



Fig. 11. An exploded view of the crankcase assembly.

1. Fan blade.	15. Cylinder block drain tap.	31. Rubber mounting.
2. Water pump pulley.	16. Washer for drain tap.	32. Nut and washer for rubber mounting.
3. Water pump.	17. Screw and washer for side-cover.	33. Engine front mounting plate.
4. Water pump screwed plug and washer.	18. Oil pumping plug and joint washer.	34. Woodruff key.
5. Water pump bypass tube.	19. Oil pump joint washer.	35. Crankcase.
6. Nut and washer for water pump plug.	20. Crankcase rear cover.	36. Crankcase locating plate.
7. Water pump joint washer.	21. Joint washer for rear cover.	37. Screw and shockproof washer.
8. Cylinder block.	22. Rear cover retainer.	38. Cylinder cap and lockwashers.
9. Push rod.	23. Crankcase vent pipe.	39. Nut and lockwashers.
10. Cylinder head studs in block.	24. Screw and washer.	40. Pillar cap adjustment links.
11. Rear mounting plate joint washer.	25. Oil pump.	41. Nut and washer for link.
12. Rear mounting plate.	26. Oil pump joint washer.	42. Dynamic balancing disk.
13. Flywheel and starter ring.	27. Tappet.	43. Nut and washer for flywheel.
14. Oil pump.	28. Cylinder side-cover, front.	44. Screw and washer for fan blade.
	29. Joint washer for side-cover.	
	30. Front mounting plate joint washer.	

If the rocker assembly has been completely stripped down and re-bushed (use Service Tool GT.148), the oil holes will have to be re-drilled and the bushes reamed down to size before assembly on the shaft.

For correct assembly of the shaft hold it in two hands so that the grub screw peg locating hole is to the right. Now slide on the pedestal bracket with the oil drilling vertically upwards through its base so that the bigger of the two stud holes is away from the body. Screw the grub screw in the centre threaded bore to locate in the shaft. Slide the rocker on to the right-hand end of the shaft with the tappet adjusting screw away from the body followed by the double spring washer, flat washer and split pin.

To the left of the pedestal bracket assemble the remaining brackets and rockers in the following order to correspond with those already fitted:—

Rockers, spring, rocker, pedestal bracket and repeat the

process till the last pedestal bracket has been fitted. Then fit the rocker, double spring washer, flat washer and split pin.

Push Rod Removal

If the valve rocker assembly has already been removed, all that remains is for the push rods to be taken out. They may, on the other hand, be withdrawn without detaching the rocker assembly (see Fig. 12).

Remove the air filter and rocker cover. Slacken all the tappet adjusting screws to their full extent; then using a screwdriver, with the rocker shaft as a fulcrum, depress the valve spring, slide the rocker sideways and lift out the push rod.

All but the end push rods can be removed in this way. The end rockers will have to be withdrawn (see "Rockers Assembly Removal"), before their push rods can be taken out.

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