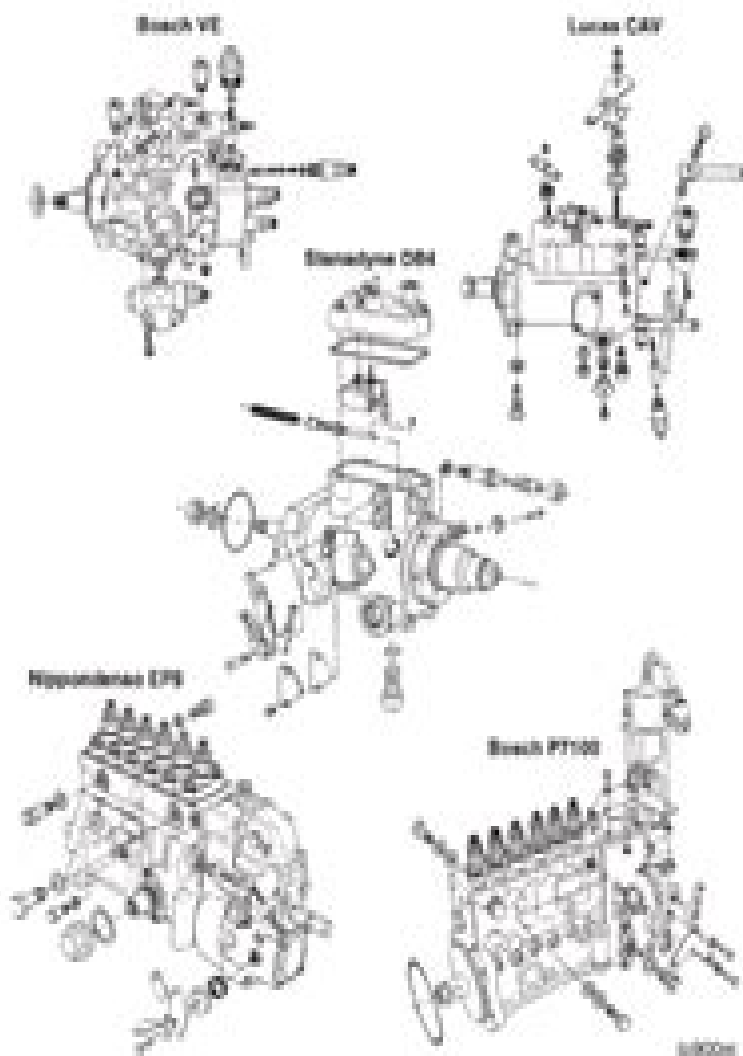


Exploded View - Fuel System



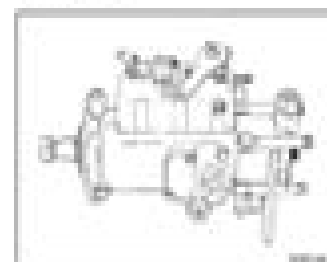
Injection Pump - General Information

Rebuild and calibration of fuel injection pumps should be performed by qualified personnel using the appropriate special equipment. However, there are a number of internal repairs that can be performed on the pump without affecting the calibration. These repairs are included in this section.

During any fuel system repair, cleanliness is of utmost importance. Thoroughly clean all affected parts with solvent and then blow dry with compressed air.

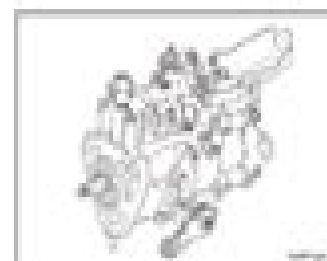
Injection Pump - Identification

Beginning in 1991, the B Series engine uses two different fuel injection pumps depending on the horsepower rating and application.



The Lucas CAV OPS distributor type injection pump.

- General
- Marine
- Industrial



The Lucas CAV OPS distributor type injection pump.

- European automotive ratings



The Bosch VE distributor type injection pump.

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33cat Engine Manual

Michael Seilmaier



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