



#### NOTE:

The Short Block assembly contains a crankcase assembly, cylinder and cylinder head assembly, and a piston & crankshaft assembly. The following items included with complete engines are **NOT** included on a short block: carburetor assembly, oil pump, magneto assembly, starter assembly, water pump, manifold assembly - intake & exhaust, ignition coils, ignition assembly (CDI Box), spark plugs & wiring, water manifolds, and gaskets if needed to attach these components to the engine block. Prior authorization required for warranty consideration.

# 1996 Polaris Scrambler 400 Engine Diagram

**K Payea**



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