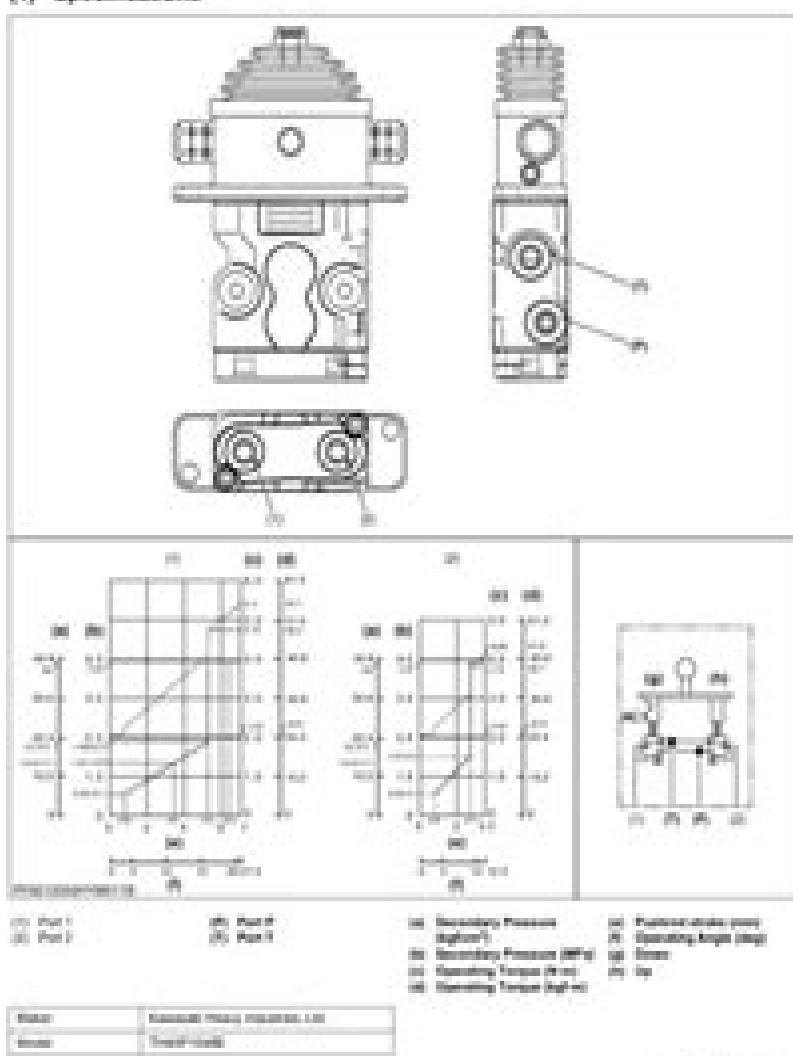


(1) BLADE PILOT VALVES

(1) Specifications



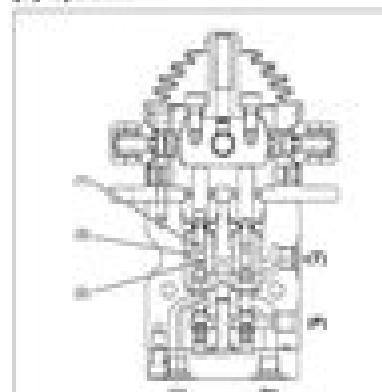
(2) Function and Structure

(A) Function

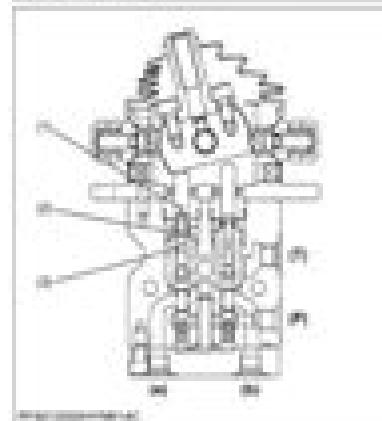
The pilot valve is the valve that controls the direction and volume of the stroke of the control valve, and lowers the primary pressure from the control valve to a secondary pressure only as much as is necessary to move the control valve speed.

KOMATSU 900

(B) Operation



Neutral position



Control lever actuated

1. When the control lever is in neutral

The force of the secondary pressure spring (7) keeps port 6 open. Consequently, port 6 is closed by the return spring (5), and port 1 (pilot port 7) (1) are connected.

