



Service Information System

4

## Disassembly and Assembly

### 3046 Engine For Caterpillar Built Machines

Media Number - SIS86416-01

Publication Date - 01/04/2004

Data updated - 03/04/2004

9000790

## Air Inlet Manifold - Install

SMCS - 1011-012

### Installation Procedure

#### NOTICE

Keep all parts clean from contaminants.

Contaminants may cause rapid wear and shortened component life.



Diagram 1

g0017100

**Note:** Check condition of the inlet manifold gasket. If the gasket is damaged, use a new part for replacement.

1. Install the gasket and air inlet manifold (11).
2. Install washers and twenty-four bolts (12) onto air inlet manifold (11).

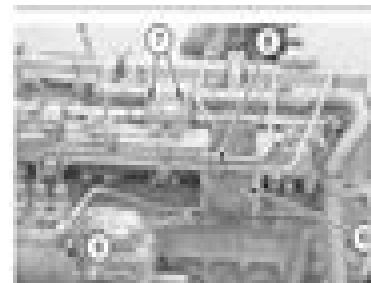


Diagram 2

g0017100

**Note:** Check condition of the elbow gasket. If the gasket is damaged, use a new part for replacement.

3. Install the gasket and elbow (10) onto air inlet manifold (11).
4. Install washers and four bolts (11) onto air inlet manifold (11).
5. Install bolt (11) and the washer onto fuel injection pump.
6. Install two bolts (11) onto air inlet manifold (11).



Diagram 3

g0017100

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**SB Merriam**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the 'SB Merriam' text.

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## Table of Contents 3046 Engine Manual

1. Understanding the eBook 3046 Engine Manual
  - The Rise of Digital Reading 3046 Engine Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying 3046 Engine Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 3046 Engine Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from 3046 Engine Manual
  - Personalized Recommendations
  - 3046 Engine Manual User Reviews and Ratings
  - 3046 Engine Manual and Bestseller Lists

5. Accessing 3046 Engine Manual Free and Paid eBooks
  - 3046 Engine Manual Public Domain eBooks
  - 3046 Engine Manual eBook Subscription Services
  - 3046 Engine Manual Budget-Friendly Options
6. Navigating 3046 Engine Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - 3046 Engine Manual Compatibility with Devices
  - 3046 Engine Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of 3046 Engine Manual
  - Highlighting and Note-Taking 3046 Engine Manual
  - Interactive Elements 3046 Engine Manual
8. Staying Engaged with 3046 Engine Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers 3046 Engine Manual
9. Balancing eBooks and Physical Books 3046 Engine Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection 3046 Engine Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine 3046 Engine Manual
  - Setting Reading Goals 3046 Engine Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 3046 Engine Manual
  - Fact-Checking eBook Content of 3046 Engine Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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