

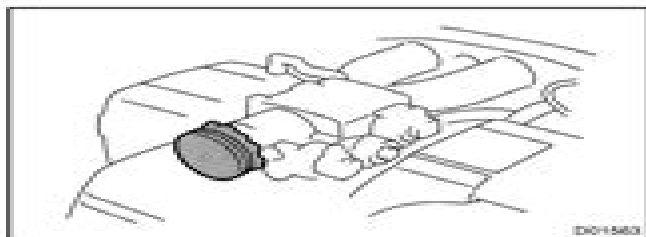
3. REMOVAL AND INSTALLATION OF FUEL CONTROL PARTS

(a) PLACE FOR REMOVING AND INSTALLING OF FUEL SYSTEM PARTS

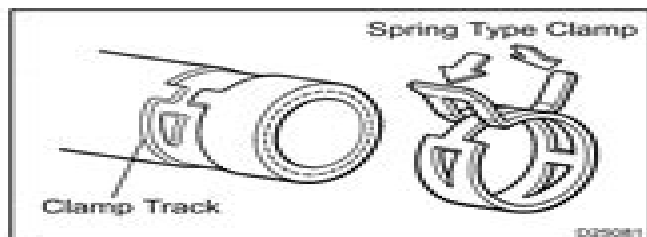
- (1) Work in a place with good air ventilation and without any ignition sources, such as a welder, grinder, drill, electric motor or stove.
- (2) Never work in a place such as a pit or near a pit because vaporized fuel will collect in those places.

(b) REMOVING AND INSTALLING OF FUEL SYSTEM PARTS

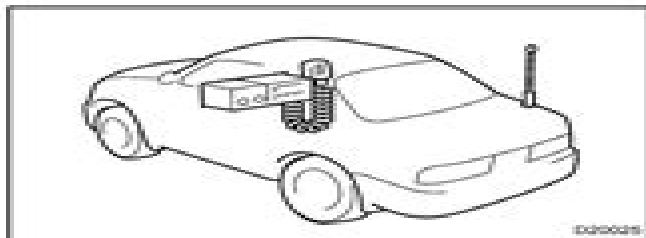
- (1) Prepare a fire extinguisher before starting operation.
- (2) To prevent static electricity, install a ground on the fuel changer, vehicle and fuel tank, and do not spray the area with water. The work surface will become slippery. Do not clean up spills with water as this will spread and gasoline and create a fire hazard.
- (3) Never use any electric equipment like an electric motor or a working light, as they may create sparks or high temperatures.
- (4) Never use an iron hammer, as it may create sparks.
- (5) Dispose of fuel-contaminated shop rags separately using a fire resistant container.



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4. REMOVAL AND INSTALLATION OF ENGINE INTAKE PARTS

- (a) If any metal particle enters the inlet pass, this may damage the engine.
- (b) When removing and installing the inlet system parts, cover the openings of the removed parts and engine openings. Use clean shop rags, gummed tape, or other suitable materials.
- (c) When installing the inlet system parts, check that no metal particles have entered the engine or the installed part.

5. HANDLING OF HOSE CLAMPS

- (a) Before removing the hose, check the clamp position so that you can restore it in the same way.
- (b) Replace deformed or dented clamps with new ones.
- (c) When reusing a hose, attach the clamp on the clamp track portion of the hose.
- (d) For a spring type clamp, to spread the tabs slightly after installation by pushing in the direction of the arrow marks as shown in the illustration.

6. FOR VEHICLES EQUIPPED WITH MOBILE COMMUNICATION SYSTEMS

- (a) Install the antenna as far away from the ECU and sensors of the vehicle electronic systems as possible.
- (b) Install an antenna feeder at least 20 cm (7.87 in.) away from the ECU and sensors of the vehicle electronic systems. For details of the ECU and sensors locations, refer to the section on applicable components.
- (c) Keep the antenna and feeder separate from other wirings as much as possible. This will prevent signals from the communication equipment from affecting vehicle equipment and vice-versa.
- (d) Check that the antenna and feeder are correctly adjusted.
- (e) Do not install any high-powered mobile communication system.

4 Highlander Repair Manual

Michal Rosen-Zvi



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