

6. Remove 4 bolts securing gear case to drive shaft housing



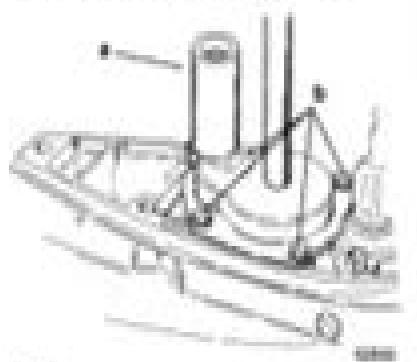
a - Bolt
b - Bolt

Disassembly

Water Pump

NOTE: If water case not removed in drive shaft housing, remove case from housing and install on water pump cover. Secure case to cover with Locite 401.

1. Remove 4 bolts securing pump case



a - Bolt
b - Bolt

NOTE: Replace pump if thickness of case at discharge side is 0.000 in. (1.016mm) or less, or if grooves (other than propeller bearing grooves) in case and/or more than 0.000 in. (0.016mm) deep.

2. Remove case, water (above impeller), impeller, key and washer (below impeller)

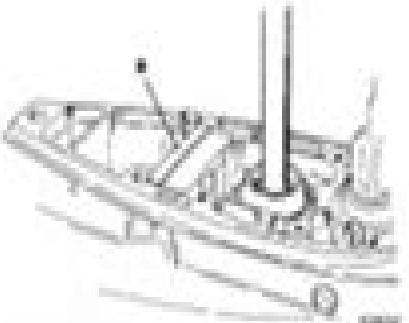
3. Remove case gasket, base plate and base gear



NOTE: Replace impeller if

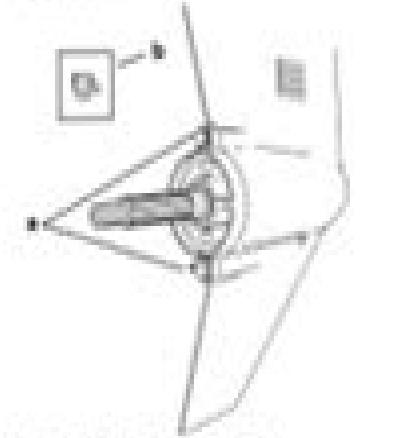
- Impeller blades are cracked, bent or worn
- Impeller is glazed or melted
- Rubber portion of impeller is not bonded to impeller hub

4. Remove entire impeller shaft assembly if damaged



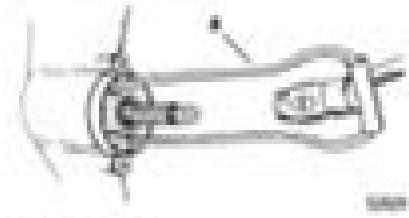
a - Impeller Plate

5. Remove bearing center retaining bolts and locking flat washers or flat washers. Discard flat washers.



a - Bolt and Flat Washers or Flat Washers
b - Flat Washers (2) or 1

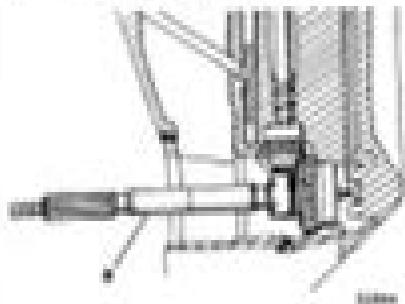
6. Using Pulley (91-27790), remove center assembly from gear case



a - Pulley (91-27790)

NOTE: When removing propeller shaft assembly, note following step sequence. Remove following from gear housing

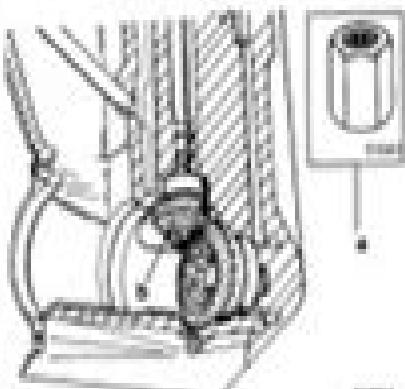
1. Remove propeller shaft assembly



a - Propeller Shaft

Model	Drive Shaft Housing Part
25, 4000/4500 Series	91-27790
Force 2000	91-27790
Force 4000	91-27790

2. Remove propeller and housing



a - Drive shaft housing part
b - Propeller

3. Remove drive shaft assembly and propeller gear

95 Mariner 60 Hp 2 Stroke Manual

Huangqi Zhang

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- Chapter 2: Essential Elements of 95 Mariner 60 Hp 2 Stroke Manual
- Chapter 3: 95 Mariner 60 Hp 2 Stroke Manual in Everyday Life
- Chapter 4: 95 Mariner 60 Hp 2 Stroke Manual in Specific Contexts
- Chapter 5: Conclusion

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