

8. If necessary, remove the key from the nose of the camshaft.

Installation Procedure

Table 2

| Required Tools | | | |
|----------------|-------------|-------------------------|-----|
| Tool | Part Number | Part Name | Qty |
| B | 230-6284 | Timing Pin (Camshaft) | 1 |
| C | 136-4632 | Timing Pin (Crankshaft) | 1 |
| | 268-1966 | Adapter | 1 |

NOTICE

Keep all parts clean from contaminants.

Contaminants may cause rapid wear and shortened component life.

1. Ensure that number one piston is at top dead center on the compression stroke. Refer to System Operation, Testing and Adjusting, "Finding Top Center for No. 1 Piston".

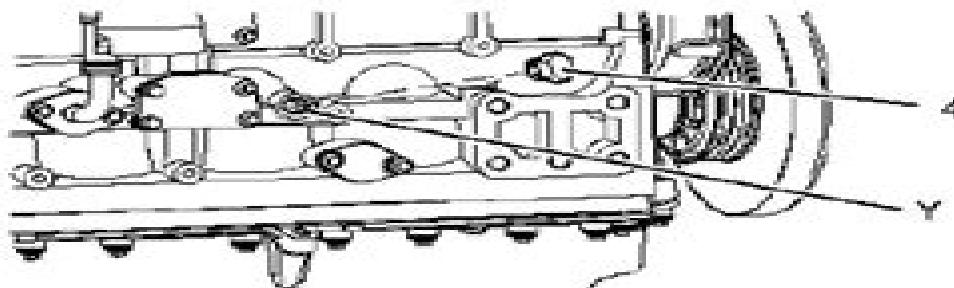


Illustration 6

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2. Ensure that Tooling (C) is installed in hole (Y) in the cylinder block. Use Tooling (C) in order to lock the crankshaft in the correct position. Refer to System Operation, Testing and Adjusting, "Finding Top Centre Position for No.1 Piston".
3. Ensure that the camshaft gear and the key are clean and free from wear or damage.

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