



Figure 3-6. Engine Oil Flow: Bottom End

CHAIN GUIDE BRACKET

Three illustrations accompany this explanation.

- Cam support plate oil flow is shown in [Figure 3-4](#).
- Bottom end oil flow is shown in [Figure 3-5](#).
- Chain guide bracket oil flow is shown in [Figure 3-7](#).

The flow of oil travels down the vertical passage at the rear of the cam support plate (A27).

As oil exits the inboard side of the cam support plate, it enters a crankcase dowel. The hole contains the chain guide screen and O-ring (Q40).

NOTE

This screen blocks any debris which might enter the chain guide bracket. The screen has no regular maintenance schedule. However, clean the screen and replace the O-ring every time the engine is disassembled.

Oil travels through the right side crankcase (R41) and goes into the chain guide bracket rubber interconnect (S42). Inside the chain guide (T43), oil travels to both the front and rear

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