

with makeshift equipment that may damage your machine.

11. Repairs go much faster and easier if your machine is clean before you begin work. There are many special cleaners on the market for washing the engine and related parts. Follow the manufacturer's instructions on the container for the best results. Clean all oily or greasy parts with cleaning solvent as you remove them.

WARNING

Never use gasoline as a cleaning agent. It presents an extreme fire hazard. Be sure to work in a well-ventilated area when using cleaning solvent. Keep a fire extinguisher, rated for gasoline fires, handy in any case.

12. If special tools are necessary, make arrangements to obtain them before starting work. It is frustrating and time-consuming to get partially into a job, then be unable to complete it.

13. Make diagrams (or take a Polaroid picture) whenever similar parts are found. For example, crankcase bolts are often not the same length. You may think you can remember where everything came from, but mistakes can be costly. It is also possible that you may be sidetracked and not return to the work for days or even weeks. During such time carefully arranged parts may become disturbed.

14. When reassembling parts, be sure all shims and washers are replaced exactly as they were removed.

15. Whenever a rotating part contacts a stationary part, look for a shim or washer.

16. Always install new gaskets, seals and O-rings during reassembly. Gaskets are usually installed dry (without sealant), unless otherwise specified.

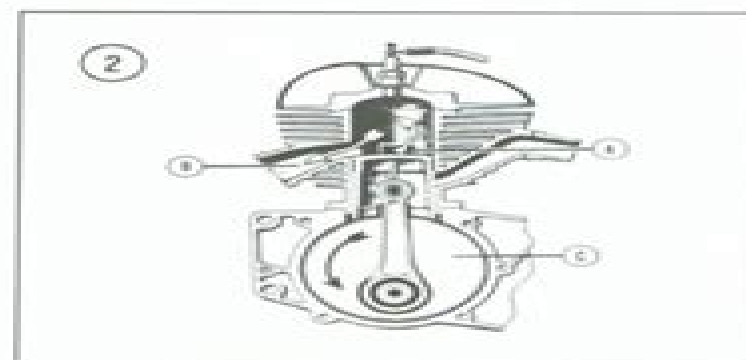
17. If it should become necessary to make a gasket, and the old gasket is not available for use as a guide, use the outline of the cover or part. Apply engine oil to the gasket surface, then place the part on the new gasket material. Apply pres-

sure to the part and the oil will leave a very accurate outline on the gasket material.

CAUTION

If purchasing gasket material to fabricate a gasket, measure the thickness of the old gasket. The gasket material must have the same approximate thickness as the original gasket.

18. Heavy grease can be used to hold small parts in place if they tend to fall from position during assembly. Keep grease and oil away from electrical components, however. In addition, any



120 Hp Force Jet Manual

Alan Obin



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