



Designation: D3512/D3512M – 16

Standard Test Method for Pilling Resistance and Other Related Surface Changes of Textile Fabrics: Random Tumble Pilling Tester¹

This standard is issued under the fixed designation D3512/D3512M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript revision (r) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method covers the determination of the propensity of a fabric to form pills and other related surface changes on textiles using the random tumble pilling tester. The procedure is generally applicable to all types of woven and knitted apparel fabrics.

1.2 Note 1—For other test methods for the pilling resistance of textiles, refer to Test Methods D3511/D3511M, D3514/D3514M, and D4970/D4970M.

1.3 Some fabrics that have been treated with a silicone resin may not be satisfactorily tested by this procedure because the silicone resin may transfer onto the cork liners in the test chamber and cause erroneous results.

1.4 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the standard.

1.5 This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.

2. Reference Documents

2.1 ASTM Standards:²

D123 Terminology Relating to Textiles

D1776 and D1776M Practice for Conditioning and Testing Textiles

D3511/D3511M Test Method for Pilling Resistance and

¹ This test method is under the jurisdiction of ASTM Committee D13 on Textiles and is the direct responsibility of Subcommittee D13.40 on Fabric Test Methods, Specific.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For Annual Book of ASTM Standards volume information, refer to the Standard's Document Summary page on the ASTM website.

Other Related Surface Changes of Textile Fabrics: Brush Pilling Tester

D3514/D3514M Test Method for Pilling Resistance and Other Related Surface Changes of Textile Fabrics: Elasticomer Pad

D4850 Terminology Relating to Fabrics and Fabric Test Methods

D4970/D4970M Test Method for Pilling Resistance and Other Related Surface Changes of Textile Fabrics: Martindale Tester

F104 Classification System for Nonmetallic Gasket Materials

2.2 ASTM Adjuncts:

12-435120-00 Set of 5 Photographic Standards for Random Tumble Pilling Test³

3. Terminology

3.1 For all terminology related to D13.59, Fabric Test Methods, General, see Terminology D4850.

3.1.1 The following terms are relevant to this standard: fuzz, pilling resistance, pills.

3.2 For all other terminology related to textiles, see Terminology D123.

4. Summary of Test Method

4.1 Pilling and other changes in surface appearance, such as fuzzing, that occur in normal wear are simulated on a laboratory testing machine. Pills are caused to form on fabric by a random rubbing action produced by tumbling specimens in a cylindrical test chamber lined with a mildly abrasive material. To form pills with appearance and structure that resemble those produced in actual wear, small amounts of short-length gray cotton fiber are added to each test chamber with the specimens. The degree of fabric pilling is evaluated by comparison of the tested specimens with visual standards that may be actual fabrics, or photographs of fabrics, showing a range of pilling resistance. The observed resistance to pilling is reported using an arbitrary rating scale.

³ Available from ASTM International Headquarters. Order Adjunct No. AD3512-012.

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Table of Contents Astm G420edition Changes

1. Understanding the eBook Astm G420edition Changes
 - The Rise of Digital Reading Astm G420edition Changes
 - Advantages of eBooks Over Traditional Books
2. Identifying Astm G420edition Changes
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Astm G420edition Changes
 - User-Friendly Interface
4. Exploring eBook Recommendations from Astm G420edition Changes
 - Personalized Recommendations
 - Astm G420edition Changes User Reviews and Ratings
 - Astm G420edition Changes and Bestseller Lists
5. Accessing Astm G420edition Changes Free and Paid eBooks
 - Astm G420edition Changes Public Domain eBooks
 - Astm G420edition Changes eBook Subscription Services
 - Astm G420edition Changes Budget-Friendly Options

6. Navigating *Astm G420edition Changes* eBook Formats
 - ePUB, PDF, MOBI, and More
 - *Astm G420edition Changes* Compatibility with Devices
 - *Astm G420edition Changes* Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of *Astm G420edition Changes*
 - Highlighting and Note-Taking *Astm G420edition Changes*
 - Interactive Elements *Astm G420edition Changes*
8. Staying Engaged with *Astm G420edition Changes*
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers *Astm G420edition Changes*
9. Balancing eBooks and Physical Books *Astm G420edition Changes*
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection *Astm G420edition Changes*
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine *Astm G420edition Changes*
 - Setting Reading Goals *Astm G420edition Changes*
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of *Astm G420edition Changes*
 - Fact-Checking eBook Content of *Astm G420edition Changes*
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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