

Torque Reference Chart

Metric (ISO 898) - Inch (SAE J429)

Metric (ISO 898)

Inch (SAE J429)

Class Thread	ISO - ISO 898: 800 MPa		1000 MPa		1220 MPa	
	ISO 20 - ISO 30: 830 MPa 120,350 psi		150,800 psi		176,900 psi	
	Dry	Oiled	Dry	Oiled	Dry	Oiled
M6 x 0.80	(540)	(433)	(780)	(668)	(931)	(848)
M6 x 1.00	(920)	(760)	(1300)	(1160)	(1540)	(1330)
M7 x 1.00	(1,560)	(1,340)	(2,020)	(1,860)	(2,600)	(2,350)
M8 x 1.25	(2,270)	(1,950)	(2,800)	(2,400)	(3,220)	(2,840)
M10 x 1.50	3.7	2.8	5.3	4.0	6.2	4.7
M12 x 1.75	6.5	4.9	9.3	6.9	12.6	8.1
M14 x 2.00	10.4	7.6	14.6	11.3	19.3	13.0
M16 x 2.00	16.1	12.1	22.0	17.2	28.2	20.2
M18 x 2.50	22.2	16.7	31.0	21.8	37.2	27.9
M20 x 2.50	33.4	23.5	45.9	33.7	52.5	39.4
M22 x 2.50	42.9	32.1	53.3	40.0	62.6	50.7
M24 x 3.00	5.43	4.07	7.76	5.82	9.88	6.83
M27 x 3.00	7.96	5.97	11.39	8.54	13.33	9.98
M30 x 3.50	10.79	8.09	15.41	11.58	18.64	13.53
M33 x 3.50	13.62	11.03	21.01	15.76	24.55	18.42
M36 x 4.00	16.66	13.15	26.99	20.04	31.54	23.46



Class Thread	Grade 5		Grade 8		Grade ASTM-A574	
	120,000 psi		150,800 psi		176,900 psi	
	Dry	Oiled	Dry	Oiled	Dry	Oiled
1/4-20	(0.033)	(0.265)	(0.405)	(0.307)	(0.680)	(0.490)
3/16-20	(0.160)	(0.107)	(0.167)	(0.120)	(0.362)	(0.264)
5/32-24	(0.091)	(0.057)	(0.095)	(0.070)	(0.240)	(0.164)
5/32-24	(0.131)	(0.100)	(0.177)	(0.140)	(0.380)	(0.280)
3/8-16	(0.270)	(0.200)	4.4	3.3	5.3	3.8
3/8-24	(0.200)	(0.137)	4.7	3.2	5.8	4.1
7/16-14	4.9	3.7	7.0	5.2	8.1	5.5
7/16-20	5.5	4.1	7.8	5.6	9.3	6.6
1/2-13	7.5	5.7	10.6	8.0	12.4	9.3
1/2-20	8.5	6.8	12.0	9.0	14.0	10.7
5/8-11	11.0	8.1	21.2	15.9	23.8	17.7
5/8-11	12.0	8.7	24.0	18.0	27.0	20.0
3/4-10	20.7	14.0	37.6	28.2	42.3	33.7
3/4-10	21.0	14.2	42.0	31.5	47.2	35.6
7/8-9	42.9	32.2	60.6	45.5	68.2	51.1
7/8-10	47.6	35.5	64.9	50.2	73.2	54.6
1-8	61.8	44.3	90.9	68.1	102.2	76.7
1-10	72.3	54.2	100.0	76.5	114.7	86.0

Note: These charts are provided as a *Reference* only. Always refer to vehicle manufacturers recommended Torque setting for the specific application. XRF Inc. has made every effort to insure the data provided in these charts is accurate.

Minimum Strengths	
Metric	Inch
ISO 898	SAE J429
Grade 8.8 (8.8, 10.9, 12)	Grade 2
Minimum 120,000 psi	100,000 psi
120,000 psi	100,000 psi
Grade 10.9	Grade 9
Minimum 150,800 psi	120,000 psi
150,800 psi	120,000 psi
Grade 12.9	Grade 10
Minimum 176,900 psi	150,000 psi
176,900 psi	150,000 psi

Grade 12.9	
Metric	Inch
Grade 12.9	Grade 10.9
Minimum 176,900 psi	150,000 psi
176,900 psi	150,000 psi

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