

## G-Code Reference List

| G Code | Function                                    |
|--------|---|
| G00    | Positioning at rapid travel;                |
| G01    | Linear interpolation using a feed rate;     |
| G02    | Circular interpolation clockwise;           |
| G03    | Circular interpolation, counterclockwise;   |
| G04    | Dwell                                       |
| G17    | Select X-Y plane;                           |
| G18    | Select Z-X plane;                           |
| G19    | Select Z-Y plane;                           |
| G20    | Imperial units;                             |
| G21    | Metric units;                               |
| G27    | Reference return check;                     |
| G28    | Automatic return through reference point;   |
| G29    | Move to a location through reference point; |
| G31    | Skip function;                              |
| G32    | Thread cutting operation on a Lathe;        |
| G33    | Thread cutting operation on a Mill;         |
| G40    | Cancel cutter compensation;                 |
| G41    | Cutter compensation left;                   |
| G42    | Cutter compensation right;                  |
| G43    | Tool length compensation;                   |
| G44    | Tool length compensation;                   |
| G50    | Set coordinate system (Mill);               |
| G50    | Maximum RPM (Lathe);                        |
| G52    | Local coordinate system setting;            |
| G53    | Machine coordinate system setting;          |
| G54    | Set Datum;                                  |
| G55    | Set Datum;                                  |
| G56    | Set Datum;                                  |
| G57    | Set Datum;                                  |

| G Code | Function                            |
|--------|-------------------------------------|
| G58    | Set Datum;                          |
| G59    | Set Datum;                          |
| G70    | Finish cycle (Lathe);               |
| G71    | Rough turning cycle (Lathe);        |
| G72    | Rough facing cycle (Lathe);         |
| G73    | Chip break drilling cycle;          |
| G74    | Left hand tapping (Mill);           |
| G74    | Face grooving cycle;                |
| G75    | OD groove pecking cycle (Lathe);    |
| G76    | Boring cycle (Mill);                |
| G78    | Screw cutting cycle (Lathe);        |
| G80    | Cancel cycles;                      |
| G81    | Drill cycle;                        |
| G82    | Drill cycle with dwell;             |
| G83    | Peck drilling cycle;                |
| G84    | Tapping cycle;                      |
| G85    | Bore in, bore out;                  |
| G86    | Bore in, rapid out;                 |
| G87    | Back boring cycle;                  |
| G90    | Absolute programming;               |
| G91    | Incremental programming;            |
| G92    | Reposition origin point (Mill);     |
| G92    | Screw thread cutting cycle (Lathe); |
| G94    | Per minute feed;                    |
| G95    | Per revolution feed;                |
| G96    | Constant surface speed (Lathe);     |
| G97    | Constant surface speed cancel;      |
| G98    | Feed per minute (Lathe);            |
| G99    | Feed per revolution (Lathe);        |

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**SA Adler**



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In a digital era where connections and knowledge reign supreme, the enchanting power of language has become more apparent than ever. Its power to stir emotions, provoke thought, and instigate transformation is actually remarkable. This extraordinary book, aptly titled "**Amada Fanuc G Code**," compiled by a very acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound impact on our existence. Throughout this critique, we shall delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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