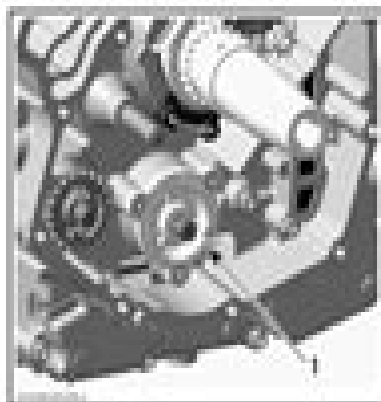


OL PUMP

Oil Pump Location

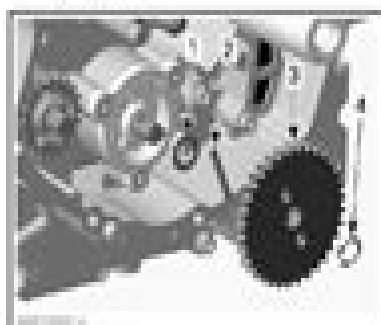
The oil pump is located on the engine PTO side (toward PTO cover).



Old Friends Reunited

Remove the PFD cover. Refer to PFD COVER in the BOTTOMS E&P subsection.

- Retaining ring
- Oil pump gear
- Transfer pin
- Thrust washer



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|---|-------------------|
| 1 | Overall - average |
| 2 | Overall - max |
| 3 | Overall - min |
| 4 | Overall - avg |

2. Release all pump cover screws and pull off pump cover off.



1. Remove the pump shaft with needle pin and in-out tubes.
2. Remove the pump shaft with needle pin and in-out tubes.
3. Remove the pump shaft with needle pin and in-out tubes.
4. Remove the pump shaft with needle pin and in-out tubes.



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Oil Pump Inspections

Inspect oil pump and oil pump cover bore for marks, scratches or other damages. Check for scratches in clearance between outer rotor and oil pump bore. If so, replace damaged parts.

Check oil pump cover for damages and for surface straightness with a straightedge.



1. The company is a public company.
2. The company is a private company.
3. The company is a partnership.
4. The company is a sole proprietorship.
5. The company is a limited liability company.

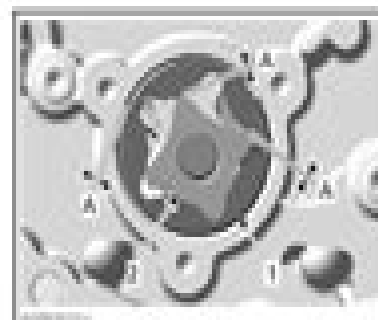
Check owner's manual for component pin, holes or other demands. If no, replace CD-jewel with assembly.



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Using a feeler gauge, measure the clearance at inner and outer edges as shown.

DATE OF WHEN AND OTHER NOTES	
SERVICE LAST	0.20 miles (0.32 km)

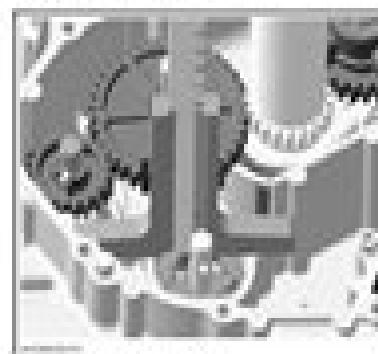


1. *Chlorophyll a* content

If clearance of inner and outer rotors exceeds the tolerance, replace oil pump rotors. Ensure to also check oil pump cover. If damaged, replace the complete oil pump assembly.

If clearance between outer ring and its bore is excessive exceeds the tolerance, replace the complete oil pump assembly with the new one.

Using a depth gauge, measure the axial clearance of the oil pump as shown.



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