

Toyota 1K3-16 Head Gasket Torque Settings

Cylinder head bolts are torque to yield and must be replaced

Torque settings

All Bolts

Stage

1

2

3

4

5

15 ft-lb

30 ft-lb

Put paint mark on each bolt (see picture below)
using the paint marks as reference, tighten the bolts by turning
each bolt 90° degrees in sequence shown (see picture below)
Further tighten each bolt by turning another 90° degrees in
sequence shown (see picture below)



Torque bolt sequence



Cylinder Head Supplies Ltd

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HOW TO TORQUE CYLINDER HEAD angle torque



1kz Engine Head Torque

ML Morrison

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the ML Morrison text bar.

1kz Engine Head Torque:

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