

# G-Code Reference List

G Code	Function
G00	Positioning at rapid travel;
G01	Linear interpolation using a feed rate;
G02	Circular interpolation clockwise;
G03	Circular interpolation, counterclockwise;
G04	Dwell
G17	Select X-Y plane;
G18	Select Z-X plane;
G19	Select Z-Y plane;
G20	Imperial units;
G21	Metric units;
G27	Reference return check;
G28	Automatic return through reference point;
G29	Move to a location through reference point;
G31	Skip function;
G32	Thread cutting operation on a Lathe;
G33	Thread cutting operation on a Mill;
G40	Cancel cutter compensation;
G41	Cutter compensation left;
G42	Cutter compensation right;
G43	Tool length compensation;
G44	Tool length compensation;
G50	Set coordinate system (Mill);
G50	Maximum RPM (Lathe);
G52	Local coordinate system setting;
G53	Machine coordinate system setting;
G54	Set Datum;
G55	Set Datum;
G56	Set Datum;
G57	Set Datum;

G Code	Function
G58	Set Datum;
G59	Set Datum;
G70	Finish cycle (Lathe);
G71	Rough turning cycle (Lathe);
G72	Rough facing cycle (Lathe);
G73	Chip break drilling cycle;
G74	Left hand tapping (Mill);
G74	Face grooving cycle;
G75	OD groove pecking cycle (Lathe);
G76	Boring cycle (Mill);
G76	Screw cutting cycle (Lathe);
G80	Cancel cycles;
G81	Drill cycle;
G82	Drill cycle with dwell;
G83	Peck drilling cycle;
G84	Tapping cycle;
G85	Bore in, bore out;
G86	Bore in, rapid out;
G87	Back boring cycle;
G90	Absolute programming;
G91	Incremental programming;
G92	Reposition origin point (Mill);
G92	Screw thread cutting cycle (Lathe);
G94	Per minute feed;
G95	Per revolution feed;
G96	Constant surface speed (Lathe);
G97	Constant surface speed cancel;
G98	Feed per minute (Lathe);
G99	Feed per revolution (Lathe);

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**SA Adler**

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In a digital era where connections and knowledge reign supreme, the enchanting power of language has become more apparent than ever. Its power to stir emotions, provoke thought, and instigate transformation is actually remarkable. This extraordinary book, aptly titled "**Amada Fanuc G Code**," compiled by a very acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound impact on our existence. Throughout this critique, we shall delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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### **Table of Contents Amada Fanuc G Code**

1. Understanding the eBook Amada Fanuc G Code
  - The Rise of Digital Reading Amada Fanuc G Code
  - Advantages of eBooks Over Traditional Books
2. Identifying Amada Fanuc G Code
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Amada Fanuc G Code
  - User-Friendly Interface
4. Exploring eBook Recommendations from Amada Fanuc G Code
  - Personalized Recommendations
  - Amada Fanuc G Code User Reviews and Ratings
  - Amada Fanuc G Code and Bestseller Lists

5. Accessing Amada Fanuc G Code Free and Paid eBooks
  - Amada Fanuc G Code Public Domain eBooks
  - Amada Fanuc G Code eBook Subscription Services
  - Amada Fanuc G Code Budget-Friendly Options
6. Navigating Amada Fanuc G Code eBook Formats
  - ePUB, PDF, MOBI, and More
  - Amada Fanuc G Code Compatibility with Devices
  - Amada Fanuc G Code Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Amada Fanuc G Code
  - Highlighting and Note-Taking Amada Fanuc G Code
  - Interactive Elements Amada Fanuc G Code
8. Staying Engaged with Amada Fanuc G Code
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Amada Fanuc G Code
9. Balancing eBooks and Physical Books Amada Fanuc G Code
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Amada Fanuc G Code
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Amada Fanuc G Code
  - Setting Reading Goals Amada Fanuc G Code
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Amada Fanuc G Code
  - Fact-Checking eBook Content of Amada Fanuc G Code
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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