

Fig. 20 Crankcase bolt tightening sequence



Fig. 23 Oil pan bolts & nuts tightening sequence

1. Drain engine coolant into a suitable container.
2. Remove intake air duct, then vacuum hose, oil level guide tube retaining bolt and pull out guide tube.
3. Loosen locking nut at bracket, then disconnect engine stop cable from injection pump stop lever.
4. Loosen locking nut at bracket, then disconnect accelerator control cable from injection pump control lever.
5. Disconnect engine control wire, then engine control lever.
6. Remove oil pipe, then the fuel return and feed hoses.
7. Remove injection nozzle cover, then the leak off and fuel pipes.
8. Remove fuel filter assembly, then the PCV hose.
9. Loosen injection pipe sleeve nut, then clips and remove pipe assembly. Plug ports with caps to prevent entry of foreign material.
10. Remove injector pump bracket bolts, then the pump.
11. Reverse procedure to install. Oil supply pipe should be replaced after any service requiring removal of fuel injection pipe.

INJECTION PUMP TIMING

1. Turn crankshaft until timing mark on crankshaft pulley is aligned with correct number of degrees as listed in "Diesel Engine Performance Specifications" in "Specifications" section.
2. Remove inspection hole plug from cylinder body, then install O-ring to injection pump bracket.
3. Align injection pump bracket slit with timer slit, Fig. 25.

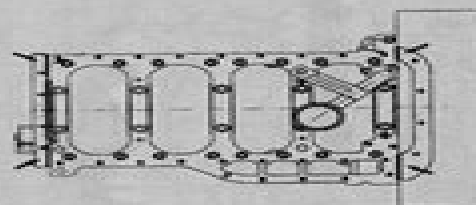


Fig. 21 Cylinder block liquid gasket location

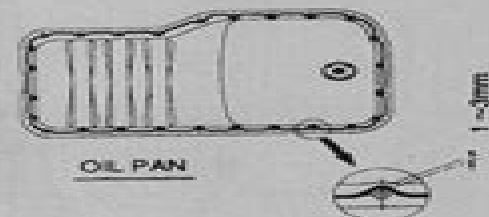


Fig. 22 Oil pan liquid gasket location

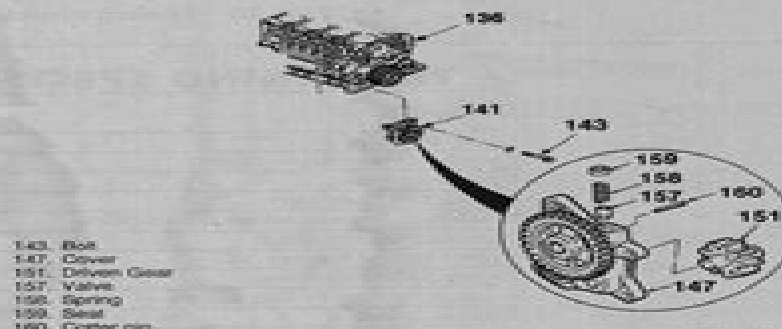


Fig. 24 Oil pump components

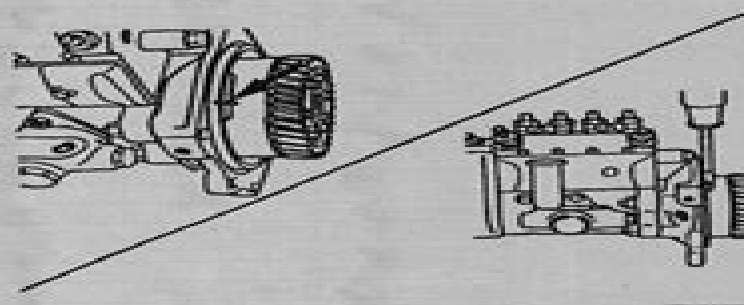


Fig. 25 Bracket slit & timer slit

4. Install injection pump assembly to cylinder body. When injection pump has a poor gear engagement while being installed to cylinder body, insert a screwdriver into slit on time peripheral with pump bracket slit used as a guide, and move it up and down to get it in forcibly.
5. Ensure 13° mark is in position through check hole, Fig. 26. Lightly tighten nuts and bolts.
6. Mount injection pump bracket and re-tighten only cylinder side of bolts.
7. Turn crankshaft until timing mark on damper pulley is aligned with 8° position.
8. Adjust injection pump downward so that 8° comes to position in timing check hole.

4he1 Isuzu Diesel Injection Pump Timing

David Baud



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Table of Contents 4he1 Isuzu Diesel Injection Pump Timing

1. Understanding the eBook 4he1 Isuzu Diesel Injection Pump Timing
 - The Rise of Digital Reading 4he1 Isuzu Diesel Injection Pump Timing
 - Advantages of eBooks Over Traditional Books
2. Identifying 4he1 Isuzu Diesel Injection Pump Timing
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 4he1 Isuzu Diesel Injection Pump Timing
 - User-Friendly Interface
4. Exploring eBook Recommendations from 4he1 Isuzu Diesel Injection Pump Timing
 - Personalized Recommendations

- 4he1 Isuzu Diesel Injection Pump Timing User Reviews and Ratings
- 4he1 Isuzu Diesel Injection Pump Timing and Bestseller Lists
- 5. Accessing 4he1 Isuzu Diesel Injection Pump Timing Free and Paid eBooks
 - 4he1 Isuzu Diesel Injection Pump Timing Public Domain eBooks
 - 4he1 Isuzu Diesel Injection Pump Timing eBook Subscription Services
 - 4he1 Isuzu Diesel Injection Pump Timing Budget-Friendly Options
- 6. Navigating 4he1 Isuzu Diesel Injection Pump Timing eBook Formats
 - ePub, PDF, MOBI, and More
 - 4he1 Isuzu Diesel Injection Pump Timing Compatibility with Devices
 - 4he1 Isuzu Diesel Injection Pump Timing Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 4he1 Isuzu Diesel Injection Pump Timing
 - Highlighting and Note-Taking 4he1 Isuzu Diesel Injection Pump Timing
 - Interactive Elements 4he1 Isuzu Diesel Injection Pump Timing
- 8. Staying Engaged with 4he1 Isuzu Diesel Injection Pump Timing
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 4he1 Isuzu Diesel Injection Pump Timing
- 9. Balancing eBooks and Physical Books 4he1 Isuzu Diesel Injection Pump Timing
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 4he1 Isuzu Diesel Injection Pump Timing
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 4he1 Isuzu Diesel Injection Pump Timing
 - Setting Reading Goals 4he1 Isuzu Diesel Injection Pump Timing
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 4he1 Isuzu Diesel Injection Pump Timing
 - Fact-Checking eBook Content of 4he1 Isuzu Diesel Injection Pump Timing

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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