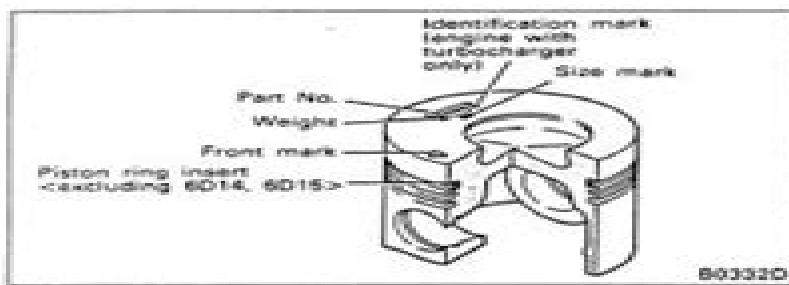


## (4) Piston and piston ring

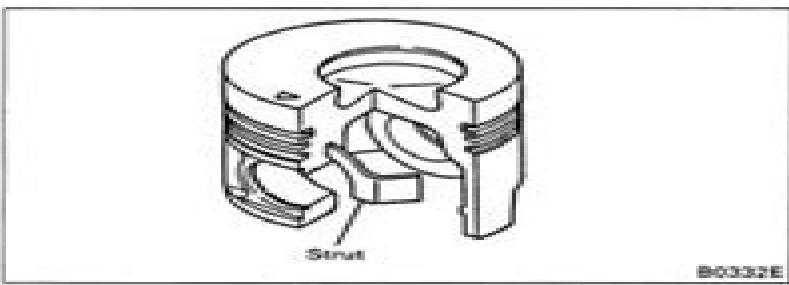
## (a) Piston



The piston is made of an aluminum alloy casting with a trochoidal type combustion chamber (6D15-T, 6D16-T) or re-entrant type combustion chamber (other models) provided at the top.

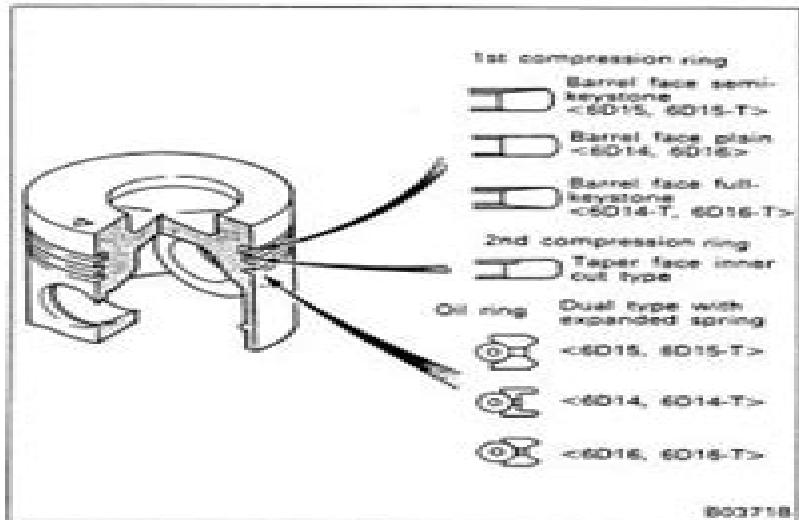
Engines other than 6D14 and 6D15 have a piston ring insert cast in the 1st ring groove for higher durability. The part No., weight, and size mark are stamped on top of the piston as shown above. A triangle mark indicating the piston mounting direction is also embossed on the piston.

The piston pin is mounted using the full floating method, offset from the cylinder center.



The pistons for the 6D16 engine have an internal strut to reduce piston slap noise.

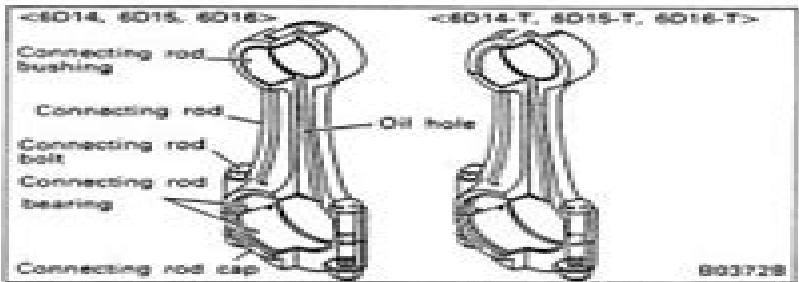
## (b) Piston ring



The piston ring set consists of three rings, namely, two compression rings and one oil ring, all these having chromium plated sliding surfaces for higher wear resistance.

The shapes of piston rings are as illustrated.

## (5) Connecting rod and connecting rod bearing



The connecting rod is a die-forged part with I-section. It has a lead bronze bushing press fitted at the small end and a split type plain bearing fitted at the big end of the connecting rod.

# 6d14 Engine Manual

**J Rink**

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## **Table of Contents 6d14 Engine Manual**

1. Understanding the eBook 6d14 Engine Manual
  - The Rise of Digital Reading 6d14 Engine Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying 6d14 Engine Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 6d14 Engine Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from 6d14 Engine Manual
  - Personalized Recommendations
  - 6d14 Engine Manual User Reviews and Ratings
  - 6d14 Engine Manual and Bestseller Lists
5. Accessing 6d14 Engine Manual Free and Paid eBooks
  - 6d14 Engine Manual Public Domain eBooks
  - 6d14 Engine Manual eBook Subscription Services
  - 6d14 Engine Manual Budget-Friendly Options

6. Navigating 6d14 Engine Manual eBook Formats
  - ePUB, PDF, MOBI, and More
  - 6d14 Engine Manual Compatibility with Devices
  - 6d14 Engine Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of 6d14 Engine Manual
  - Highlighting and Note-Taking 6d14 Engine Manual
  - Interactive Elements 6d14 Engine Manual
8. Staying Engaged with 6d14 Engine Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers 6d14 Engine Manual
9. Balancing eBooks and Physical Books 6d14 Engine Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection 6d14 Engine Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine 6d14 Engine Manual
  - Setting Reading Goals 6d14 Engine Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 6d14 Engine Manual
  - Fact-Checking eBook Content of 6d14 Engine Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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