



correct

Fig. 7. Identifying Drive Belt, Correct Installation

(courtesy of FORD MOTOR CO.)

With the engine running, check accessory drive belt tracking on all pulleys. If the edge of the accessory drive belt rides beyond the edge of the pulleys, noise and premature wear will occur. Make sure the accessory drive belt rides correctly on the pulley. If an accessory drive belt tracking condition exists, proceed with the following:

- Visually check the accessory drive belt tensioner for damage and wear, especially the mounting pad surface and arm alignment. If the accessory drive belt tensioner is not installed correctly, the mounting surface pad will be out of position. If the tensioner arm is loose, the arm will be out of alignment. Failure of these conditions will result in clasp and spring wear.
- With the engine running, visually observe the grooves in the pulleys (not the pulley flanges or the pulley forward faces) for excessive width. Excessive components are necessary.
- Check all accessories, mounting brackets and the accessory drive belt tensioner for any wear/loosening that would prevent the components from mounting correctly. Correct any wear/loosening conditions and recheck the accessory drive belt tracking.
- Tighten all accessories, mounting brackets and accessory drive belt tensioner mounting hardware to specification. Recheck the accessory drive belt tracking.

for tension: incorrect

The only mechanical check that needs to be made is a check for tensioner stick, push or bind.

1. With the engine off, check mating of the accessory drive belt. Refer to the illustrations under **ACCESSORY DRIVE**, in *Disassembly and Operation*.

NOTE: The accessory drive belt tensioner spring is very strong and requires substantial force to release.

2. Using a suitable, commercially available suspension belt tensioner release tool, relieve the tension on the belt and detach the accessory drive belt from the tensioner. Carry out the following steps:
 - Using the release tool, move the tensioner from its retracted position, through its full stroke and back to the retracted position to make sure there is no stick, push or bind, and to make sure that there is tension on the tensioner spring.
 - Rotate the tensioner pulley by hand and check for a binding, contaminated or worn condition.
 - Inspect the area surrounding the accessory drive belt tensioner for oil leaks or contamination and report any leaks.

3. If the accessory drive belt tensioner does not meet the criteria in the previous step, install a new tensioner. If the accessory drive belt tensioner meets the criteria in the previous step, proceed to testing the tensioner dynamically.
4. If the tensioner is returned with oil and grease internally, install a new tensioner.

for tension: correct

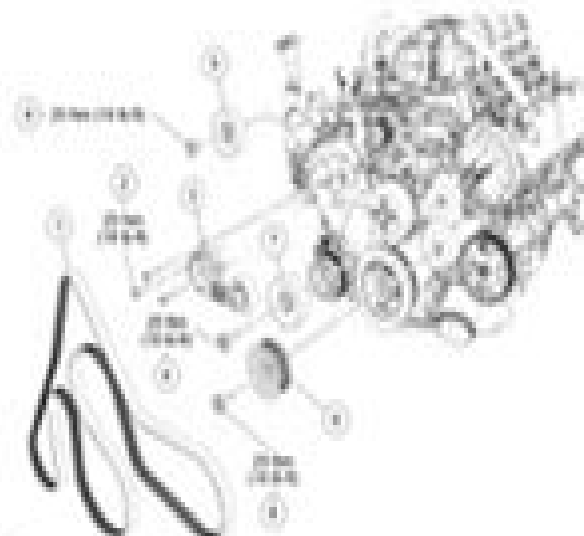
The accessory drive belt tensioner can be checked dynamically as follows:

1. With the engine running, observe the accessory drive belt tensioner movement. The accessory drive tensioner should move upwards when the A/C clutch cycles or engages, or when the engine is accelerated rapidly. If the accessory drive belt tensioner movement is excessive without A/C clutch cycling or engine acceleration, check belt adjust. Excessive belt adjust means depth of groove in the belt is too great, excessive accessory drive belt tensioner movement. Check adjust condition by installing a new belt. If excessive accessory drive belt tensioner movement still exists, install a new accessory drive belt tensioner.

REMOVAL AND INSTALLATION

ENGINE AND ACCESSORY DRIVE JOINTS, EXPLODED VIEW

NOTE: 4.0L (2V) engine shown, 4.0L (2V) and 5.4L (3V) engines similar.



correct

Fig. 8. Exploded View Of Engine And Accessory Drive Joints With Torque Specifications
(courtesy of FORD MOTOR CO.)

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