

- Use thrust piece -T10354- and bolt for vibration damper to pull in oil seal -arrow- onto stop.

 **Note**

- Renew bolt for vibration damper.
- Renew O-ring.

Further assembly is basically carried out in reverse order of dismantling. Note the following:

- Install vibration damper [page 43](#).
- Install poly V-belt [page 35](#).



1.6 Camshaft timing chain - exploded view

1 - Bolt

- 9 Nm

2 - Chain tensioner

- Exerts spring pressure
- Before removing, lock in place using locking pin - T40011 -

3 - Tensioning rail for timing chain

4 - Guide pin

- 20 Nm

5 - Bolt

- 9 Nm

6 - Timing valve

- Left-hand thread
- 35 Nm
- Depending on version, use assembly tool - T10352- or assembly tool - T10352/1- for removal

7 - Bolt

- Renew
- On vehicles with 1.8 ltr. engine: 8 Nm + turn 90° further
- On vehicles with 2.0 ltr. engine: 20 Nm + turn 90° further

8 - Washer

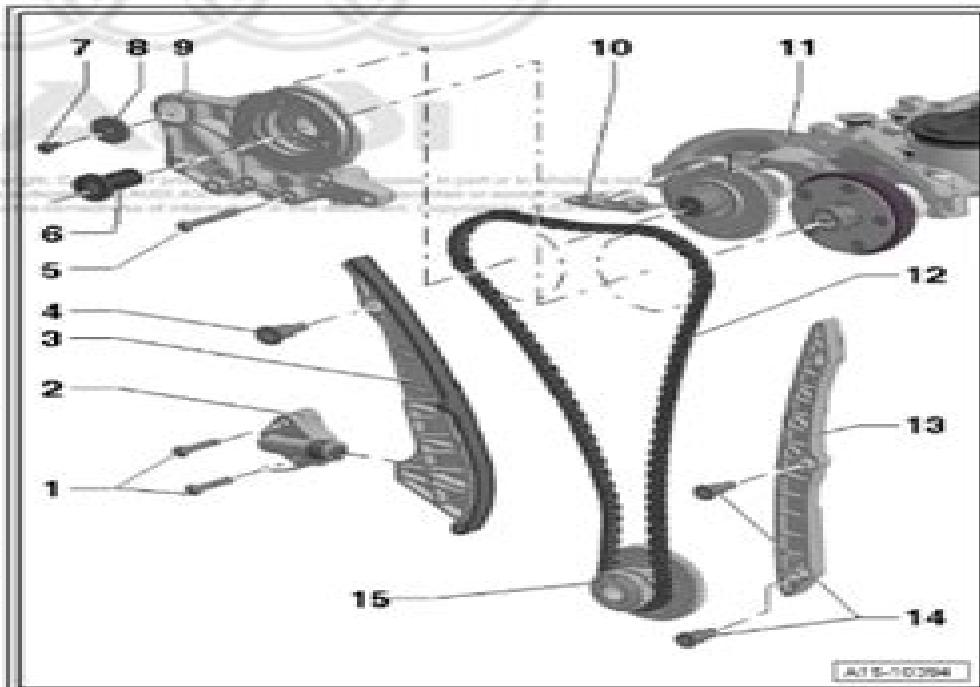
9 - Bearing saddle

10 - Guide rail for camshaft timing chain

11 - Camshaft housing

12 - Camshaft timing chain

- Before removing, mark running direction with paint



LA75-10294

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Jin-Ying Zhang

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