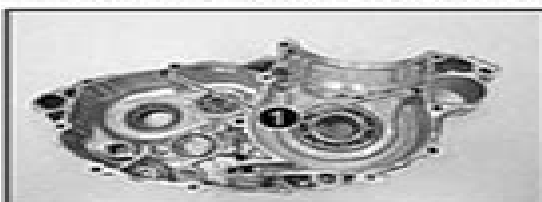


16.5.6 Installing the left engine case



(SX-F EU)

- Mount dowels ❶ onto the left section of the engine case.
- Grease the sealing surfaces. Apply the sealing compound to the left section of the engine case.

Loctite® 5910



Info

To prevent sealing compound from entering into the oil channels, dowels ❶ must be mounted first.

(SX-F USA, SX-F Factory Edition, XC-F)

- Mount dowels ❶ onto the left section of the engine case.
- Grease the sealing surfaces. Apply the sealing compound to the left section of the engine case.

Loctite® 5910



Info

To prevent sealing compound from entering into the oil channels, dowels ❶ must be mounted first.

- Mount the left engine casing. If necessary, strike it lightly with a rubber mallet.



Info

Do not use the screws to pull the two sections of the engine case together.

- Mount screws ❷ but do not tighten them yet.

Guideline

Screw, engine case	M6x40	10 Nm (7,4 lbf ft)
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- Mount screws ❸ but do not tighten them yet.

Guideline

Screw, engine case	M6x60	10 Nm (7,4 lbf ft)
--------------------	-------	--------------------

- Mount screws ❹ but do not tighten them yet.

Guideline

Screw, engine case	M6x75	10 Nm (7,4 lbf ft)
--------------------	-------	--------------------

- Mount screw ❺ but do not tighten yet.

Guideline

Screw, engine case	M6x80	10 Nm (7,4 lbf ft)
--------------------	-------	--------------------

2013 Ktm 450 Sx Service Manual

Michael Brown



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