

11. Install the power steering pump and bracket.

12. Install the water pump pulley, fan and spacer. Install the drive belt on these respective pulleys and adjust the belt tension to specification.

13. Position the fan shroud over the fan, install the radiator and

connect the upper and lower radiator hoses. Install the fan shroud retaining bolts.

14. Fill and bleed the cooling system. Fill the reservoir with the proper grade and quantity of oil. Adjust the transmission shifter cable linkage. Disconnect the battery.

15. Crank the engine at least

one minute until operating temperature and check all gauges and hose connections for leaks. Adjust ignition timing and the speed.

16. Install the air cleaner and intake duct. Install and tighten the hood.

4. MAJOR REPAIR OPERATIONS

When installing parts or tools that may be required on specifications and the engine with light weight engine oil, the use of **grease** that requires oil resistance is recommended.

To perform the operations in this section, it will be necessary to remove the engine from the vehicle and install it on a work stand as previously described.

Refer to page 10 for cleaning and inspection procedures.

CRANKSHAFT

The crankshaft and related parts are shown in Fig. 40.

REMOVAL

1. Disconnect the spark plug wires at the spark plug and remove the wires from the ignition bracket, brackets on the valve

cover and engine. Disconnect the exhaust, intake, air and operating wire connectors. Remove the spark plug to allow easy removal of the crankshaft.

2. Disconnect the fuel pump return line at the pump. Remove the fuel pump from the cylinder block. Remove the alternator and mounting brackets.

3. Remove the crankshaft pulley from the crankshaft vibration damper. Remove the hub and washer from the end of the crankshaft. Turn the pulley on the crankshaft vibration damper (Fig. 41) and remove the damper.

4. Remove the timing pointer. Remove the water pump and cylinder head cover as an assembly. Disconnect the gasket and remove the head cover. Remove the cylinder head and cylinder block assembly.

5. Check that the timing chain lubrication lines are correct. If not correct, remove the camshaft sprocket cap screws, washers and two plain face washers. Note both sprockets and the timing chain lubrication line correct there is no assembly (Fig. 42).

6. Remove the engine oil on the work stand. Remove the front and engine rear cover plates. Remove the oil pan and gasket. Remove the oil pump.

7. Make sure the bearing caps and connecting rods are marked so that they can be installed in their original location. Turn the crankshaft until the connecting rod bearing cap is being removed is down, and remove the bearing cap. Turn the connecting rod and piston assembly

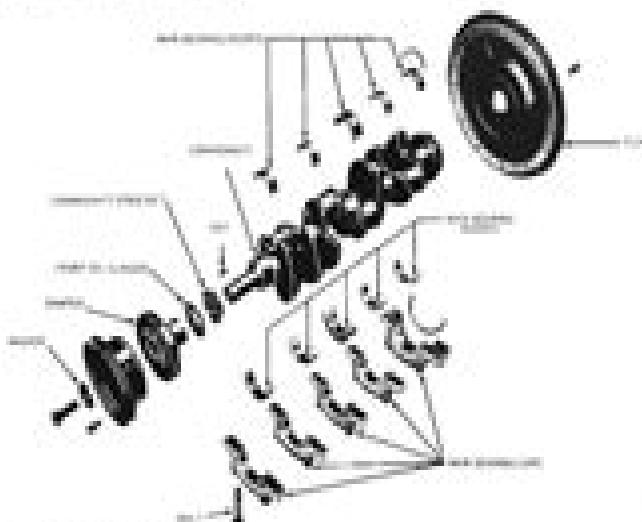


Fig. 40—Crankshaft and Related Parts.

PROBLEMS AND TROUBLESHOOTING

Fig. 41—Aligning Thrust Bearing

Set up like the engine. Repeat the procedure until all the new bearing and bearing caps are installed.

8. Remove the main bearing caps.

9. Carefully lift the crankshaft out of the block so that the three bearing surfaces are not damaged. Handle the crankshaft with care to avoid possible fractures or damage to the bearing surfaces.

DISASSEMBLY

1. Remove the main journal oil seal from the block and rear main bearing cap.

2. Remove the main bearing caps from the block and bearing cap.

3. Clean the main journal oil seal groove and the main bearing bore of the block and rear main bearing cap.

4. Remove the connecting rod bearing caps from the connecting rods and caps.

5. If the crankshaft main bearing caps have been subjected to a definite rotation, repeat the crankshaft vibration damper. Turn the bearing caps and bearing shells are clean. Turn the damper under the bearing cap clockwise. Turn the bearing and caps clockwise.

6. Place the upper main bearing caps in position on the block with the long bearing oil slot positioned.

7. Turn the lower main bearing shells in the bearing caps.

8. Fit the main bearing oil seal as described on page 10.

9. Carefully lower the crankshaft into place. Be careful not to

damage the bearing surfaces.

10. Check the clearance of each main bearing following the procedure under **Figuring Main and Connecting Rod Bearings** on page 411.

11. After the bearings have been fitted, apply a thin coating of oil-resistant grease to the rear main bearing cap at the rear of the rear main bearing cap (Fig. 43). Do not apply grease to the main bearing or the oil slinger groove.

12. Apply heavy engine oil film to the journals and bearings.

13. Insert the rear main bearing cap with the rear main bearing shell in its original place at the rear of the engine block, beneath the bearing cap, except the thrust bearing cap (Fig. 43). Turn the engine so that the main bearing caps are installed in their original locations. Turn the bearing cap bolts to specification.

14. Install the timing chain and sprockets, cylinder head cover and fuel pump. Disconnect engine oil line to cylinder block under **Figuring Chain Tensioner**.

15. Install the engine rear cover plate with the alignment dowels

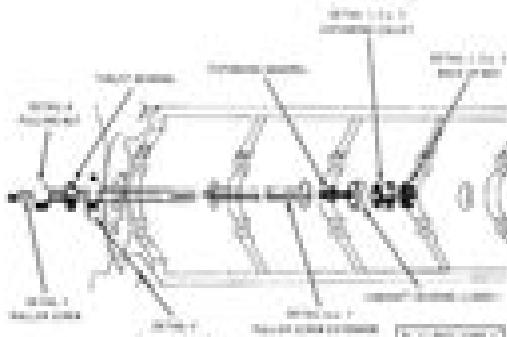


Fig. 42—Crankshaft Bearing Replacement.

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Motor Auto Repair Manual Motor (New York, N.Y.), 1976

Chilton Book

Company Repair Manual Chilton Book Company, The Nichols/Chilton, 1988 Chilton's original line of model specific information covers older vehicles Each manual offers repair and tune up guidance designed for the weekend for the weekend mechanic covering basic maintenance and troubleshooting For the hobbyist or used car owner this information is essential and unavailable elsewhere

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