

ENGINE LUBRICATION

A conventional 2-stroke engine cannot receive its entire lubrication from an oil supply in the crankcase. Oil splash in the crankcase could be carried into the cylinder with the oil/air charge, resulting in high oil consumption and spark plug fouling. These outboards use the following method for engine lubrication.

Fuel/Oil Mixture

In this system, lubricating oil is mixed with the fuel. The oil is then carried to the piston and cylinder with the fuel mixture as it is drawn into the engine. This system has an inherent disadvantage. Since sufficient oil must be mixed with the fuel to meet the maximum lubrication requirements of the engine, the engine will receive excess oil when lubrication requirements are minimal, such as at idling.

The only fuels recommended for outboard, 2-stroke motor use are marine, automotive white, and aircraft gasolines of 90 octane or greater. The engine is extremely sensitive to changes in oil or gasoline types. Optimum performance can only be realized through consistency.

Never use any more (or less) oil in the fuel mix than a 50:1 ratio of gas to oil. Too little oil results in insufficient lubrication, scoring of cylinder walls, overheating, and eventual destruction. Too much oil results in plug fouling, knocking, carbon buildup and poor performance.

CAUTION

Never use an oil which has detergent. The detergents are basically dissolved metallic particles which can build-up on the piston and cause overheating and pre-ignition. Never use additives or "boosters."

Never use gasoline which has been stored for great periods of time; it contains substances which will turn to gum if stored too long. These deposits can cause carburetion problems and spark plug deterioration.

Always drain the fuel tank and carburetor if the engine is to be stored.

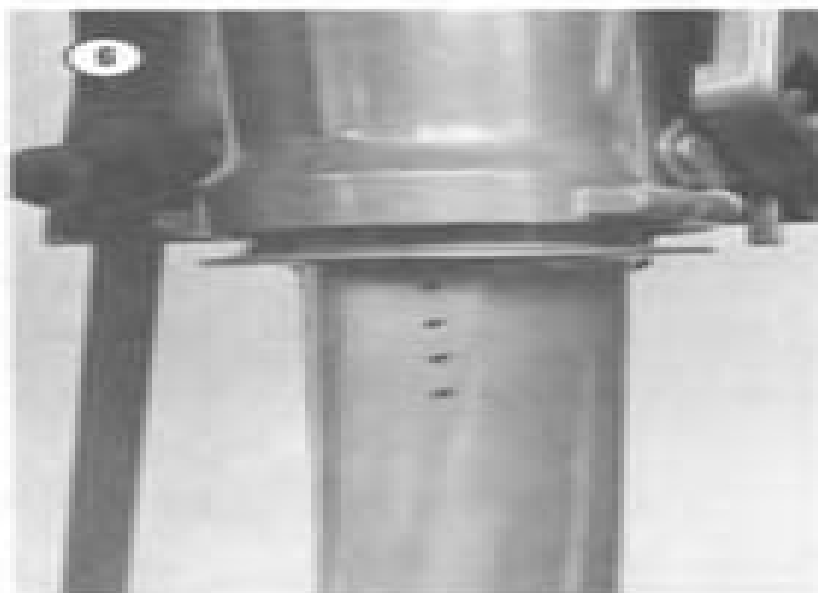
Don't be alarmed if the engine smokes excessively after having been stored for a few weeks, or even days, or after filling the tank

with fresh pre-mix. The oil tends to settle out of the gas or will remain on the bottom of the tank if not mixed properly. This could cause problems since, as the fuel is used, the mixture will "lean out" and not lubricate as well as it should. Drain the tank into a suitable container and discard if old or re-mix if still fresh.

WATER PUMP/COOLING SYSTEM

These engines rely on a variable volume pump and, in some instances, a thermostat to control and reduce engine heat. The system works in some degree to that of an automobile and should be treated with the same respect if long engine life is expected.

Proper functioning can be determined if a steady flow of water discharges from the idle relief holes near the water line while the engine is idling. See Figure 6. If there isn't any flow, stop the engine immediately and check for the problem. Don't restart the engine until the situation is rectified or permanent damage will result. Check and clean the discharge holes with a fine strand of wire.



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Outboard Motor Service Manual: Motors below 30 hp, 1979 Index of Technical Publications United States.
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Table of Contents 5 Hp Evinrude 1977 Repair Manual

1. Understanding the eBook 5 Hp Evinrude 1977 Repair Manual
 - The Rise of Digital Reading 5 Hp Evinrude 1977 Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 5 Hp Evinrude 1977 Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 5 Hp Evinrude 1977 Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 5 Hp Evinrude 1977 Repair Manual
 - Personalized Recommendations
 - 5 Hp Evinrude 1977 Repair Manual User Reviews and Ratings
 - 5 Hp Evinrude 1977 Repair Manual and Bestseller Lists

5. Accessing 5 Hp Evinrude 1977 Repair Manual Free and Paid eBooks
 - 5 Hp Evinrude 1977 Repair Manual Public Domain eBooks
 - 5 Hp Evinrude 1977 Repair Manual eBook Subscription Services
 - 5 Hp Evinrude 1977 Repair Manual Budget-Friendly Options
6. Navigating 5 Hp Evinrude 1977 Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 5 Hp Evinrude 1977 Repair Manual Compatibility with Devices
 - 5 Hp Evinrude 1977 Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 5 Hp Evinrude 1977 Repair Manual
 - Highlighting and Note-Taking 5 Hp Evinrude 1977 Repair Manual
 - Interactive Elements 5 Hp Evinrude 1977 Repair Manual
8. Staying Engaged with 5 Hp Evinrude 1977 Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 5 Hp Evinrude 1977 Repair Manual
9. Balancing eBooks and Physical Books 5 Hp Evinrude 1977 Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 5 Hp Evinrude 1977 Repair Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 5 Hp Evinrude 1977 Repair Manual
 - Setting Reading Goals 5 Hp Evinrude 1977 Repair Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 5 Hp Evinrude 1977 Repair Manual
 - Fact-Checking eBook Content of 5 Hp Evinrude 1977 Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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