

## BRAKE MASTER CYLINDERS, STEERING VALVE

## DISASSEMBLE BRAKE MASTER CYLINDERS

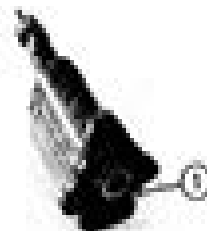
19-4206

Start by:

- a) remove brake master cylinder and chambers

1. Remove lockwire (1), plate, piston, cup, spring, valve and rubber seal from cylinder.

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## ASSEMBLE BRAKE MASTER CYLINDERS

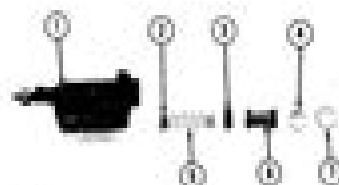
19-4206

1. Install rubber seal in the bottom of the bore in cylinder (1).
2. Install valve (2), spring (3) and cup (3) in cylinder.
3. Install plate (4), plate (4) and lockwire (7).

and by:

- a) install master cylinder and chambers

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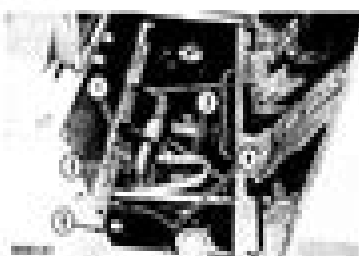


## REMOVE STEERING VALVE

11-4307

1. Remove floor plate in front of seat.
2. Disconnect lines (1), (2), (3), (4) and (5).
3. Disconnect control linkage from valve.
4. Remove bolts that hold valve to bracket. Move valve toward the front of machine and drive between front and rear frames. Weight of valve is 40 lb. (20 kg).

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## INSTALL STEERING VALVE

12-4307

1. Put valve (1) into position and install bolts that hold valve to bracket.
2. Connect lines and control linkage to valve.
3. Install floor plate.

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## STEERING VALVE

## DISASSEMBLE STEERING VALVE

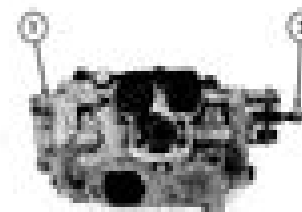
19-4307

Start by:

- a) remove steering valve

1. Remove end nut (2) from valve spool.
2. Remove cover (1) from housing.
3. Remove valve spool (7) and centering spring as a unit.
4. Remove bolt (10), retainer (2), spring (1), washer (4), retainer (3) and shim (6) from valve spool.
5. Remove shim, spring, valve, seal (12), two springs and spool (3,7) from housing.
6. Remove cover (5), pilot (6) and spacer (14).
7. Remove seal from cover (9).

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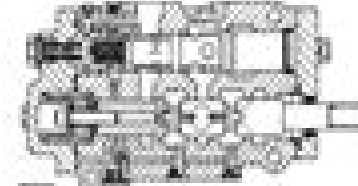
## ASSEMBLE STEERING VALVE

19-4307

Parts Needed		
10000	Washer	1
10000	Washer	1
10000	Washer	1

1. Inspect all O-ring seals and install new seals as needed.
  2. Install seal in cover with tooling (4).
  3. Install spacer, pilot and cover.
  4. Install shim, retainer, washer, spring, retainer and bolt on valve spool. Install valve spool in housing.
  5. Install valve spool, springs, valve seal, valve, spring and shim.
  6. Install cover on housing.
  7. Install end nut on valve spool.
- and by:
- a) install steering valve

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# 950 Wheel Loader Service Manual

**Caterpillar Inc. Peoria, Ill..**



**950 Wheel Loader Service Manual:**

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**Monthly Catalog of United States Government Publications** ,1993      *Excavating Contractor* ,1974      **Operation  
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## **Table of Contents 950 Wheel Loader Service Manual**

1. Understanding the eBook 950 Wheel Loader Service Manual
  - The Rise of Digital Reading 950 Wheel Loader Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying 950 Wheel Loader Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 950 Wheel Loader Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from 950 Wheel Loader Service Manual
  - Personalized Recommendations
  - 950 Wheel Loader Service Manual User Reviews and Ratings
  - 950 Wheel Loader Service Manual and Bestseller Lists
5. Accessing 950 Wheel Loader Service Manual Free and Paid eBooks
  - 950 Wheel Loader Service Manual Public Domain eBooks
  - 950 Wheel Loader Service Manual eBook Subscription Services
  - 950 Wheel Loader Service Manual Budget-Friendly Options
6. Navigating 950 Wheel Loader Service Manual eBook Formats

- ePub, PDF, MOBI, and More
- 950 Wheel Loader Service Manual Compatibility with Devices
- 950 Wheel Loader Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of 950 Wheel Loader Service Manual
  - Highlighting and Note-Taking 950 Wheel Loader Service Manual
  - Interactive Elements 950 Wheel Loader Service Manual
- 8. Staying Engaged with 950 Wheel Loader Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers 950 Wheel Loader Service Manual
- 9. Balancing eBooks and Physical Books 950 Wheel Loader Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection 950 Wheel Loader Service Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine 950 Wheel Loader Service Manual
  - Setting Reading Goals 950 Wheel Loader Service Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 950 Wheel Loader Service Manual
  - Fact-Checking eBook Content of 950 Wheel Loader Service Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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