

Toyota Camry 1987-1991 Workshop Manual



INSTALLATION OF TIMING BELT

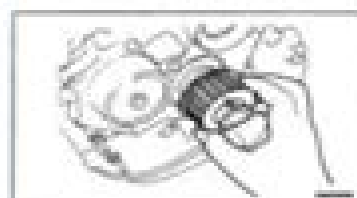
(See page EM-23)

1. INSTALL OIL PUMP PULLEY

(a) Align the outside of the pulley and shaft, and slide the pulley.

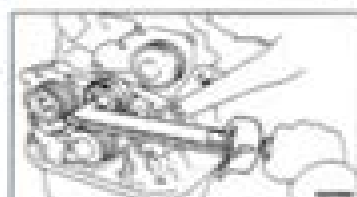
(b) Using SST, install and torque the nut.
SST: 09616-30011

Torque: 200 kg-cm (21 ft-lb, 28 N-m)



2. INSTALL CRANKSHAFT TIMING PULLEY

Align the pulley set key with the key groove of the pulley, and slide the pulley.



3. INSTALL NO. 2 IDLER PULLEY

(a) Install the pulley with the bolt. Torque the bolt.
Torque: 40 N-cm (35 ft-lb, 42 N-cm)

(b) Check that the pulley moves smoothly.
NOTE: Remove any oil or water on the idler pulley and make it clean.



4. TEMPORARILY INSTALL NO. 2 IDLER PULLEY AND TENSIONER

(a) Install the pulley with the bolt. Do not tighten the bolt yet.
(b) Turn the pulley clockwise until it is at the left as far as it will go and tighten.



5. TEMPORARILY INSTALL TIMING BELT

NOTICE: The engine should be cool.

Install the timing belt on the crankshaft timing, oil pump, No. 2 idler and water pump pulleys.

NOTE: If reusing the timing belt, align the points marked during removal, and install the belt with the arrow pointing in the direction of engine revolution.

CYLINDER COMPONENT

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Table of Contents **93 Camry Workshop Manual**

1. Understanding the eBook **93 Camry Workshop Manual**
 - The Rise of Digital Reading **93 Camry Workshop Manual**
 - Advantages of eBooks Over Traditional Books
2. Identifying **93 Camry Workshop Manual**
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an **93 Camry Workshop Manual**
 - User-Friendly Interface
4. Exploring eBook Recommendations from **93 Camry Workshop Manual**
 - Personalized Recommendations
 - **93 Camry Workshop Manual** User Reviews and Ratings
 - **93 Camry Workshop Manual** and Bestseller Lists

5. Accessing 93 Camry Workshop Manual Free and Paid eBooks
 - 93 Camry Workshop Manual Public Domain eBooks
 - 93 Camry Workshop Manual eBook Subscription Services
 - 93 Camry Workshop Manual Budget-Friendly Options
6. Navigating 93 Camry Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 93 Camry Workshop Manual Compatibility with Devices
 - 93 Camry Workshop Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 93 Camry Workshop Manual
 - Highlighting and Note-Taking 93 Camry Workshop Manual
 - Interactive Elements 93 Camry Workshop Manual
8. Staying Engaged with 93 Camry Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 93 Camry Workshop Manual
9. Balancing eBooks and Physical Books 93 Camry Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 93 Camry Workshop Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 93 Camry Workshop Manual
 - Setting Reading Goals 93 Camry Workshop Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 93 Camry Workshop Manual
 - Fact-Checking eBook Content of 93 Camry Workshop Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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