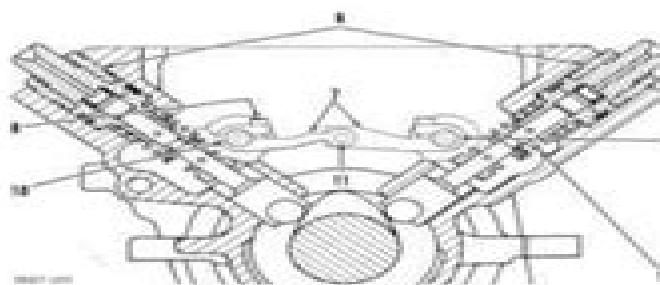
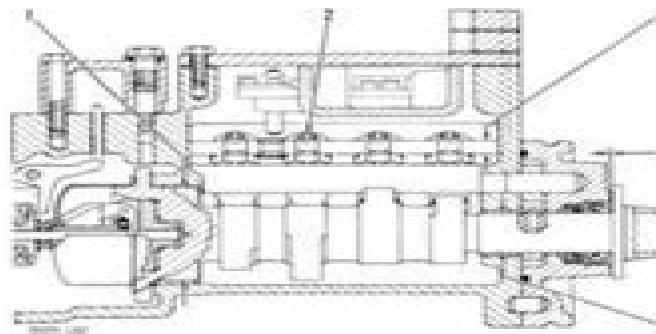


СУТЬ ИНВЕСТИЦИИ В НЕДВИЖИМОСТЬ

11-18	Torque value for the pump shaft bearing	1, 2, 7, 11, 40, 5, 6, 13
11-19	Torque for the pump shaft bearing	140 N·m
11-20	Torque for the pump shaft bearing	200 N·m
11-21	Shaft in the rear bearing for the camshaft Diesel	0.3750 ± .0005 N·m, 0.90-0.225 ± 0.013 mm
	Diameter of rear bearing surface (diameter of the camshaft Diesel)	0.3730 ± .0005 N·m, 0.90-0.245 ± 0.013 mm
	Maximum permissible clearance between the bearing and the camshaft bearing surface (journal) (mm)	.0006 N·m, 10.15 mm
11-22	Torque for screws that hold sleeve control levers	24 N·m
11-23	Shaft in the housing for the fuel control sleeve Diesel	0.5643 ± .0005 N·m, 1.00-0.009 ± 0.013 mm
	Diameter of sleeve control shaft (mm)	.5630 ± .0005 mm, 1.00-0.008 ± 0.008 mm
	Maximum permissible clearance between the bore in the housing and the sleeve control shaft (mm)	.0003 N·m, 10.07 mm
11-24	End play for camshaft with sleeve installed (mm)	.0023 ± .0018 N·m, 10.58 ± 0.46 mm
NOTE:	When installing sleeve on end of camshaft, support the camshaft to prevent damage to parts inside of injection pump and generator housing.	
11-25	Shaft in the front bearing for the camshaft Diesel	1.00005 ± .00005 N·m, 1.25-0.13 ± 0.013 mm
	Diameter of front bearing surface (diameter of the camshaft Diesel)	1.00005 ± .00005 N·m, 1.25-0.15 ± 0.013 mm
	Maximum permissible clearance between the bearing and the camshaft bearing surface (journal) (mm)	.0006 N·m, 10.10 mm
11-26	Torque for bushings	70 N·m
11-27	Crossover levers	
NOTE:	For adjustments of crossover levers, see 2008 CHESSLE, THURAC ENGINE Service Manual.	
11-28	Torque for screws that hold crossover levers	24 N·m
11-29	Shaft control shafts	140 N·m
11-30	Crossed pin linkage between crossover levers	
11-31	474402108 Spring for inspection pump	
	Length under test force	1.2465 N·m, 13.04-24 mm
	Test force	12.5 N·m, 13.04-5 ± 0.25 N·m
	Free length after test	1.2465 N·m, 13.04-18 mm
	Characteristic diameter	7.28 ± .010 mm, 11.49 ± 0.25 mm



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