

Dodge Intrepid 1993-1997 Workshop Manual

REMOVAL AND INSTALLATION (Continued)

(8) Rotate crankshaft approx. 2 revolutions and check the timing marks on the camshaft and crank shaft. The marks should line up within their respective locations (Fig. 68). If marks do not line up repeat procedure.

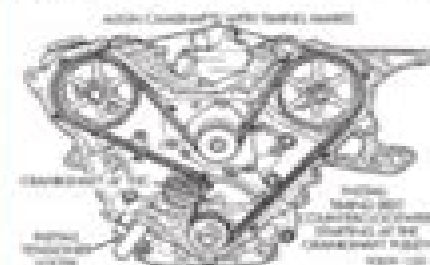


Fig. 68 Timing Belt Installation

OIL PAN

The windage tray and oil pan gaskets are integral. The oil pan rubber gaskets are bonded to both sides of the windage tray. This assembly is reusable provided it is not damaged upon removal.

CAUTION: Sealant must be carefully removed if gasket is to be used again.

REMOVAL

- (1) Disconnect negative battery cable, remove engine oil dipstick.
- (2) Remove oil filter. Drain engine oil.
- (3) Disconnect the wing bar and move to rear of vehicle to gain access to oil pan.
- (4) Remove transmission support brackets or suspension arms.
- (5) Remove oil pan bolts and remove oil pan.
- (6) Remove oil pick up tube from oil pan (Fig. 70).
- (7) Remove the windage tray (Fig. 71).

NOTE: The windage tray and oil pan are integral (Fig. 71). The oil pan rubber gaskets are bonded to both sides of the windage tray. This assembly is reusable provided it is not damaged upon removal.

INSTALLATION

- (1) Apply a 1/8 inch bead of Major Sealer Rubber Adhesive Sealant or equivalent, at the parting line of

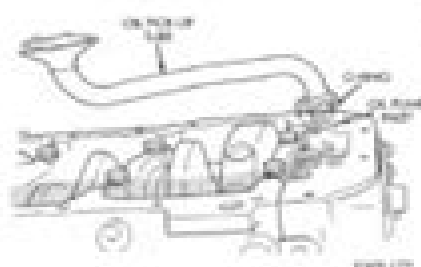


Fig. 69 Oil Pump Pick-up Tube Service



Fig. 72 Oil Pan Sealing

DISASSEMBLY AND ASSEMBLY (Continued)



Fig. 71 Hydraulic Roller Tappet Assembly

- (8) Clean all tappet parts in a solvent that will remove all varnish and carbon.
- (9) Replace tappets that are worn for further service with new assemblies.
- (10) If plunger shows signs of scoring or wear, valve is pitted, or valve seat on end of plunger indicates any condition that would prevent valve from seating, install a new tappet assembly.
- (11) Assemble tappets (Fig. 71).

CLEANING AND INSPECTION

CYLINDER HEAD

- (1) Before cleaning, check for leaks, damage and cracks.
- (2) Clean cylinder head and all passages.
- (3) Check cylinder head for flatness (Fig. 73).
- (4) Inspect all surfaces with a straightedge if there is any reason to suspect leakage. If out of flatness exceeds 0.019 mm (0.00075 in.), clean the open length in both in any direction, either cylinder head or lightly machine the head surface. As an example, if a 12 inch span is 0.1 mm (0.004 in.) out of flat, allowable is 12 x .009 mm (0.00075 in.) equals .108 mm (.004 in.) This amount of out of flat is acceptable.



Fig. 72 Check Cylinder Head

VALVES AND VALVE GUIDE

- (1) Clean valves thoroughly and discard burned, warped and cracked valves.
- (2) Measure valve stems for wear. Refer to specific valves (Fig. 74).

CAUTION: Valve stems are chrome plated and should not be polished (Fig. 75).

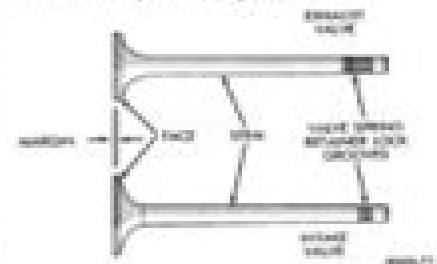


Fig. 73 Intake and Exhaust Valves

- (3) Remove carbon and varnish deposits from inside of valve guides with a valve guide cleaner.

CHECKING VALVE GUIDES

- (1) Measure valve stem guide clearance as follows:
- (2) Install valve stem cylinder head so it is 14 mm (0.551 inch) off the valve seat. A small piece of tape may be used to hold valve in place.

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