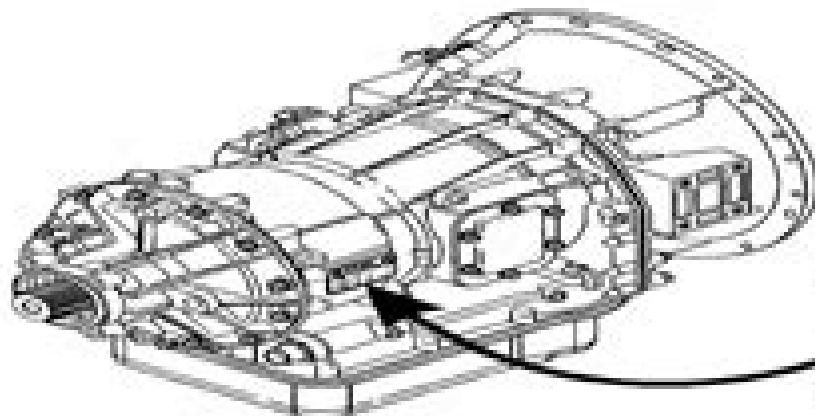


**PRECISION**  
INTERNATIONAL

**ALLISON**  
1000/2000/2400



**ALLISON IDENTIFICATION TAG**



1000	Heavy Duty automatic transmission with parking gear. maximum torque = 10000 lb.
2000	Heavy Duty automatic transmission without parking gear maximum torque = 20000 lb.
2400	Heavy Duty automatic transmission without parking gear (limited release to motor home application only) maximum torque = 24000 lb.
2000/2400	
2400	Heavy Duty automatic transmission with parking gear. maximum torque = 24000 lb.

Transmission	Transmission fluid capacity		Capacity	
	Per	Qua	Per	Qua
1000/2000/2400	1000	14.0	1000	14
2400	1000	15.7	1000	15.4

QUANTITIES ARE APPROXIMATE.

All models except 2000 MR series use

ATF = TRANSMISSION FLUID

2000 MR series must use Dexron II or a  
TEB 255 Approved Fluid.

**SPEED SENSOR LOCATIONS**



# Allison Trans Manual

**General Motors Corporation. Detroit**  
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## **Table of Contents Allison Trans Manual**

1. Understanding the eBook Allison Trans Manual
  - The Rise of Digital Reading Allison Trans Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Allison Trans Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Allison Trans Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Allison Trans Manual
  - Personalized Recommendations
  - Allison Trans Manual User Reviews and Ratings
  - Allison Trans Manual and Bestseller Lists
5. Accessing Allison Trans Manual Free and Paid eBooks
  - Allison Trans Manual Public Domain eBooks
  - Allison Trans Manual eBook Subscription Services

- Allison Trans Manual Budget-Friendly Options
- 6. Navigating Allison Trans Manual eBook Formats
  - ePUB, PDF, MOBI, and More
  - Allison Trans Manual Compatibility with Devices
  - Allison Trans Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Allison Trans Manual
  - Highlighting and Note-Taking Allison Trans Manual
  - Interactive Elements Allison Trans Manual
- 8. Staying Engaged with Allison Trans Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Allison Trans Manual
- 9. Balancing eBooks and Physical Books Allison Trans Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Allison Trans Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Allison Trans Manual
  - Setting Reading Goals Allison Trans Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Allison Trans Manual
  - Fact-Checking eBook Content of Allison Trans Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends

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- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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