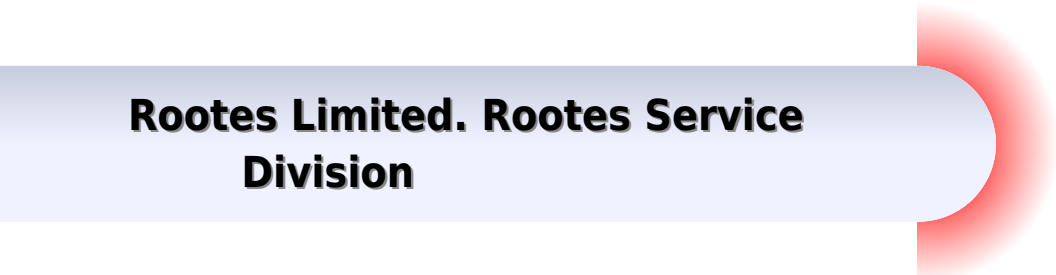


EG-100		ENGINE	
Valve	Valve overall length	STD (Intake)	93.45 mm (3.6791 in.)
		(Exhaust)	93.89 mm (3.6965 in.)
		Limit (Intake)	92.95mm (3.6594 in.)
		(Exhaust)	93.39 mm (3.6768 in.)
	Valve face angle		44.5°
	Stem diameter	(Intake)	5.970 – 5.985 mm (0.2350 – 0.2356 in.)
		(Exhaust)	5.965 – 5.980 mm (0.2348 – 0.2354 in.)
	Stem offset clearance	STD (Intake)	0.025 – 0.060 mm (0.0010 – 0.0024 in.)
		STD (Exhaust)	0.030 – 0.065 mm (0.0012 – 0.0026 in.)
		Limit (Intake)	0.09 mm (0.0031 in.)
Valve spring	Margin thickness	Limit (Exhaust)	0.10 mm (0.0039 in.)
		STD	0.8 – 1.2 mm (0.031 – 0.047 in.)
		Limit	0.5 mm (0.020 in.)
	Deviation	Limit	2.0 mm (0.079 in.)
Valve stem	Free length		39.8 mm (1.5697 in.)
	Installed tension at 34.7 mm (1.366 in.)		148 – 164 N
			(15.1 – 16.7 kgf, 33.3 – 36.8 lbf)
	Lifter diameter		27.975 – 27.985 mm (1.1014 – 1.1018 in.)
Manifold	Lifter bore diameter		28.000 – 28.021 mm (1.1024 – 1.1033 in.)
	Oil clearance	STD	0.015 – 0.046 mm (0.0006 – 0.0018 in.)
		Limit	0.10 mm (0.0039 in.)
	Warpage	Limit	0.05 mm (0.0020 in.)
Camshaft	Thrust clearance	STD	0.045 – 0.100 mm (0.0018 – 0.0039 in.)

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[honda cr series wikipedia](#) - Jan 07 2023

web honda cr125r 1997 engine configuration liquid cooled single cylinder two stroke with hpp lubrication bore stroke 54mm x 54 5 mm