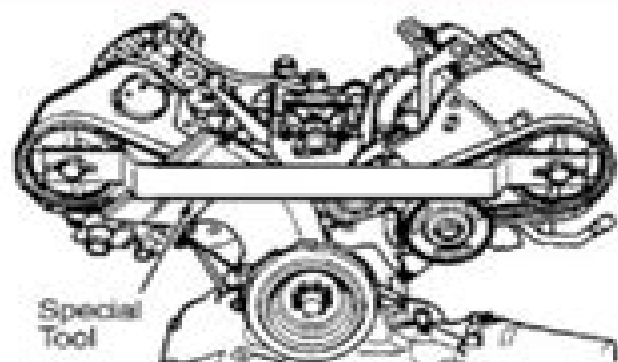


# Audi A6 1994-1997 Workshop Manual



- Use an 8 mm wrench to turn timing belt tensioning roller clockwise until tensioning lever compresses, and release spring pin. See Fig. 24.
- Using a torque wrench with an 8 mm hex bit, apply 11.8 ft. lbs. (16 N.m) to timing belt tensioning roller (idler bearing). This ensures timing belt tension has expanded completely and properly tensioning belt.
- Tighten camshaft sprockets to specification. See **TORQUE SPECIFICATIONS**. To complete installation, remove manual provision.
- Install serpentine belt and remove pin. See **SERPENTINE DRIVE BELT & TENSIONER**. On A4 and A6, secure lock carrier to body. See **LOCK CARRIER**.

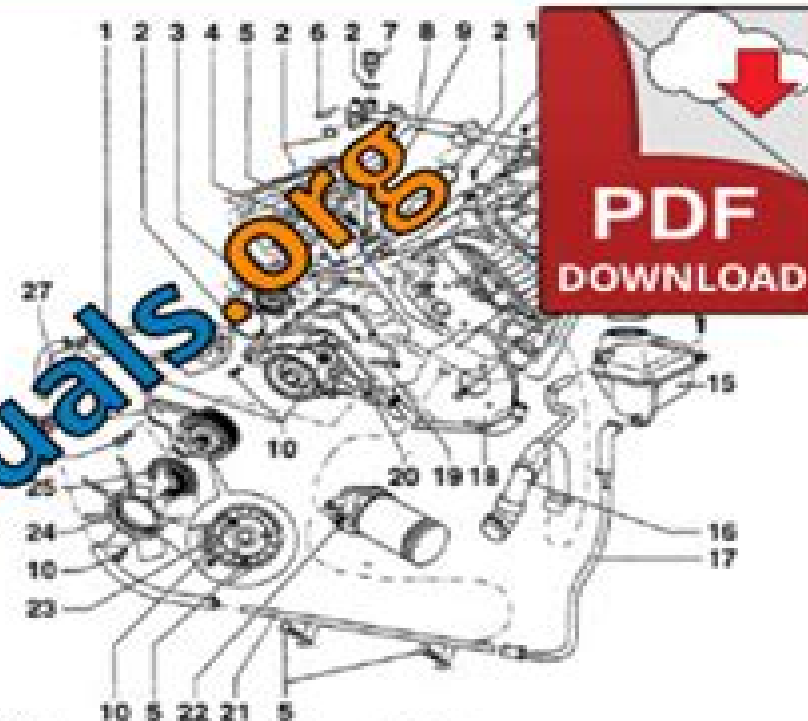
## CAMSHAFTS

**CAUTION:** DO NOT start engine for about 30 minutes after timing belt adjustment. Hydraulic valve lifters must bleed down or vacuum must be applied to the pistons. With ignition off, rotate crankshaft by hand 2 full turns before starting engine to ensure valves do not strike.

**NOTE:** For help in identifying components and their locations, refer to illustrations. See Fig. 24 and Fig. 25.

## Revised

- Remove timing belt. See **TIMING BELT**. Turn crankshaft back slightly (arrow points off Top Dead Center TDC).
- Remove camshaft drive sprocket and camshaft drive sprocket using puller. See Fig. 25.
- Disconnect Camshaft Position (CMP) sensor wiring and remove wire. Remove rear (down) timing belt guard. Remove roller.
- Check camshaft for wear and tear. Measure only the camshaft, clip the roller in the camshaft sprocket in the timing caps. See Fig. 25. Using puller, pull roller and sprocket opposite of timing caps. Remove between roller screws (and between post bearings) in 15 mm.



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- Cover**
  - For thermostat
- O-ring**
  - Always replace
- Thermostat**

Checking:

  - Heat-up thermostat in water
  - Opening begins at approx. 88°C (188°F)
  - Min. opening: 7 mm (0.276)
- Bleeder screw**
  - 20 Nm (15 ft. lb.)
- Bolt**
  - 25 Nm (18 ft. lb.)
- Retaining clip**
  - Make sure clip is seated securely
- Engine Coolant Temperature (ECT) sensor -G62-**
- Belt**
  - 10 Nm (7 ft. lb.)
- Coolant pipe**
  - Coolant hose connection diagram -> page 19-10
- Front coolant pipe**
- Sealing cap**
  - Check using VAG1274 cooling system tester and VAG1274/Adapter
  - Test pressure: 1.4-1.6 bar (20-30 psi)
- O-ring**
  - Replace if damaged
- Expansion tank**
  - Carry out leak test of cooling system with VAG1274 cooling system tester and VAG1274/9

# Audi A6 Workshop Manual 1996

**Carl Lopez**



## **Audi A6 Workshop Manual 1996:**

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Charles O. Probst,1993 The authoritative hands on book for Ford Engine Control Systems Author Charles Probst worked directly with Ford engineers trainers and technicians to bring you expert advice and inside information on the operation of Ford systems His comprehensive troubleshooting service procedures and tips will help you master your Ford s engine control system *Audi 100, A6 Repair Manual 1992, 1993, 1994, 1995, 1996 1997* ,1996 Bentley Publishers is the exclusive factory

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