



## FEATURES

### Engine Design

- Proven reliability and durability
- Ability to burn a wide spectrum of gaseous fuels
- Robust diesel strength design prolongs life and lowers owning and operating costs
- Broad operating speed range

### Emissions

- Rich burn engine design easily meets emission requirements
- Meets U.S. EPA Spark Ignited Stationary NSPS emissions for 2007/8 and 2010/11 with the use of aftermarket AFRIC and TWC

### Full Range of Attachments

Large variety of factory-installed engine attachments reduces packaging time

### Testing

Every engine is full-load tested to ensure proper engine performance.

### Gas Engine Rating Pro

GERP is a PC-based program designed to provide a performance capabilities for Cat® natural gas engines for the gas compression industry. GERP provides engine data for your site's altitude, ambient temperature, fuel, engine coolant heat rejection, performance data, installation drawings, spec sheets, and pump curves.

## CAT® ENGINE SPECIFICATIONS

### In-Line 6, 4-Stroke-Cycle

Bore	121 mm (4.75 in.)
Stroke	152 mm (6.0 in.)
Displacement	90.5 L (568 cu. in.)
Airilation	Naturally Aspirated or Turbocharged-Air-cooled
Governor and Protection	Hydro-mechanical
Combustion	Catalyst
Engine Weight, net dry (approx.)	948 kg (2090 lbs)
Power Density	6.3 kg/kW (10.3 lbs/bhp)
Power per Displacement	19.3 bhp/L
jacketed Water Capacity	20 L (5.3 gal)
Lube Oil System (refill)	45.1 L (11.9 gal)
Oil Change Interval	750 hours
Rotation (from flywheel end)	Counterclockwise
Flywheel End Flywheel Housing	SAE No. 1
Flywheel Teeth	156

### Product Support Offered Through Global Cat Dealer Network

More than 2,200 dealer outlets

Cat factory-trained dealer technicians service every aspect of your petroleum engine

Cat parts and labor warranty

Preventative maintenance agreements available for repaire-before-failure options

SHOGUN™ program monitors your oil and coolant samples against Caterpillar set standards to determine:

- Internal engine component condition
- Presence of unwanted fluids
- Presence of combustion by-products
- Oil-specific oil change interval

### Over 50 Years of Engine Manufacturing Experience

Over 50 years of natural gas engine production

Ownership of these manufacturing processes enables

Caterpillar to produce high quality, dependable products.

- Cast engine blocks, heads, cylinder liners, and flywheel housings
- Machine critical components
- Assemble complete engine

### Web Site

For all your petroleum power requirements, visit [www.catlandgas.cat.com](http://www.catlandgas.cat.com).

# 3306 Cat Engine Service Manual 93102

**CO Houle**

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