

## 20-02 SHEET METAL AND FENDERS

### SHEET METAL ASSEMBLY

#### Removal and Replacement 20-02-01

##### Removal

1. Remove the two bolts and washers securing the head to the front fender panel.
2. Remove the two bolts and washers securing the tail to the front fender panel.
3. Disconnect the two oil cooler pipes of front of the coupling, remove the oil cooler panel and disconnect the bottom panel.
4. Disconnect the headlight wiring at the right end.
5. Fig. 1, lift the head and grille assembly clear of the front fender panel.

##### Replacement

1. Place the head and grille assembly over the fender, laying the grille on the bolts of the front side supports.
2. Secure the head to the front fender panel with the two bolts and washers and tighten the bolts to the front side supports.
3. Disconnect the two oil cooler pipes of front of the coupling.
4. Remove the headlight wiring at the right end and into the bottom panel panel.

### GRILLE AND SIDE PANEL ASSEMBLY

#### Removal and Replacement 20-02-02

##### Removal

1. Disconnect the head and grille assembly as stated in operation 20-02-01.
2. If necessary, remove the oil cooler oil coupling as stated in operation 20-02-01 and then withdraw the two oil cooler pipes from the grille.
3. Disconnect the headlight wiring from the fender.
4. Remove the two bolts and washers securing the grille to the head, and the two bolts and washers each side, securing the side panels to the head.
5. Remove the grille and side panels assembly from the head.

##### Replacement

1. Place the grille and side panels assembly as previous on the head and secure the grille with the two bolts and washers and the side panels with the two bolts and washers each side.
2. If necessary, join the oil cooler pipes of front of the coupling.
3. Secure the headlight wiring to the head with the clips.
4. Secure the head and grille assembly as stated in operation 20-02-01.

### HEAD REMOVAL AND REPLACEMENT 20-02-03

#### Removal

1. Remove the head and grille assembly as stated in operation 20-02-01.
2. If necessary, remove the oil cooler oil coupling as stated in operation 20-02-01 and withdraw the oil cooler panel.
3. Fig. 2, remove the required part by removing the two bolts and washers.

*Note: - If the bottom panel, oil cooler and assembly is from the two side panels will be removed.*

4. Remove all traces of the oil seal and adhesive from the panel.

#### Replacement

1. Secure the required panel on the correct position of the side panel with oil coupling adhesive (or similar) and adhesive to the panel.
2. Apply a coat of the adhesive to the new panel and allow it to become hard.
3. Place the cap in position, applying correct adhesive to the base.
4. Tighten the panel and secure with the two bolts and washers.
5. If necessary, join the oil cooler pipes and the oil cooler.
6. Secure the head and grille assembly as stated in operation 20-02-01.

### SIDE PANEL ASSEMBLY 20-02-04

#### Removal and Replacement 20-02-05

##### Removal

*Note: Remove the grille assembly from the front fender panel.*

1. Fig. 3, remove the two bolts and washers securing the lower front fender panel and remove the panel from the intermediate panel by disassembly.
2. If necessary, remove the oil cooler pipe coupling by removing the grille, oil cooler and adhesive securing the mounting bracket to the lower panel.

##### Replacement

1. If necessary, with the oil cooler pipe coupling and secure it to the lower panel with the two bolts and washers.
2. Fig. 4, bolt the lower panel and secure with the two bolts and washers.
3. Reconnect the tube for the oil cooler pipe coupling and with the bottom panel panel.

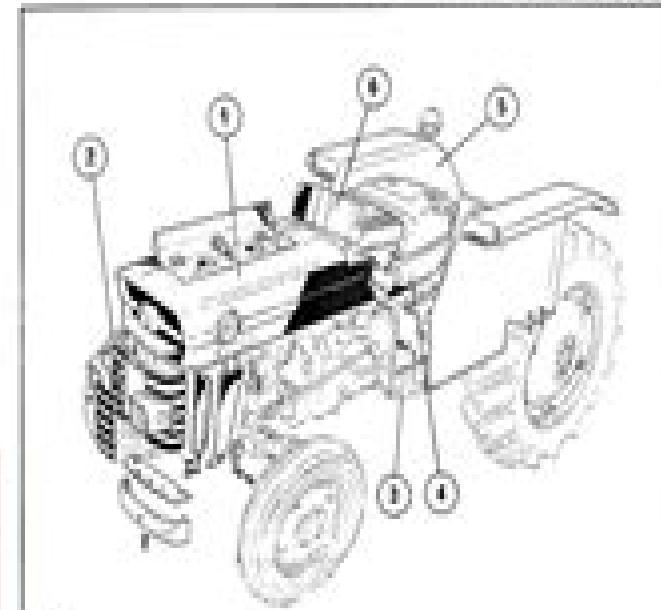


FIG. 1



FIG. 2

## SHEET METAL AND FENDERS

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**WJ Hussar**

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