

Fig. 20 Crankcase bolt tightening sequence

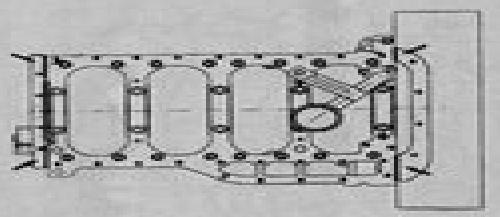


Fig. 21 Cylinder block liquid gasket location

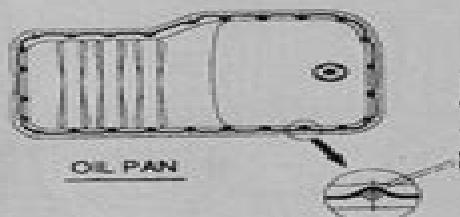


Fig. 22 Oil pan liquid gasket location



Fig. 23 Oil pan bolts & nuts tightening sequence

1. Drain engine coolant into a suitable container.
2. Remove intake air duct, then vacuum hose, oil level guide tube retaining bolt and pull out guide tube.
3. Loosen locking nut at bracket, then disconnect engine stop cable from injection pump stop lever.
4. Loosen locking nut at bracket, then disconnect accelerator control cable from injection pump control lever.
5. Disconnect engine control wire, then engine control lever.
6. Remove oil pipe, then the fuel return and feed hoses.
7. Remove injection nozzle cover, then the leak off and fuel pipes.
8. Remove fuel filter assembly, then the PCV hose.
9. Loosen injection pipe sleeve nut, then clip and remove pipe assembly. Plug ports with caps to prevent entry of foreign material.
10. Remove injector pump bracket bolts, then the pump.
11. Reverse procedure to install. Oil supply pipe should be replaced after any service requiring removal of fuel injection pipe.

INJECTION PUMP TIMING

1. Turn crankshaft until timing mark on crankshaft pulley is aligned with correct number of degrees as listed in "Diesel Engine Performance Specifications" in "Specifications" section.
2. Remove inspection hole plug from cylinder body, then install O-ring to injection pump bracket.
3. Align injection pump bracket slit with timer slit, Fig. 25.

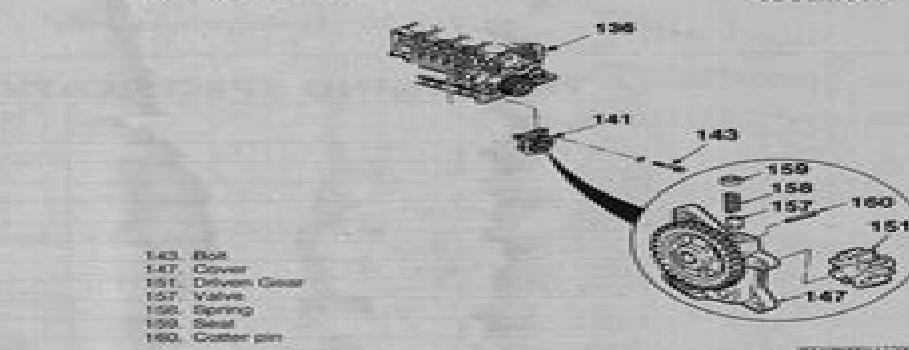


Fig. 24 Oil pump components

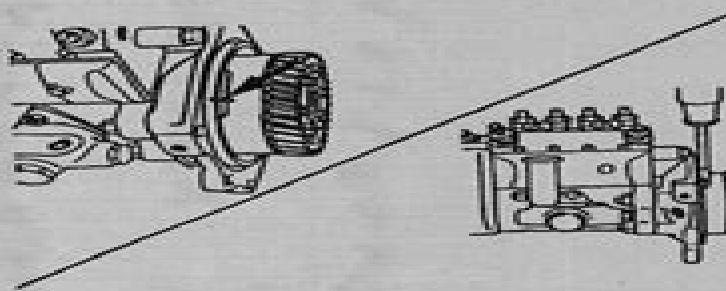


Fig. 25 Bracket slit & timer slit

4. Install injection pump assembly to cylinder body. When injection pump has a poor gear engagement while being installed to cylinder body, insert a screwdriver into slit on time peripheral with pump bracket slit used as a guide, and move it up and down to get it in forcibly.
5. Ensure 13° mark is in position through check hole, Fig. 26. Lightly tighten nuts and bolts.
6. Mount injection pump bracket and retighten only cylinder side of bolts.
7. Turn crankshaft until timing mark on damper pulley is aligned with 8° position.
8. Adjust injection pump downward so that 8° comes to position in timing check hole.

4he1 Isuzu Diesel Injection Pump Timing

David Baud

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