




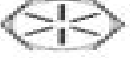




# Torque Reference Chart

## Metric (ISO 898) - Inch (SAE J429)

							
	Class Tensile	M6 - M16: 800 MPa M20 - M30: 830 MPa 120,000 psi	1040 MPa 150,000 psi	1220 MPa 176,000 psi			
Metric (ISO 898)	Size/Thread	Bolt Torque Specs in Foot Pounds or (Inch Pounds)					
		Dry		Oiled		Dry	
	M5 x 0.80	(5.40)	(4.13)	(7.8)	(5.9)	(9.1)	(6.8)
	M6 x 1.00	(9.2)	(6.9)	(13.3)	(9.9)	(15.6)	(11.6)
	M7 x 1.00	(15.6)	(11.4)	(22.2)	(16.7)	(26.0)	(19.5)
	M8 x 1.25	(22.5)	(16.9)	(33.3)	(24.2)	(37.2)	(28.4)
	M10 x 1.50	37	28	53	40	62	47
	M12 x 1.75	65	49	93	69	108	81
	M14 x 2.00	104	78	148	111	173	130
	M16 x 2.00	161	121	230	172	269	202
M18 x 2.50	222	167	318	238	372	279	
M20 x 2.50	314	235	449	337	525	394	
M22 x 2.50	428	321	613	460	716	537	
M24 x 3.00	543	407	776	582	908	681	
M27 x 3.00	796	597	1139	854	1333	998	
M30 x 3.50	1079	809	1543	1158	1804	1353	
M33 x 3.50	1468	1101	2101	1576	2455	1842	
M36 x 4.00	1886	1415	2699	2024	3154	2366	

							
	Class Tensile	Grade 5 120,000 psi	Grade 8 150,000 psi	Grade A574M-A574 176,000 psi			
Inch (SAE J429)	Size/Thread	Bolt Torque Specs in Foot Pounds or (Inch Pounds)					
		Dry	Oiled	Dry	Oiled	Dry	Oiled
	1/4-20	(8.03)	(7.6)	(14.0)	(10.7)	(16.0)	(12.0)
	1/4-28	(11.6)	(8.7)	(16.7)	(12.3)	(19.2)	(14.4)
	5/16-18	(20.9)	(15.7)	(29.5)	(22.1)	(34.8)	(26.4)
	5/16-24	(23.1)	(17.4)	(32.7)	(24.5)	(38.4)	(28.8)
	3/8-16	(37.2)	(27.6)	44	33	53	38
	3/8-24	(42.0)	(31.2)	49	37	58	43
	7/16-14	49	37	70	52	81	61
	7/16-20	55	41	78	58	93	68
	1/2-13	75	57	106	80	124	93
	1/2-20	85	64	120	90	140	105
	5/8-11	150	113	212	159	238	179
	5/8-18	170	127	240	180	270	202
	3/4-10	267	200	376	282	423	317
	3/4-16	297	223	420	315	472	354
	7/8-9	429	322	606	455	682	511
	7/8-14	474	355	669	502	752	568
	1-8	644	483	909	681	1022	767
1-12	722	542	1020	765	1147	860	

Minimum Strengths	
Metric	Inch
ISO 898	SAE J429
	
Grade 4, 8 (4, 8, 9, 10)	Grade 2
Tensile: 4700MPa	Tensile:
80,000 psi	80,000 psi
	
Grade 8.8	Grade 5
Tensile: 830MPa	Tensile:
120,000 psi	120,000 psi
	
Grade 10.9	Grade 8
Tensile: 1040MPa	Tensile:
150,000 psi	150,000 psi
	
Grade 12.9	Grade A574 A574
Tensile: 1220MPa	Tensile:
176,000 psi	176,000 psi

Note: These charts are provided as a *Reference* only. Always refer to vehicle manufacturers recommended Torque setting for the specific application. XRF Inc. has made every effort to insure the data provided in these charts is accurate.

# 457377 Torque Spec Guide

**M Mosston**

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