

# Dodge Intrepid 1993-1997 Workshop Manual

## REMOVAL AND INSTALLATION (Continued)

(b) Rotate crankshaft, operate 2 cylinders and check the timing marks on the crankshaft and camshaft. The marks should line up within their respective tolerances (Fig. 10). If marks do not line up repeat procedure.

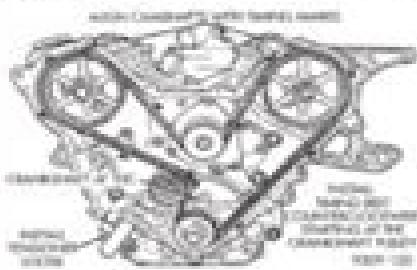


Fig. 10 Timing Belt Installation

## Oil Pan

The oiling tray and oil pan gaskets are integral. The different rubber gaskets are bonded to both sides of the oiling tray. This assembly is reusable provided it is not damaged upon removal.

**CAUTION:** Nuts must be completely removed if gasket is to be used again.

## REMOVAL

- (a) Disconnect negative battery cable, remove engine oil dipstick.
- (b) Raise vehicle. Drain engine oil.
- (c) Disconnect the battery fast and move to rear of vehicle to gain access to oil pan.
- (d) Remove transmission support brackets and suspension arms.
- (e) Remove oil pan bolts and remove.
- (f) Remove oil pan gasket.

**NOTE:** The oiling tray and oil pan gaskets are integral (Fig. 11). The different rubber gaskets are bonded to both sides of the oiling tray. This assembly is reusable provided it is not damaged upon removal.

## INSTALLATION

- (a) Apply a thin bead of Major Thread Sealant Adhesive Thinner or equivalent, at the parting line of

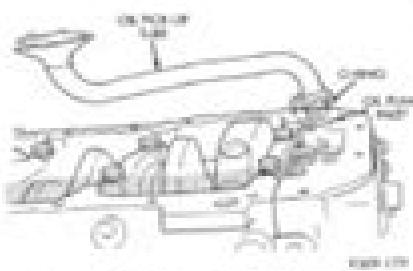


Fig. 11 Oil Pan Pickup Tube Removal



Fig. 12 Oil Pan Gasket



Fig. 13 Oil Pan Sealing

## DISASSEMBLY AND ASSEMBLY (Continued)

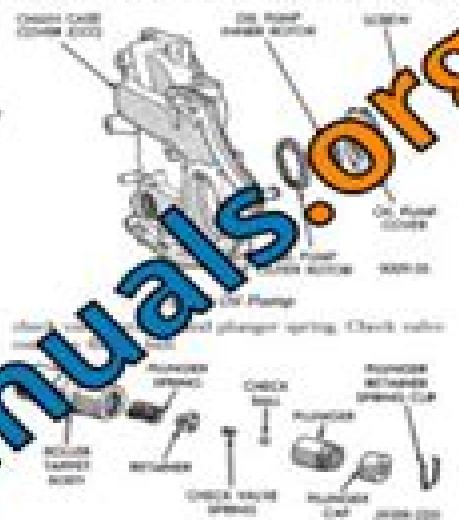


Fig. 14 Hydraulic Water Pump Assembly

- (a) Clean all upper parts in a solvent that will remove all varnish and carbon.
- (b) Replace supports that are used for further use with care assembly.

(c) If plunger shows signs of scoring or wear, valve is painted or valve seat or oil of plunger indicates any condition that would prevent valve from seating, install a new plunger assembly.

- (d) Assemble supports (Fig. 15).

## CLEANING AND INSPECTION

### CYLINDER HEAD

- (a) Before cleaning, check for scale, damage and cracks.
- (b) Clean cylinder head and oil passages.
- (c) Check cylinder head for flatness (Fig. 16).

(d) Inspect oil surfaces with a straightedge. If there is any uneven or suspect flatness, fit one of flatness gaskets (1.000 in.  $\times$  12.000 in.) and, using the span length as indicated in any direction, either replace head or lightly machine the head surface. As an example, if a 1.0 in. span is 0.1 in. (0.001 in.) out of flat, otherwise if 1.0 in. (0.001 in.) out of flat, replace 1.0 in. (0.001 in.). This amount of out of flat is acceptable.



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Fig. 15 Check Cylinder Head

## VALVES AND VALVE GUIDE

- (a) Clean valves thoroughly and inspect barrel, tapered and seat faces.
- (b) Measure valve faces for wear. Refer to specifications (Fig. 17).

**CAUTION:** Valve stems are chrome plated and should not be polished (Fig. 18).

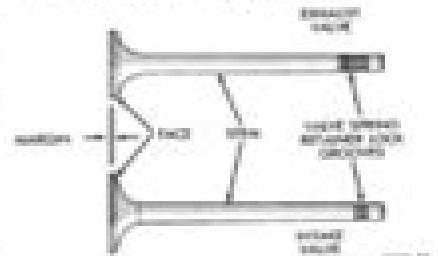


Fig. 16 Intake and Exhaust Valves

(c) Measure valve and seat faces. Remove valve guides with a suitable guide cleaner.

## VALVE GUIDE

- (a) Measure valve and guide clearance in intake.
- (b) Install valve into cylinder head so it is 1.0 in. (0.025 in.) off the valve seat. A small piece of tape may be used to hold valve in place.

# Dodge Intrepid Service Repair Manual

**Chao Zhang**

**Dodge Intrepid Service Repair Manual:**

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