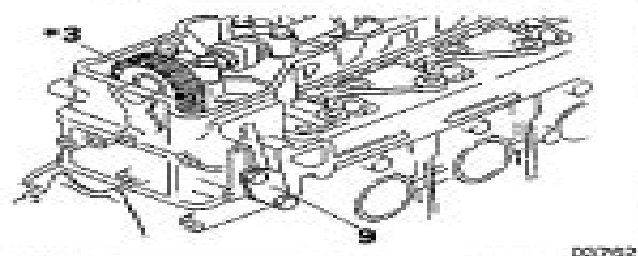


## REMOVAL SERVICE POINTS

### (A) CYLINDER HEAD ASSEMBLY REMOVAL

- (1) Loosen (or remove) the tensioner 9 and relieve the tension of the timing chain \*3 before removing the cylinder head assembly.

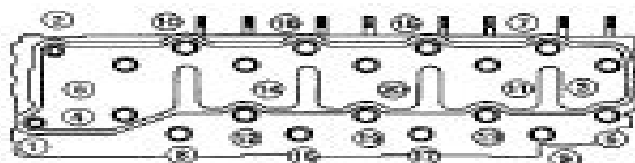
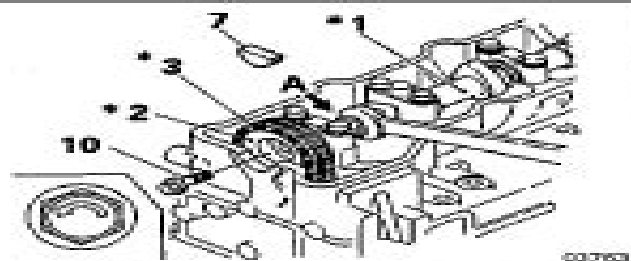


- (2) Remove the front packing 7. Remove the bolt 10 and separate the camshaft \*1 from the cam sprocket \*2.

#### Caution

- When removing the bolt 10, hold the camshaft \*1 at the hexagonal section A to prevent it from turning together. Do not utilize the timing chain \*3 for this purpose.
- The bolt 10 is inversely threaded. The arrow marked on its head shows the tightening direction. To remove it, turn it in the reverse direction.
- The cam sprocket \*2 and timing chain \*3 require to be positioned relatively to each other. Do not separate them unless absolutely necessary.

- (3) Loosen the cylinder head bolts 11 stepwise in the sequence of the numbers shown, then remove them.

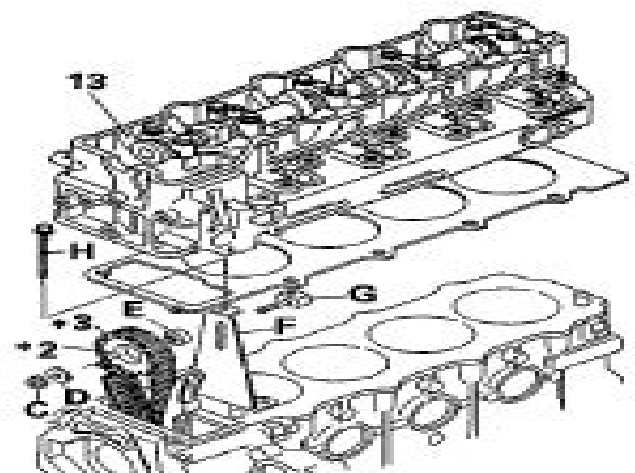


- (4) Lift up the cylinder head assembly 13 straight and remove, while keeping the cam sprocket \*2 in engagement with the timing chain \*3.

- (5) After the cylinder head assembly 13 is removed, hold the cam sprocket \*2 with the special tool to keep the timing chain \*3 on it.

Component Parts of the Special Tool MH062392 – Cam Sprocket Holder Kit

- C: Nut
- D: Washer
- E: Spacer
- F: Adjusting plate
- G: Nut
- H: Bolt



## 4m40 Manual Head Torque Settings

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