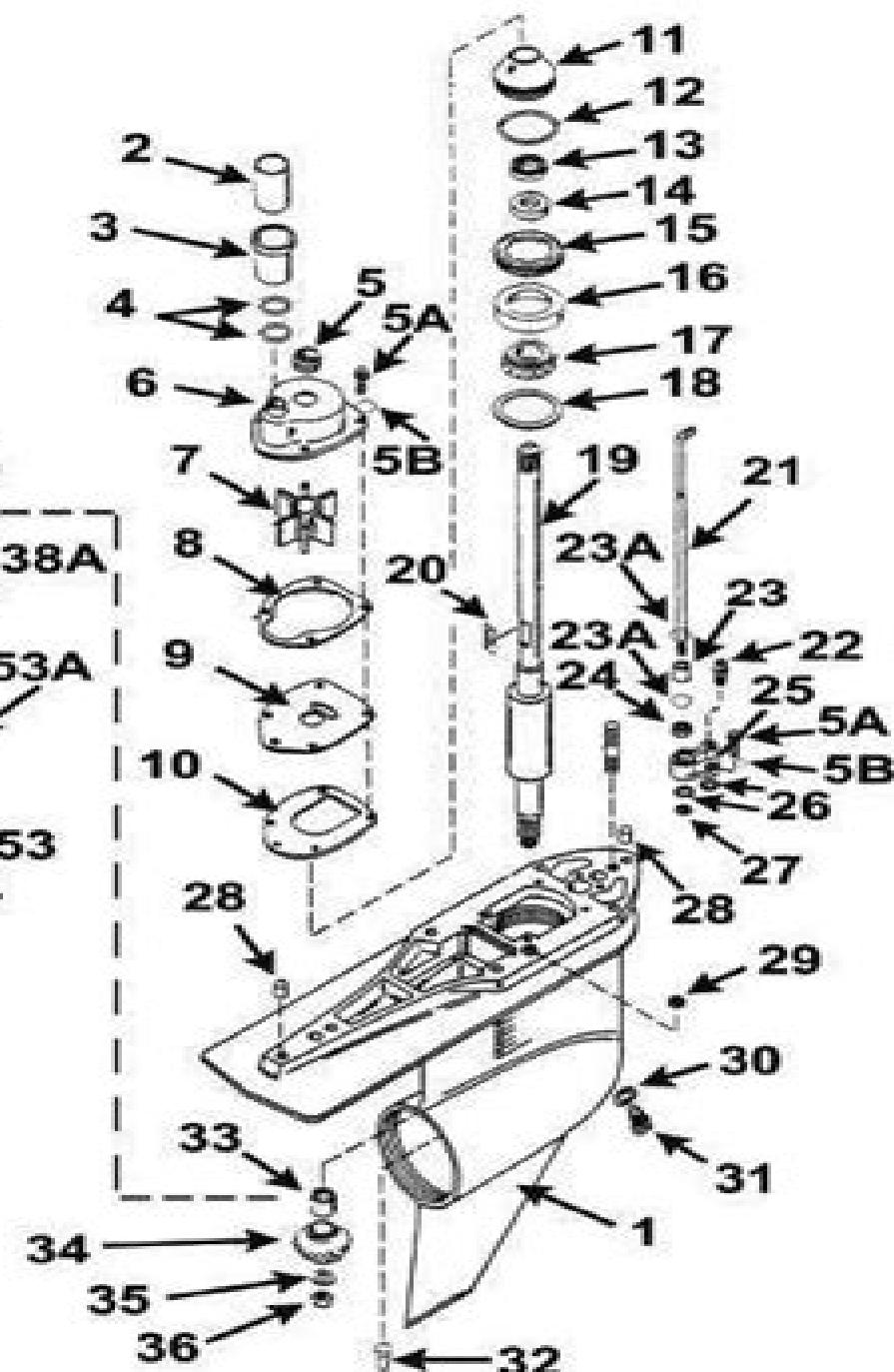


# MERCRAUISER

Generation II

Lower Gearcase Assembly



# Mercruiser Alpha One Gen 1 Service Manual

**Marcel A. Müller**

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