

# MG ZS 2018-2024 Workshop Manual

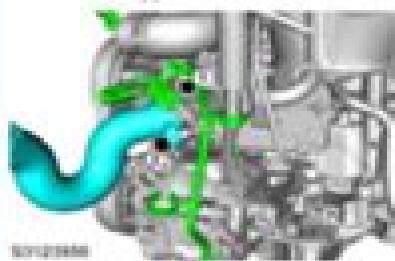
## Engine Cooling System-1.5T

### Radiator Water Outlet Pipe Removal

1. Drain the coolant.
2. Disconnect the clamp (2), and disconnect the radiator water outlet pipe from the radiator.



3. Loosen the clamp (3), and disconnect the radiator water outlet pipe from the thermostat.



4. Remove the radiator water outlet pipe.

### Re-fit

1. Connect the radiator water outlet pipe to the thermostat, and secure it with clamp.

2. Connect the radiator water outlet pipe to the engine, and secure it with clamp.

3. Refit the coolant.

### Placeholder - Ref101

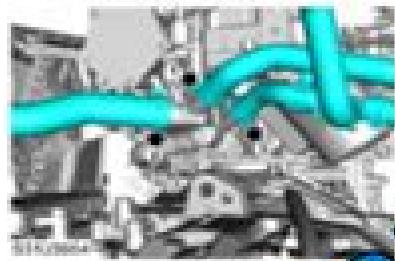
## Air Heater Water Inlet Pipe Removal

### Radiator

1. Drain the coolant.
2. Remove the hose - intercooler to engine.

### Placeholder - Intercooler to Heater Radiator

3. Loosen the clamp (1), and disconnect the air heater water inlet pipe from the engine.



4. Loosen the clamp (2), and disconnect the air heater water inlet pipe from the A/C box.



5. Loosen the clamp (3) and remove the air heater water inlet pipe.

### Re-fit

6. Fit the air heater water inlet pipe and secure it with clamp.

7. Connect the air heater water inlet pipe to the A/C box, and secure it with clamp.

8. Connect the air heater water inlet pipe to the engine, and secure it with clamp.

9. Fit the hose - intercooler to engine.

### Placeholder - Intercooler to Heater Radiator

10. Refit the coolant.

### Placeholder - Ref110

## Engine

## Engine Cooling System-1.5T

### System Pressure Test

#### Check

1. Check the hose for any rupture and abnormal stress, and the tightness of the pipeline connection.
2. Open the coolant expansion tank cap.

**Warning:** Since injury such as scalding could occur due to high pressure water leaking from the system, do not touch the coolant expansion tank when the engine is running.

3. Fit the T1400013 on the expansion tank.
4. Connect the T1400013 pipe to the T1400012.
5. Pressurize the system to 1.0 MPa (10 bar) and check for leakage.
6. Once the pressure has dropped to the pressure value, fit the T1400013 pipe to the T1400012.



7. Visually check the engine and cooling system for signs of coolant leakage.
8. Follow the pressure through the relief valve on the T1400013.



### T1400013

9. Disconnect the T1400013 pipe from the T1400012.
10. Remove the T1400013 from the expansion tank and fit the expansion tank cap.

### Coolant Expansion Tank Removal

#### Placeholder - Radiator

1. Drain the coolant.

### Placeholder - Radiator

2. Loosen the clamp (1) and disconnect the coolant expansion tank pipe.

### Placeholder - Radiator

3. Loosen the clamp (2) and disconnect the coolant expansion tank pipe.

### Placeholder - Radiator

4. Remove the T1400013 from the coolant expansion tank.

### Placeholder - Radiator

5. Remove it from fitting the coolant expansion tank to the body.

### Placeholder - Radiator

6. Remove it from fitting the coolant expansion tank to the body.

### Placeholder - Radiator

7. Remove it from fitting the coolant expansion tank to the body.

### Placeholder - Radiator

8. Remove it from fitting the coolant expansion tank to the body.

### Placeholder - Radiator

9. Remove it from fitting the coolant expansion tank to the body.

### Placeholder - Radiator

10. Remove it from fitting the coolant expansion tank to the body.

### Placeholder - Radiator

11. Remove it from fitting the coolant expansion tank to the body.

### Placeholder - Radiator

12. Remove it from fitting the coolant expansion tank to the body.

### Placeholder - Radiator

13. Remove it from fitting the coolant expansion tank to the body.



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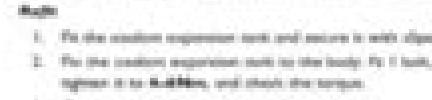
14. Remove it from fitting the coolant expansion tank to the body.



15. Remove it from fitting the coolant expansion tank to the body.



16. Remove it from fitting the coolant expansion tank to the body.



17. Remove it from fitting the coolant expansion tank to the body.



18. Remove it from fitting the coolant expansion tank to the body.

# 20silverado Repair Manual

**John Haynes**

## 20silverado Repair Manual:

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