

BALANCER/CRANKSHAFT REMOVAL

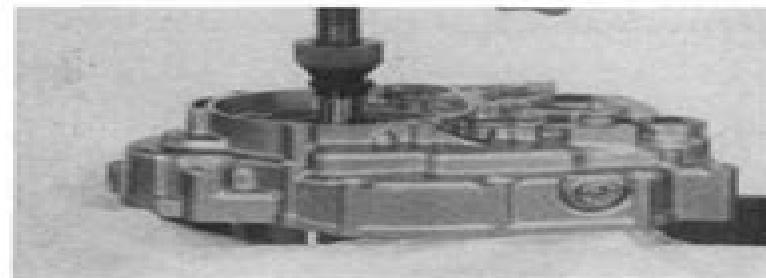
Remove the gasket and dowel pins.
Remove the transmission (Section 1-1).



Remove the crankshaft and balancer from the left crankcase with a press.

CAUTION

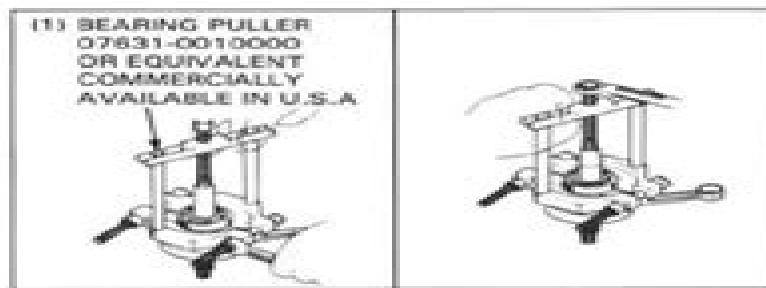
- Be careful not to damage the crankcase gasket surface.*



Remove the left crankshaft bearing with a bearing puller if it comes out with the crankshaft. Discard the bearing.

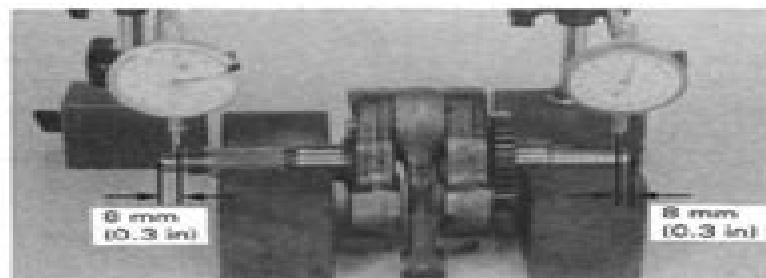
CAUTION

- Always replace the left bearing with a new one if it comes out with the crankshaft.*

**CRANKSHAFT INSPECTION**

Set the crankshaft on a truing stand or V blocks and measure the runout using a dial indicator.

SERVICE LIMIT: 0.10 mm (0.004 in)



20chevy S4x4 Repair Manual

RD Boyd

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