

Assignment 3 solution

1. Select the correct variant of the GTAW process aims to improve penetration depth while maintaining same net heat input.
 - a) Hot Wire GTAW
 - b) GTAW with filler
 - c) **Pulse GTAW**
 - d) Conventional GTAW
2. The primary function of the AC power supply to filler in the Hot Wire GTAW process is
 - a) To regulate the welding arc
 - b) **To preheat the filler wire**
 - c) To reduce the arc blow effect
 - d) To enhance the penetration depth
3. The use of activated fluxes in Activated Flux GTAW reverses the Marangoni convection, which in turn causes
 - a) **A change in the direction of molten metal flow**
 - b) Increased heat input
 - c) A reduction in the arc constriction effect
 - d) A decrease in the surface tension of the molten metal
4. Select the correct statement in respect of arc welding like GMAW with DC reverse polarity.
 - a) **The workpiece is connected to the negative terminal, and the electrode is connected to the positive terminal of the DC power source**
 - b) Low deposition rate
 - c) High penetration depth
 - d) Less heating of the electrode
5. The term 'cold' in Cold Metal Transfer welding refers to
 - a) The temperature of the workpiece during welding
 - b) The use of a cooling system during the process
 - c) **The relatively low heat input compared to other GMAW variants**
 - d) The absence of any heat generation during the process
6. The power source typically used for submerged arc welding with electrodes less than 2.4 mm in diameter is
 - a) Constant current
 - b) **Constant voltage**
 - c) Alternating current
 - d) Direct current pulse
7. The factor(s) contributing to the high arc efficiency of submerged arc welding is/are
 - a) **A thick molten layer of flux over the weld pool**
 - b) Low welding speed
 - c) Use of a constant voltage power source

Assignment 3 Solution Unsw

**Yuqing Sun, Tun Lu, Buqing
Cao, Hongfei Fan, Dongning Liu, Bowen
Du, Liping Gao**

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Principles and Practice of Constraint Programming - CP 2006 Frédéric Benhamou,2006-09-26 This book constitutes the refereed proceedings of the 12th International Conference on Principles and Practice of Constraint Programming CP 2006 held in Nantes France in September 2006 The 42 revised full papers and 21 revised short papers presented together with extended abstracts of four invited talks were carefully reviewed and selected from 142 submissions All current issues of computing with constraints are addressed

Computer Supported Cooperative Work and Social

Computing Yuqing Sun,Tun Lu,Buqing Cao,Hongfei Fan,Dongning Liu,Bowen Du,Liping Gao,2022-07-19 The two volume set CCIS 1491 and 1492 constitutes the refereed post conference proceedings of the 16th CCF Conference on Computer Supported Cooperative Work and Social Computing ChineseCSCW 2021 held in Xiangtan China November 26 28 2021 The conference was held in a hybrid mode i e online and on site in Xiangtan due to the COVID 19 crisis The 65 revised full papers and 22 revised short papers were carefully reviewed and selected from 242 submissions The papers are organized in the following topical sections Volume I Collaborative Mechanisms Models Approaches Algorithms and Systems Cooperative Evolutionary Computation and Human like Intelligent Collaboration Domain Specific Collaborative Applications Volume II Crowd Intelligence and Crowd Cooperative Computing Social Media and Online Communities

Socio-Technical

Knowledge Management: Studies and Initiatives Handzic, Meliha,2007-04-30 This book connects knowledge management theory to knowledge management practice allowing the empirical research presented to resolve challenges It provides a better understanding of the benefits and limitations of various socio technical knowledge management initiatives especially in the realm of social oriented knowledge culture communities initiatives and rewards measurement technology oriented knowledge repositories modeling rating alerting and discovery systems Provided by publisher

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Distributed Communities on the Web Peter Kropf,2000-06-07 This book constitutes the refereed proceedings of the Third International Workshop on Distributed Communities on the Web DCW 2000 held in Quebec City Canada in June 2000 The 19 revised full papers presented together with 2 keynote contributions were carefully reviewed and selected from 30 submissions The book

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