

Torque the bolts in an uneven sequence
Cylinder head bolts are torque to 100N and then to 100% of torque

Torque sequence

All bolts

Stage 1

1

2

3

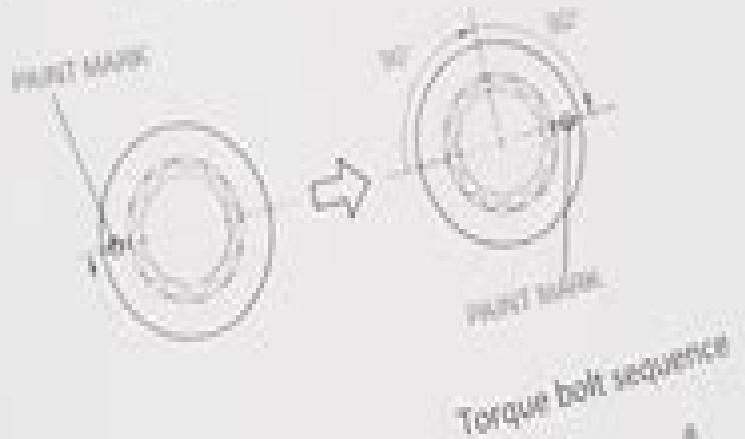
4

5

15 N.m

30 N.m

put paint mark on each bolt (see picture below)
using the paint marks as reference, tighten the bolts in turns
each bolt 90° degrees in sequence (see picture below)
further tighten each bolt by turning another 90° degrees in
sequence shown (see picture below)

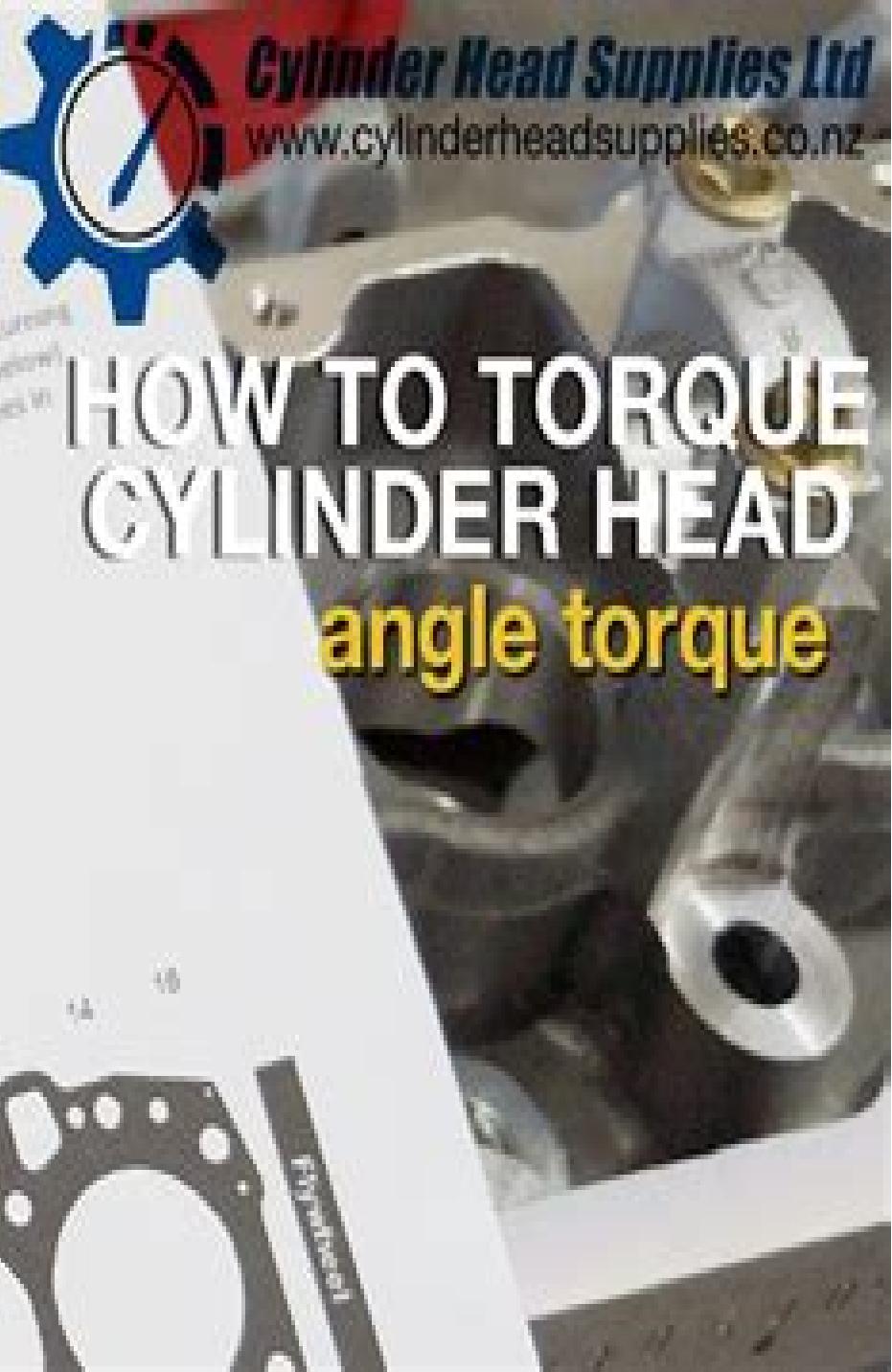


Torque bolt sequence



HOW TO TORQUE CYLINDER HEAD

angle torque



1kz Engine Head Torque

ML Morrison

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