(1) Secondary Pressure Spring	(6) Port 1
(2) Pilot	(7) Port 2
(3) Return Spring	(8) Port 3
(4) Pilot Valve	(9) Port 4
(5) Pilot Valve	(10) Port 5

KOMATSU 900

2. When the control lever has been actuated

When the control lever is lifted and pushed (1) goes through its stroke, port (2) moves downwards, port 1 (pilot port 7) (6) are connected, and oil from the pilot pump flows via port 1 to the control valve.

The pressure of the pilot valve until it is equivalent to the force of the secondary pressure spring (7), thus lowering the hydraulic pressure on the spool with the force of the secondary pressure spring and maintaining a fixed pilot pressure.

(1) Lever	(6) Port 1
(2) Pilot	(7) Port 2
(3) Secondary Pressure Spring	(8) Port 3
(4) Pilot Valve	(9) Port 4

KOMATSU 900

4a Workshop Manual

**J. H. Haynes, John Lennox Sim
Maclay, Brian Leonard Chalmers-Hunt**

4a Workshop Manual:

Toyota 4A-FE, 7A-FE Engine Repair Manual, 1994 Covers repairs for the 4A FE engines equipped in the Toyota Corolla applicable models AE101 series and AE102 series HM Triumph TR 2 3 3A 4, 4A 1952 - 1967 OP Haynes, 2013-08 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work Toyota 4A-F, 4A-GE Engine Repair Manual, 1994 Toyota 4A-F, 4A-GE Engine Repair Manual Toyota Jidōsha Kabushiki Kaisha, 1992 **Triumph TR 2, 3, 3A, 4, 4A Owners Workshop Manual** John Harold Haynes, 1997 **Triumph TR 2, 3, 3A, 4, 4A Owners Workshop Manual** John Harold Haynes, John Lennox Sim Maclay, Brian Leonard Chalmers-Hunt, 1980 Toyota 4A-FE, 4A-GE Engine Repair Manual, 1994 Triumph TR2, 3, 3A, 4, 4A J. H. Haynes, John Lennox Sim Maclay, Brian Leonard Chalmers-Hunt, 1971 All models Petrol 2 0 litre 1991cc 2 1 litre 2138cc Toyota 4A-FE Engine Repair Manual, 1987 Technical Abstract Bulletin, 1967 **Toyota Corolla Service Manual, 1980, 1981, 1982, 1983**, 1983 The Toyota Truck Land Cruiser Owner's Bible TM is the authoritative companion book for your Toyota truck whether it's a heavy hauling pickup rugged off road FJ40 or a new Land Cruiser that's never left pavement Author veteran truck mechanic and off road expert Moses Ludel has written the only comprehensive source of information for Toyota Trucks and Land Cruisers a history buyer's guide service manual and high performance tuning book all in one Discover every aspect of Toyota trucks from their origins in 1958 to the latest technological advances You'll learn tips for buying the right new or used truck and which accessories make sense for your needs Step by step procedures with hundreds of photos cover basic maintenance and more complicated work like tune ups valve adjustments brake jobs and installing aftermarket suspension lift kits Get the hot set up for your truck whether you want low end torque or high RPM power Moses gives specific tuning recommendations for engines from the early inline 6s to the advanced 4 5L 24 valve DJ engine He shares expert insights into the best high performance components and the latest technology from Toyota Racing Development You'll also find suspension and chassis modifications and the best tire and wheel combinations Haynes General Motors J-Cars Owners Workshop Manuals, No. 766 John Harold Haynes, Larry Warren, 1988-06 Chevrolet Nova & Geo Prizm Automotive Repair Manual Jon LaCourse, John Harold Haynes, 1990 Toyota 2A, 3A, 3A-C, 4A, 4A-C Engine Repair Manual Toyota Jidōsha Kabushiki Kaisha, Overseas Technical Department, 1985 **Motor Imported Car Repair Manual**, 1987 Chilton's Toyota Corolla 1970-87 Repair Manual Chilton Book Company, 1995 Total Car Care is the most complete step by step automotive repair manual you'll ever use All repair procedures are supported by detailed specifications exploded views and photographs General Motors J-Cars Automotive Repair Manual Larry Warren, John Harold Haynes, 1992 **Toyota 2A, 3A, 3A-C, 4A, 4A-C Engine Repair Manual**, 1983 Applicable models AL20 25 series AE80 82 86 71 series 4A GE engine sections cover models AE86 series and AA63 series General Motors J-Cars Owners Workshop Manual Larry Warren, John

Harold Haynes,1987

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- Chapter 3: 4a Workshop Manual in Everyday Life
- Chapter 4: 4a Workshop Manual in Specific Contexts
- Chapter 5: Conclusion

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