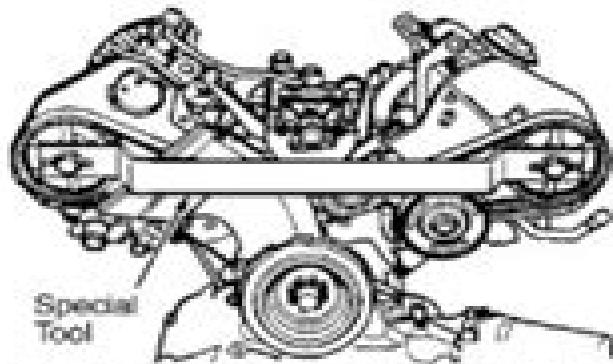


# Audi A6 1994-1997 Workshop Manual



- Use an 8-mm wrench to turn timing belt tensioner roller clockwise until tensioner lever component and tensioner spring pin. See Fig. 54.
- Using a torque wrench with an 8-mm hex bit, apply 11.8 lb. in. (11.7 Nm) to timing belt tensioner roller (groove housing). This ensures timing belt tensioner has expanded completely and properly tensioning belt.
- Tighten coolant spout nuts to specification. See TORQUE SPECIFICATIONS. To complete installation, reverse removal procedure.
- Install temperature belt and tensioner. See SERPENTINE DRIVE BELT ALIGNMENT. (EAN) On A4 and A6, secure belt tensioner to body. See LOCK CARRIAGE.

## CAMSHAFTS

**CAUTION:** DO NOT start engine for about 30 minutes after removing camshaft. Hydraulic valve lifters must bleed down to normal operating positions. With ignition off, rotate crankshaft by hand 2 full turns clockwise before starting engine to ensure valves do not strike.

**NOTE:** For help in identifying components, refer to the following illustrations. See Fig. 54 and Fig. 55.

## Removal

- Remove timing belt. See TIMING BELT ALIGNMENT. Turn crankshaft back slightly (loosen pulley off Top Dead Center TDC).
- Remove camshaft drive spacer. Turn crankshaft drive spacer using pulley. See Fig. 55.
- Disconnect Coolant Pipe (15) from housing and remove nuts. Remove rear (bottom) timing belt pulley. Remove intake air pipe.
- Check camshaft drive spacer. Wearing only the contacts, slide the marker on the camshaft spacer into the bearing cap. See Fig. 55. Using point mark class and spreading opposite sides of the cap. Distance between both screws (and between point markings) is 15 mm.



- 1 - Cover
  - For thermostat
- 2 - O-ring
  - Always replace
- 3 - Thermostat
  - Checking:
    - Heat-up thermostat in water
    - Opening begins at approx. 80°C (180°F)
    - Min. opening: 7 mm (0.276)
- 4 - Bleeder screw
  - 20 Nm (15 ft lb)
- 5 - Bolt
  - 25 Nm (18 ft lb)
- 6 - Retaining clip
  - Make sure clip is seated securely
- 7 - Engine Coolant Temperature (ECT) sensor -G62-
- 8 - Bolt
  - 10 Nm (7 ft lb)
- 9 - Coolant pipe
  - Coolant hose connection diagram = page 19-10
- 10 - Front coolant pipe
- 11 - Bleeding cap
  - Check using WAQ1274 cooling system tester and WAQ1274/Seadipper
  - Test pressure: 1.4-1.8 bar (20-30 psi)
- 12 - O-ring
  - Replace if damaged
- 13 - Expansion tank
  - Carry out leak test of cooling system with WAQ1274 cooling system tester and WAQ1274/9

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