

Mazda 3 2004-2009 Workshop Manual



1	Cylinder head cover (Mazda 100 1.2 Cylinder Head Cover Removal Note.) (Mazda 100 1.6 Cylinder Head Cover Removal Note.)	11	Oil pump (Mazda 100 1.6 Front Oil Pump Removal Note.) (Mazda 100 1.6 Front Oil Pump Installation Note.)
2	Camshaft pulley bolt (Mazda 100 1.2 Camshaft Pulley Bolt Removal Note.) (Mazda 100 1.6 Camshaft Pulley Bolt Removal Note.)	12	Timing chain (Mazda 100 1.6 Timing Chain Installation Note.)
3	Camshaft pulley (Mazda 100 1.2 Camshaft Pulley Removal Note.) (Mazda 100 1.6 Camshaft Pulley Removal Note.)	13	Oil pump chain (Mazda 100 1.6 Oil Pump Chain Removal Note.) (Mazda 100 1.6 Oil Pump Chain Installation Note.)
4	Water pump pulley (Mazda 100 1.6 Water Pump Pulley Removal Note.) (Mazda 100 1.6 Water Pump Pulley Installation Note.)	14	Oil pump chain guide (Mazda 100 1.6 Oil Pump Chain Guide Removal Note.) (Mazda 100 1.6 Oil Pump Chain Guide Installation Note.)
5	Front cover (Mazda 100 1.6 Front Cover Removal Note.) (Mazda 100 1.6 Front Cover Installation Note.)	15	Oil pump drive sprocket (Mazda 100 1.6 Oil Pump Drive Sprocket Removal Note.) (Mazda 100 1.6 Oil Pump Drive Sprocket Installation Note.)
6	Oil pump (Mazda 100 1.6 Oil Pump Removal Note.) (Mazda 100 1.6 Oil Pump Installation Note.)	16	Oil pump drive sprocket (Mazda 100 1.6 Oil Pump Drive Sprocket Removal Note.) (Mazda 100 1.6 Oil Pump Drive Sprocket Installation Note.)
7	Engine front cover (Mazda 100 1.7 Engine Front Cover Installation Note.)		

25. Install the exhaust camshaft sprocket.

Caution

- Do not tighten the camshaft sprocket installation bolt at this stage. Verify the valve timing before performing the bolt tightening.

26. Install the SST on the camshaft as shown in the figure.
27. Remove the upper timing chain cover and front cover upper blind plug. Remove the timing chain.
28. Rotate the crankshaft and verify that the top of the piston of the compression stroke is in contact with the weight contacts the SST.

29. Tighten the exhaust camshaft using a wrench on the bolt, and tighten the sprocket installation.

Tightening torque

88—75 N·m (7.5—7.8 kgf·m, 65—66 ft·lb)

30. Remove the SST from the camshaft.
31. Remove the SST installed in the cylinder block cover blind plug hole.
32. Rotate the crankshaft clockwise two turns and repeat the valve timing.
33. If it is not aligned, repeat the procedure.
34. Apply the silicone sealant and install the engine front cover upper blind plug.

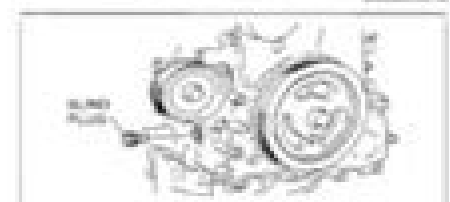
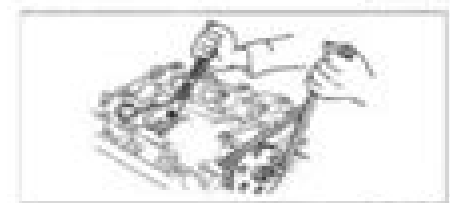
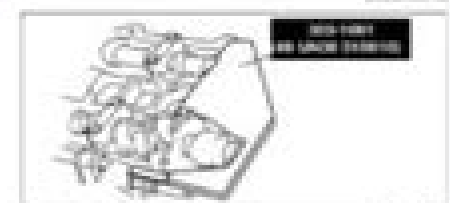
Tightening torque

8.0—11.5 N·m (0.8—1.2 kgf·m, 71—101 in·lb)

37. Install the cylinder block lower blind plug.

Tightening torque

15—22 N·m (1.5—2.2 kgf·m, 14—16 ft·lb)



2009 Mazda 3 Service Manual

Didier Musso



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Table of Contents 2009 Mazda 3 Service Manual

1. Understanding the eBook 2009 Mazda 3 Service Manual
 - The Rise of Digital Reading 2009 Mazda 3 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 2009 Mazda 3 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 2009 Mazda 3 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 2009 Mazda 3 Service Manual
 - Personalized Recommendations
 - 2009 Mazda 3 Service Manual User Reviews and Ratings
 - 2009 Mazda 3 Service Manual and Bestseller Lists

5. Accessing 2009 Mazda 3 Service Manual Free and Paid eBooks
 - 2009 Mazda 3 Service Manual Public Domain eBooks
 - 2009 Mazda 3 Service Manual eBook Subscription Services
 - 2009 Mazda 3 Service Manual Budget-Friendly Options
6. Navigating 2009 Mazda 3 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 2009 Mazda 3 Service Manual Compatibility with Devices
 - 2009 Mazda 3 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 2009 Mazda 3 Service Manual
 - Highlighting and Note-Taking 2009 Mazda 3 Service Manual
 - Interactive Elements 2009 Mazda 3 Service Manual
8. Staying Engaged with 2009 Mazda 3 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 2009 Mazda 3 Service Manual
9. Balancing eBooks and Physical Books 2009 Mazda 3 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 2009 Mazda 3 Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 2009 Mazda 3 Service Manual
 - Setting Reading Goals 2009 Mazda 3 Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 2009 Mazda 3 Service Manual
 - Fact-Checking eBook Content of 2009 Mazda 3 Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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