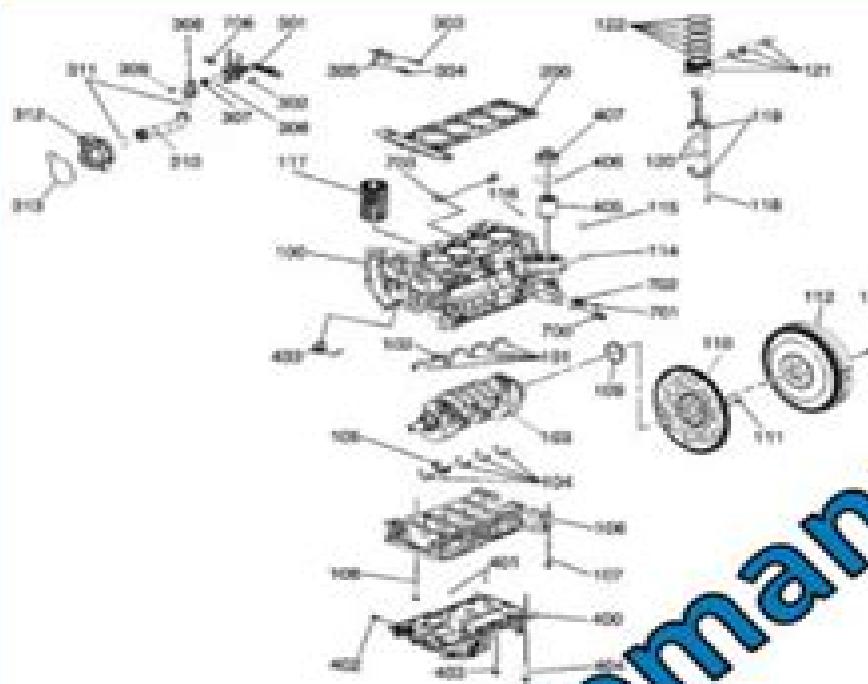


Fig. 21: Engine Block and Components
Courtesy of GENERAL MOTORS CORP.

Callouts For Fig. 21

Callout	Component Name
100	Engine Block
101	Crankshaft Bearing - Upper
102	Cylinder Thrust Bearing - Upper
103	Crankshaft
104	Crankshaft Bearing - Lower
105	Crankshaft Thrust Bearing - Lower
106	Lower Crankcase
107	Lower Crankcase Perimeter Bolt
108	Lower Crankcase Main Bearing Bolt

Install the engine mount to bracket bolts (2).

Tighten the engine mount to bracket bolts in the following sequence.

1. Middle
2. Rear
3. Front

Tighten: Tighten to 100 N·m (73 lb·in)

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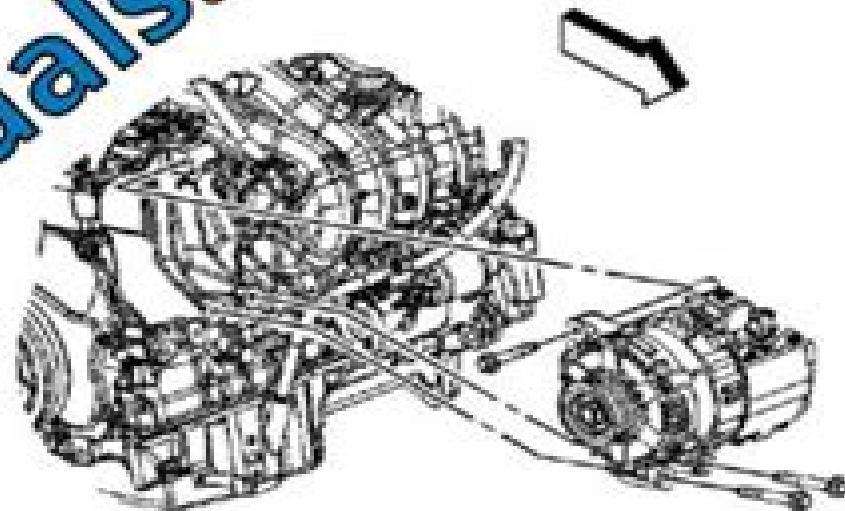


Fig. 37: Generator Starter And Bolts
Courtesy of GENERAL MOTORS CORP.

Position the generator starter to the vehicle and install the bolts.

Tighten the generator starter bolts in the following sequence.

1. Front
2. Bottom

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Shasha Hu

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