

**CAUTION**

Verify that the exhaust pipes do not contact the vehicle frame or any mounted components. Contact will cancel the effect of the rubber isolation mounts and transmit vibration to the rider via the vehicle frame.

13. Tighten the exhaust system as follows:

- a. Tighten the top nut of the front cylinder head exhaust flange to 9-18 in-lbs (1-2 Nm). Tighten the bottom nut to 60-80 in-lbs (6.8-9.0 Nm). Final tighten the top nut to 60-80 in-lbs (6.8-9.0 Nm).

- b. Tighten the bottom nut of the rear cylinder head exhaust flange to 9-18 in-lbs (1-2 Nm). Tighten the top nut to 60-80 in-lbs (6.8-9.0 Nm). Final tighten the bottom nut to 60-80 in-lbs (6.8-9.0 Nm).
- c. Tighten the transmission clamp bolt to 60-96 in-lbs (6.8-10.8 Nm).
- d. Tighten the two bolts (with lockwashers) to fasten the right side muffler to the lower saddlebag support rail.
- e. Tighten the two bolts (with lockwashers) to fasten the left side muffler to the lower saddlebag support rail.

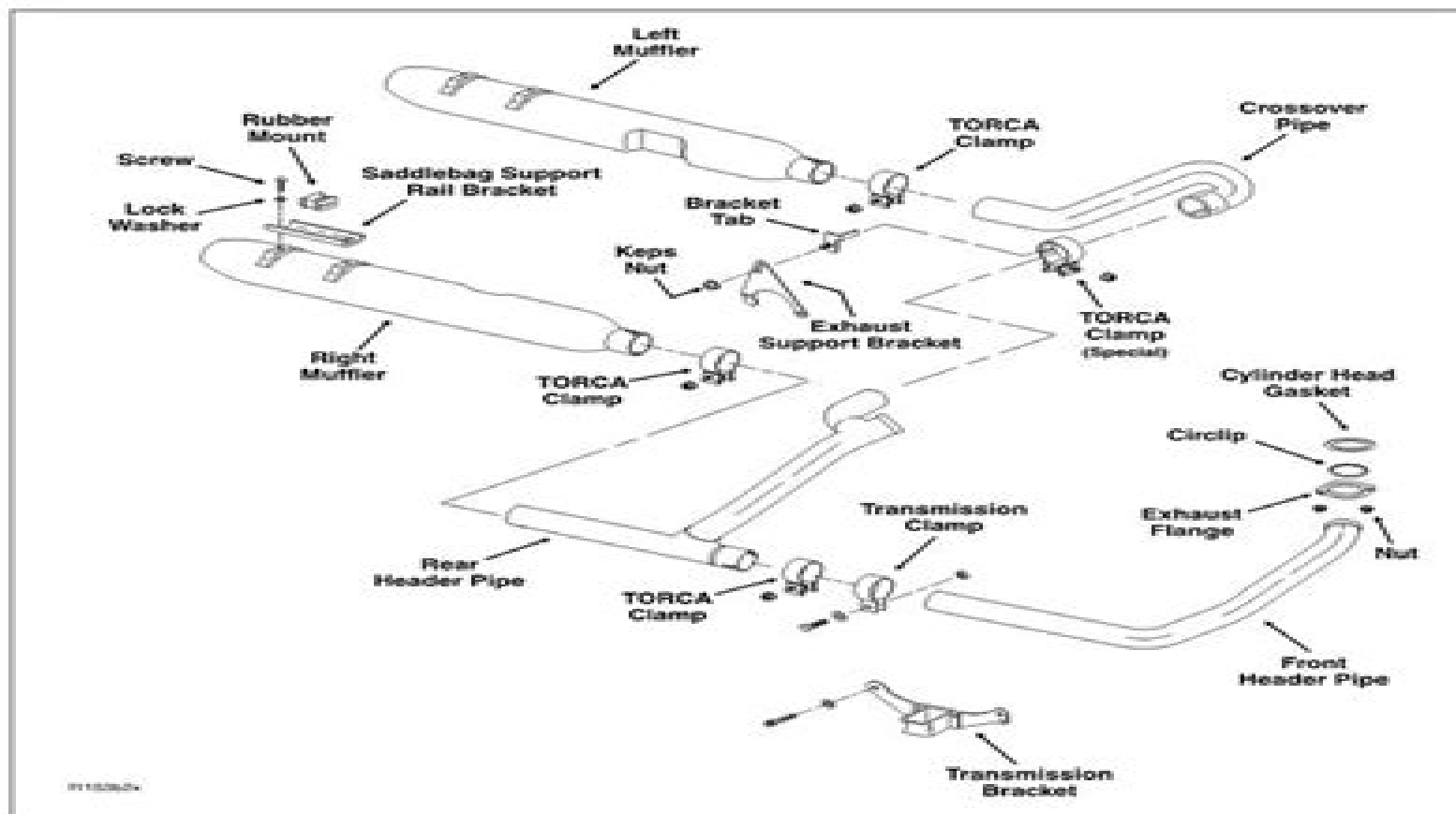


Figure 2-179. Exhaust System (without Heat Shields)

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**Vikash Verma**



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## **Table of Contents 97 Hd Flhr Manual**

1. Understanding the eBook 97 Hd Flhr Manual
  - The Rise of Digital Reading 97 Hd Flhr Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying 97 Hd Flhr Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 97 Hd Flhr Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from 97 Hd Flhr Manual
  - Personalized Recommendations
  - 97 Hd Flhr Manual User Reviews and Ratings

- 97 Hd Flhr Manual and Bestseller Lists
- 5. Accessing 97 Hd Flhr Manual Free and Paid eBooks
  - 97 Hd Flhr Manual Public Domain eBooks
  - 97 Hd Flhr Manual eBook Subscription Services
  - 97 Hd Flhr Manual Budget-Friendly Options
- 6. Navigating 97 Hd Flhr Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - 97 Hd Flhr Manual Compatibility with Devices
  - 97 Hd Flhr Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of 97 Hd Flhr Manual
  - Highlighting and Note-Taking 97 Hd Flhr Manual
  - Interactive Elements 97 Hd Flhr Manual
- 8. Staying Engaged with 97 Hd Flhr Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers 97 Hd Flhr Manual
- 9. Balancing eBooks and Physical Books 97 Hd Flhr Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection 97 Hd Flhr Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine 97 Hd Flhr Manual
  - Setting Reading Goals 97 Hd Flhr Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 97 Hd Flhr Manual
  - Fact-Checking eBook Content of 97 Hd Flhr Manual
  - Distinguishing Credible Sources

13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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