

SUZUKI DT9.9 AND DT16 (PRIOR TO 1983)

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP	DT9.9	DT16
Horsepower	9.9	16
Bore	66 mm	69 mm
Stroke	52 mm	52 mm
Displacement	256 cc	284 cc
Spark Plug:		
NGK	B6HS	B7HS
Electrode gap	0.6-0.7 mm	0.6-0.7 mm
Magneto:		
Breaker point gap	Breakerless	Breakerless
Carburetor:		
Make	Mikuni	Mikuni
Model	BV24-16	BV24-19
Fuel:Oil Ratio	50:1	50:1
SIZES—CLEARANCES		
Piston Ring End Gap	0.15-0.35 mm	0.15-0.35 mm
Piston Pin Diameter	13.996-14.000 mm	13.996-14.000 mm
Piston to Cylinder Wall Clearance	0.042-0.058 mm	0.042-0.058 mm
Max. Crankshaft Runout at Main Bearing Journal	0.05 mm	0.05 mm
Max. Connecting Rod Small End Side Shake	4.0 mm	4.0 mm
TIGHTENING TORQUES		
Cylinder Head	18-28 N·m	18-28 N·m
Crankcase:		
6 mm	8-12 N·m	8-12 N·m
8 mm	18-28 N·m	18-28 N·m
Flywheel Nut	80-90 N·m	80-90 N·m
Standard Screws:		
5 mm	2-4 N·m	2-4 N·m
6 mm	4-7 N·m	4-7 N·m
8 mm	10-16 N·m	10-16 N·m
10 mm	22-35 N·m	22-35 N·m

LUBRICATION

The power head is lubricated by oil mixed with the fuel. Fuel:oil ratios should be 30:1 during break-in of a new or rebuilt engine and 50:1 for normal service when using a NMMA certified two-stroke engine oil or Suzuki "OCT" oil. When using any other type of two-

stroke engine oil, fuel:oil ratios should be 20:1 during break-in and 30:1 for normal service. Manufacturer recommends regular or no-lead automotive gasoline having an 85-96 octane rating. Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by oil contained in the gear-

case. SAE 90 hypoid outboard gear oil is recommended. Oil capacity of gearcase with integral exhaust outlet in the lower housing is approximately 220 mL. Oil capacity of gearcase with through-the-propeller exhaust is approximately 200 mL. Reinstall vent and fill plugs securely using a new gasket, if necessary, to ensure a water tight seal.

95 Suzuki Dt25 Manual

Suzuki Jidōsha Kōgyō Kabushiki Kaisha

95 Suzuki Dt25 Manual:

Suzuki Suzuki, Motor Co. Ltd,1977 Suzuki DT25 Service Manual Suzuki Motor Co,1976 *Suzuki 2-225 HP OB & Jt D85-91* Penton Staff,2000-05-24 DT 2 DT 4 DT 6 DT 8 DT 8 SAIL DT 9 9 DT 9 9 SAIL DT 15 DT 20 DT 25 DT 30 DT 35 DT 40 DT 55 DT 65 DT 75 DT 85 DT 90 DT 100 DT 100 SUPER FOUR DT 115 DT 140 DT 150 DT 150 SUPER SIX DT 175 DT 200 DT 200 EXANTE DT 225 **Suzuki Outboard Motor** ,1987 **Suzuki: Service Manual** Suzuki Motor Corporation (Hamamatsu), Suzuki GP100 & 125 Owners Workshop Manual Chris Rogers,Pete Shoemark,1991-01-01 **Suzuki GT, ZR & TS50** Jeremy Churchill,1984 **Suzuki GSF600 & 1200 Bandit Fours Service & Repair Manual** Matthew Coombs,Phil Mather,2001 Inside this manual the reader will learn to do routine maintenance tune up procedures engine repair fuel and exhaust ignition brakes suspension and steering electrical systems and more **1995 Suzuki Swift Supplementary Service Manual for ABS.** Suzuki Jidōsha Kōgyō Kabushiki Kaisha,1989 Suzuki TS50 X Owners Workshop Manual Richard Stone,1993 Suzuki Ts 50x Owner S Workshop Manual Richard Stone,Stone Richard Staff,1994-12-01 **Suzuki FZ50** Martin Meek,1980 **Suzuki GT, ZR & TS50 Owners Workshop Manual** Jeremy Churchill,1986 Suzuki GP 100 & 125 Owners Workshop Manual Chris Rogers,1982-01-01 Suzuki FZ50 Suzy Owners Workshop Manual Martyn Meek,Pete Shoemark,1987 **Suzuki Service Manual [for] Suzuki GT380** Suzuki Motor Co. Ltd,1972 Suzuki Service Manual Suzuki Motor Company, **Suzuki SJ Series & Vitara Owners Workshop Manual** Bob Henderson,A. K. Legg,1994 **Suzuki C550 & 80 Roadie Owners Workshop Manual** Jeremy Churchill,1984 Suzuki GT250X7, GT200X5 and SB200 Owners Workshop Manual Pete Shoemark,1984

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