

16.5.6 Installing the left engine case



(SX-F EU)

- Mount dowels ① onto the left section of the engine case.
- Grease the sealing surfaces. Apply the sealing compound to the left section of the engine case.

Locite® 5910



Info

To prevent sealing compound from entering into the oil channels, dowels ① must be mounted first.



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(SX-F USA, SX-F Factory Edition, XC-F)

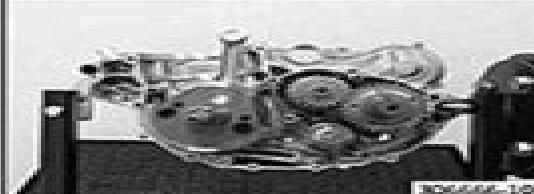
- Mount dowels ② onto the left section of the engine case.
- Grease the sealing surfaces. Apply the sealing compound to the left section of the engine case.

Locite® 5910



Info

To prevent sealing compound from entering into the oil channels, dowels ② must be mounted first.



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- Mount the left engine casing. If necessary, strike it lightly with a rubber mallet.



Info

Do not use the screws to pull the two sections of the engine case together.

- Mount screws ③ but do not tighten them yet.

Guideline

Screw, engine case	M6x40	1.0 Nm (7.4 lbf in)
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- Mount screws ④ but do not tighten them yet.

Guideline

Screw, engine case	M6x50	1.0 Nm (7.4 lbf in)
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- Mount screws ⑤ but do not tighten them yet.

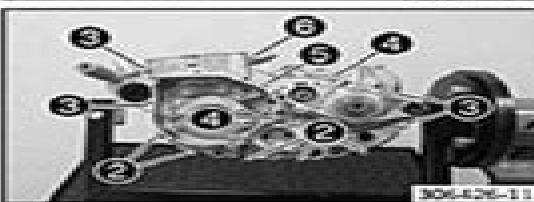
Guideline

Screw, engine case	M6x75	1.0 Nm (7.4 lbf in)
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- Mount screw ⑥ but do not tighten yet.

Guideline

Screw, engine case	M6x80	1.0 Nm (7.4 lbf in)
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2013 Ktm 450 Sx Service Manual

Michael Brown

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