

# FASTENER TORQUE VALUES

6.1

## FASTENER TORQUE VALUES IN THIS CHAPTER

The table below lists torque values for all fasteners presented in this chapter.

FASTENER	TORQUE VALUE	NOTES
Battery ground cable to transmission	65-114 in-lbs	7.5-12.9 Nm
Clutch actuator	100-120 in-lbs	11.2-13.6 Nm
Clutch cable fitting	90-120 in-lbs	10.2-13.6 Nm
Clutch fluid line flare nut	95-144 in-lbs	10.9-16.3 Nm
Clutch fluid line flare nut	95-144 in-lbs	10.9-16.3 Nm
Clutch fluid line flare nut	95-144 in-lbs	10.9-16.3 Nm
Clutch fluid line flare nut - maximum torque	144-200 in-lbs	16.3-22.6 Nm
Clutch fluid line flare nut - maximum torque	144-200 in-lbs	16.3-22.6 Nm
Clutch release cover screws	132-156 in-lbs	14.9-17.6 Nm
Mainshaft/countershaft nuts	85-95 ft-lbs	115.3-128.8 Nm
Neutral switch	120-180 in-lbs	13.6-20.3 Nm
Shift drum detent arm fastener	120-150 in-lbs	13.6-17.0 Nm
Shift drum lock plate fasteners	57-63 in-lbs	6.4-7.1 Nm
Shifter panel centering screw	18-23 ft-lbs	24.4-31.2 Nm
Shifter peg screw	95-144 in-lbs	10.9-16.3 Nm
Shifter rod jambnut	80-120 in-lbs	9.0-13.6 Nm
Shifter rod lever pinch screw, front lever	90-110 in-lbs	10.2-12.4 Nm
Shifter rod lever pinch screw, transmission lever	18-22 ft-lbs	24.4-29.8 Nm
Shifter rod to front lever nut	70-90 in-lbs	7.9-10.2 Nm
Shifter rod to front lever nut	70-90 in-lbs	7.9-10.2 Nm
Shift lever pinch screw, heel and toe	18-22 ft-lbs	24.4-29.8 Nm
Transmission bearing housing screws	22-25 ft-lbs	29.8-33.9 Nm
Transmission drain plug	14-21 ft-lbs	19.0-28.5 Nm
Transmission drain plug	14-21 ft-lbs	19.0-28.5 Nm
Transmission inner side cover screws	132-156 in-lbs	14.9-17.6 Nm
Transmission mounting bolts, 1st torque	15 ft-lbs	20.3 Nm
Transmission mounting bolts, final torque	34-39 ft-lbs	46.1-52.9 Nm
Transmission outer side cover screw	100-120 in-lbs	11.2-13.6 Nm
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		6.10 TRANSMISSION CASE, Installation
		6.6 TRANSMISSION SIDE COVERS: HYDRAULIC CLUTCH, Installation

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