

8. If necessary, remove the key from the nose of the camshaft.

Installation Procedure

Table 2

Required Tools			
Tool	Part Number	Part Name	Qty
B	230-6284	Timing Pin (Camshaft)	1
C	136-4632	Timing Pin (Crankshaft)	1
	268-1966	Adapter	1

NOTICE

Keep all parts clean from contaminants.

Contaminants may cause rapid wear and shortened component life.

1. Ensure that number one piston is at top dead center on the compression stroke. Refer to System Operation, Testing and Adjusting, "Finding Top Center for No. 1 Piston".
-

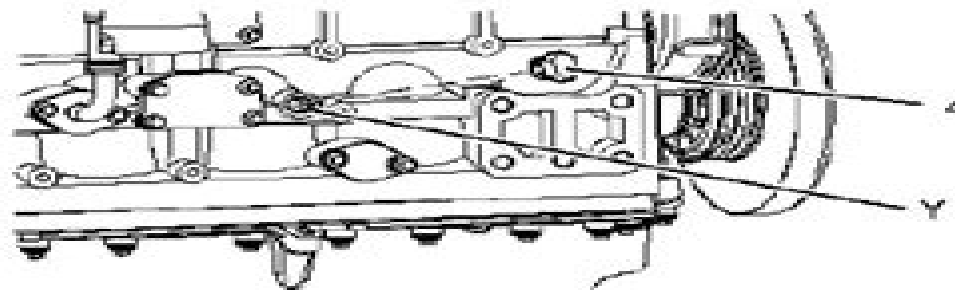


Illustration 6

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2. Ensure that Tooling (C) is installed in hole (Y) in the cylinder block. Use Tooling (C) in order to lock the crankshaft in the correct position. Refer to System Operation, Testing and Adjusting, "Finding Top Centre Position for No.1 Piston".
3. Ensure that the camshaft gear and the key are clean and free from wear or damage.

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