

# Chrysler Concorde 1998-2004 Workshop Manual

9 - 126 3.03 SL ENGINE

## REMOVAL AND INSTALLATION (Continued)

- (4) Disconnect transmission oil cooler line clips.
- (5) Remove oil pan (Fig. 96).
- (6) Remove oil pan gasket.
- (7) Clean oil pan and oil pan gasket surfaces.

## INSTALLATION

- (1) Apply a 1.8 inch bead of Mopar Engine RTV (229) to the parting line of the oil pump housing and the rear seal surface (Fig. 98).
- (2) Install oil pan gasket to the engine block.
- (3) Install pan and attaching hardware (Fig. 99).
- (4) Install the structural collar (Fig. 98), using the below procedure:
- (a) Install the vertical collar to oil pan bolts. Pre-tension bolts to 1.3 Nm (10 in. lbs.).
- (b) Install the horizontal collar to transmission bolts and tighten to 10 Nm (80 in. lbs.).
- (c) Torquing with center vertical bolts and working outward. Final torque all bolts to 10 Nm (80 in. lbs.).

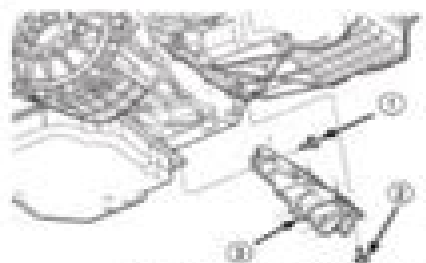


Fig. 98 Structural Collar

- 1 - BOLT-HORIZONTAL
- 2 - BOLT-VERTICAL
- 3 - STRUCTURAL COLLAR

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## REMOVAL AND INSTALLATION (Continued)



Fig. 97 Crankshaft Sprocket Timing Marks

- 1 - LEFT CRANKSHAFT PULLEY MARK
- 2 - RIGHT CRANKSHAFT PULLEY MARK
- 3 - CRANKSHAFT ALIGNMENT SPECIAL TOOL (M22)

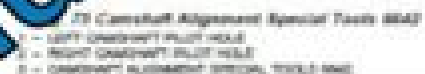


Fig. 96 Oil Pan

- 1 - GASKET
- 2 - OIL PAN
- 3 - BOLT
- 4 - NUT

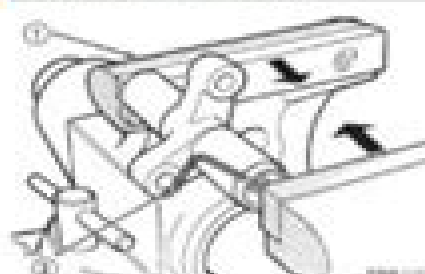


Fig. 95 Compressing Timing Belt Tensioner

- 1 - TENSIONER
- 2 - TENSIONER PIN

Insert the tensioner into the housing and tighten to 10 Nm (80 in. lbs.).

- (4) Install the timing belt starting at the crankshaft sprocket going in a counterclockwise direction (Fig. 95). Install the belt around the last sprocket. Make sure the belt is in position around the tensioner pulley. Each crankshaft sprocket mark should fall between the outer marks.

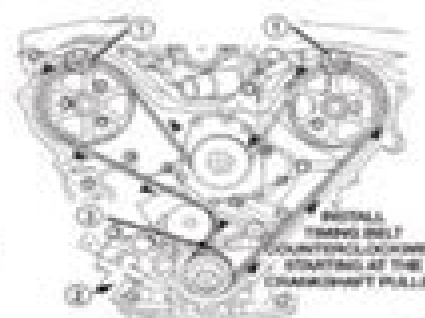


Fig. 94 Timing Belt—Installation

- 1 - AUTO CRANKSHAFT PULLEY MARK
- 2 - MANUAL TENSIONER LOCK
- 3 - CRANKSHAFT AT TOP

(5) Holding the tensioner pulley against the belt, install the tensioner into the housing and tighten to 10 Nm (80 in. lbs.).

(6) When tensioner is in place, pull retaining pin to allow the tensioner to return to the pulley location.

(7) With number 1 pulley at TDC (Fig. 95), hold the crankshaft sprocket face with a 50 mm (2 inch) wrench and tighten the crankshaft bolts to 100 Nm (75 ft. lbs.) plus a 90 degree turn for the right side and 120 Nm (85 ft. lbs.) plus a 90 degree turn for the left side.

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