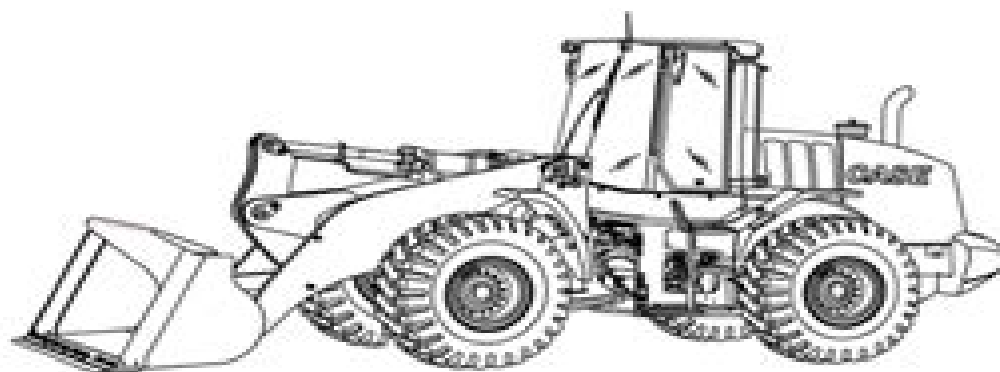




**821F  
921F  
Tier 4  
Wheel Loader**

**OPERATOR'S MANUAL**

Part number 84548504  
2nd edition English  
February 2013  
Replaces part number 84324413

JoeManual.com

**CASE**  
CONSTRUCTION



**SAFETY PRECAUTIONS**  
The operator must read and understand the safety precautions in this manual before operating the machine. The safety precautions in this manual are intended to provide the operator with the information needed to operate the machine safely and to prevent injury or death. The operator must read and understand the safety precautions in this manual before operating the machine.

**Safety precautions specific to attachment and coupling**

- Always inspect the attachment and coupling for damage before use. If damaged, do not use the attachment or coupling.
- Use the correct attachment and coupling for the machine. Do not use the wrong attachment or coupling.
- Use the correct attachment and coupling for the machine. Do not use the wrong attachment or coupling.
- Use the correct attachment and coupling for the machine. Do not use the wrong attachment or coupling.
- Use the correct attachment and coupling for the machine. Do not use the wrong attachment or coupling.
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2. Use the correct attachment and coupling for the machine. Do not use the wrong attachment or coupling.
3. Use the correct attachment and coupling for the machine. Do not use the wrong attachment or coupling.
4. Use the correct attachment and coupling for the machine. Do not use the wrong attachment or coupling.



Figure 1: Attachments and coupling



Figure 2: Attachments and coupling



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**Caterpillar Inc. Peoria, Ill..**



**Case 821f 921f Wheel Loader Operators Manual:**

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