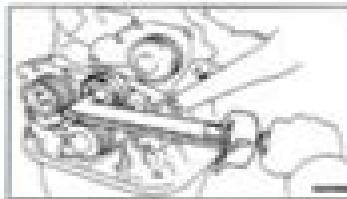
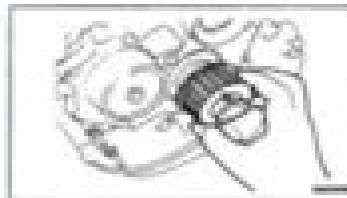


# Toyota Camry 1987-1991 Workshop Manual



## INSTALLATION OF TIMING BELT

See page [TIP-23](#)

### 1. INSTALL OIL PUMP PULLEY

1) Align the groove of the pulley and belt, and slide the pulley.

2) Using SST, install and torque the nut.

SST: 09410-30011

Torque: 200 kg-cm (21 N-m, 20 N-m)

### 2. INSTALL CRANKSHAFT TIMING PULLEY

Align the pulley set key with the key groove of the pulley and slide the pulley.

### 3. INSTALL NO. 2 IDLER PULLEY

1) Install the pulley with the bolt. Torque the bolt.

Torque: 420 kg-cm (43 N-m, 42 N-m)

2) Check that the pulley moves smoothly.

NOTE: Remove any oil or water on the belt and pulley if clean.

### 4. TEMPORARILY INSTALL NO. 2 IDLER PULLEY AND TENSIONER

1) Insert the pulley and tensioner. Do not tighten the bolt yet.

2) Turn the engine clockwise.

3) Turn the pulley clockwise until the belt is flat and it will go and tighten the bolt.

### 5. TEMPORARILY INSTALL TIMING BELT

NOTICE: The engine should be cold.

Install the timing belt on the crankshaft timing, oil pump, No. 2 idler and water pump pulleys.

NOTE: If reusing the timing belt, align the points marked during removal, and install the belt with the arrow pointing in the direction of engine revolution.

## CYLINDER COMPONENT

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Diagram 09410-30011

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• Non-reusable part

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