



FIGURE 14

- 14. Feed Drive Intermediate Chain
- 15. Right Bell Pressure Roll
- 16. Right Bell Drive Bearing
- 17-30. Bell Ties for Bearings (12 fittings, not all are shown)

NOTE: Lubricate upper and lower cut drive chains every 8 hours of operation. (See LUBRICATION)



FIGURE 15

FIELD ADJUSTMENTS

CUTTING HEIGHT

The header slot shoes can be adjusted up or down to vary the cutting height from 1/8 to 4 inches. This adjustment (shown in Figure 6) is on both ends of the header. Be sure both slot shoes are set in the same hole.

The slot shoes should be lowered whenever loose stones are present to reduce stone damage to the guards and knife surfaces. A longer slot shoe length will also keep the material in dry form.



FIGURE 16

To change the slot shoes move the header and place the transport link at the position shown in Figure 6. For convenience and safety, make sure link is at bottom of slot.

Tighten both bolts after making an adjustment of the cutting height.

NOTE: Readjust the header tension springs after changing the slot shoes.

PIN STOP WELD-ASSEMBLY

The pin stop weld assembly is shown in Figure 17 in the storage position for field conditions where no stones are present.

In stone conditions, the following adjustments should be made to the machine:

1. Raise the header with the hydraulic cylinder until the transport link is in the position shown in Figure 6.

WARNING

 **If stones and other foreign objects are carried into the conditioner rolls, or in channels that use rubber rolls, they can be deflected toward the operator. Possible results may be physical injury.**



FIGURE 17

2. Install the pin stop weld assembly as shown in Figure 17A. Tighten lock nut and then loosen lock nut 1/8 turn. Note Guard angle will change about 3°.

3. Lower slot shoes so cutter bar will be above stone stones.

4. Readjust header tension springs as outlined in Header Tension Section.

These adjustments will maximize the possibility of stone stones and other foreign objects being carried into the roll and rolls. In addition, the life expectancy of the machine will be greatly increased, and maintenance costs will be less if these recommendations are followed.

HEADER POSITION

Adjust the header tension spring bolts, Figure 18, so it takes a maximum of 70 lbs. to raise each end of the header by lifting at the end of the position. It only requires the slot shoe to just lift off the ground when checking the 50 lbs. lift required.

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