

Lubrication - Volvo Penta SX and DP-S Models

Adding Lubricant to Sterndrive Volvo Penta SX Models

1 Occasionally check oil level in vertical drive. Screw dipstick **(A)** fully into hole. Remove and read oil level in reference to mark on dipstick. If oil level is low, add oil through dipstick opening. Add only enough lubricant to bring the oil level to the proper level somewhere in the range **(B)** on the dipstick.

Vertical Drive Oil Capacity

Change Lubricant Every 100 Hours or Once Each Season. Use Volvo Penta DuraPlus™ Synthetic GL-5 Gear case Lubricant.	
All Volvo Penta SX Models	71 oz. (2100 cc)
All Volvo Penta DP-S Models	81 oz. (2400 cc)

Draining and Filling Vertical Drive Volvo Penta SX Models

When a complete change of lubricant is required in the vertical drive, proceed as follows:

1. Place sterndrive in the full down position. Place a 4 liter drain pan under lower gear case to catch oil.

2 2. Remove oil drain plug **(B)** (port side of lower gear case) and dipstick **(A)** (top of vertical drive). Removing dipstick vents sterndrive to improve oil draining. Allow oil to drain completely.

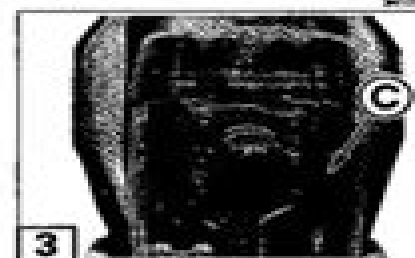
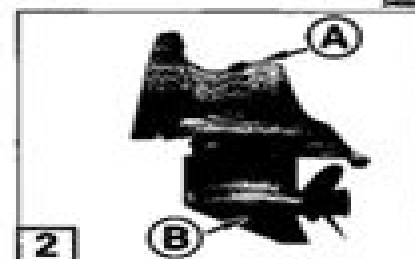
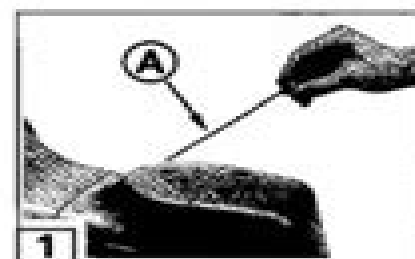
2 **3** 3. Remove three screws securing the shift link access cover to access the oil level plug **(C)**. Fill sterndrive with Volvo Penta Dura Plus™ Synthetic GL-5 Gear case Lubricant through oil drain plug hole **(B)**. Fill slowly to purge air. Sterndrive is properly filled when the oil level appears at the oil level plug hole. When filled to the proper level, install oil level dipstick **(A)** and the oil level plug **(C)** first to prevent excessive oil loss, then the oil drain plug **(B)**. Tighten oil level gauge, plug, and drain plug finger tight.

Note Filling sterndrive too quickly may form air pockets that will cause an inaccurate oil level reading. Running the vertical drive with improper oil level will result in immediate internal damage. If lubricant has been completely changed, oil level must be rechecked after unit has been run and trapped air purged. Improper oil level will result in serious internal vertical drive damage. Add makeup oil through dipstick opening to bring oil up to proper level.

4. Check oil level with dipstick. Oil level must appear on the blade of the dipstick. Add oil if required, through the dipstick hole following procedures under Adding Lubricant to Sterndrive.

5. Tighten drain plug to 60-84 in. lbs. (6,8-9,5 Nm). Tighten oil level dipstick to 48-72 in. lbs. (5,4-8,1 Nm)

6. Install access cover and tighten screws to 108-132 in. lbs. (12 - 14 Nm).



1996 Penta Sx Manual

Christian Drosten



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