

The Implementation of API RP 1102 Code to Evaluate Gas Pipeline Road Crossing

Nurhadi Siswantoro^{a,c,*}, Muhammad Badrus Zaman^{a,b}, Semin^{a,c}, and Dwi Priyanta^{a,d}

^aDepartment of Marine Engineering, Institut Teknologi Sepuluh Nopember, Surabaya, Indonesia

^a*a.nurhadiukses@gmail.com*, ^b*b.drus_zaman@yahoo.com*, ^c*seminits@gmail.com*,

^d*priyanta@gmail.com*

^{*}corresponding author

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Abstract: This paper discussed about evaluation stress on gas pipeline. A pipeline transports LPG (Liquefied Petroleum Gas) from jetty to storage tank area along 1200 meters. The pipeline has nominal pipe size (NPS) 10 inches and buried in areas with high population levels (areas with high consequences). At KP 800 meter the segment of pipeline has road crossing conditions, where vehicles such as heavy vehicles pass across above. Pipeline has operated during about 8 years, it necessary study to evaluate the integrity or strength. One of the methods to evaluate buried and road crossing pipelines is determining stress occurs. Stress analysis for pipeline road crossing is evaluated using code API RP 1102 (Pipelines Crossing Railroads and Highway). Based on these standards, the pipeline road crossing is evaluated by stress components such as (a) Circumferential Stress, (b) Longitudinal Stress, (c) Radial Stress. The calculation will be analysed using spreadsheet modelling. Based on the stress analysis in existing operational condition, the segment in KP 800 is Acceptable according Standard API 1102. All parameters show acceptable, furthermore the pipeline is concluded in satisfactory condition.

I. Introduction

Terminal LPG company involved in the services of receiving, stockpiling and distributing the LPG. The company has responsible for ensuring its assets in high integrity. The process of receiving, stockpiling and distributing the LPG. The company has responsible for ensuring its assets in high integrity. The process of receiving, stockpiling and distribution starts from the Jetty head, which functions to carry out receipts from Tanker. In the jetty head there is a marine loading arm equipment that serves to connect the manifold pipe of the tanker with a pipe from the ground and transport LPG into a storage tank. The LPG pumping from the tanker uses a 10-inch diameter pipe along 1200 meters before entering the tank. The pipe is able to flow LPG from tankers up to 300 MT / hour.

Pipe is the main asset in transporting LPG from the process of reception (jetty head) to storage tank. At KP 00 + 800 meters from the jetty head, pipes crossing the road. The greatest load due to

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It provides all the information about tools and types of equipment being used in the piping construction work An engineer is a tradesperson who is busy in the fabrication installation assembly testing maintenance and repair of process piping systems Fresh Piping engineer usually begins as apprentices and deal with industrial commercial marine piping and process piping systems Typical industrial process pipe works under high pressure and temperature and requires metals such as carbon steel stainless steel alloy steel cupronickel and many different alloying metals fused through precise cutting threading grooving bending and welding Piping engineers plan and test piping and tubing layouts cut bend or fabricate pipe or tubing segments and joints of those segments by threading welding brazing cementing or soldering them together They check the installation of manual pneumatic hydraulic and electric operated valves on pipes to control the flow through the pipes or tubes They do testing and inspection of the piping system Piping engineers are often exposed to hazardous materials such as asbestos lead ammonia steam flammable gases various resins and solvents including benzene and various refrigerants Much progress was made in the 20th century toward eliminating or reducing hazardous materials exposures Many aspects of hazardous materials are now regulated by law in most countries including asbestos usage and removal and refrigerant selection and handling

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