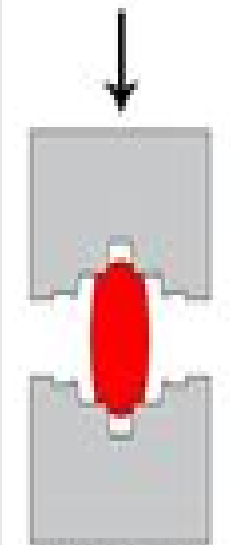
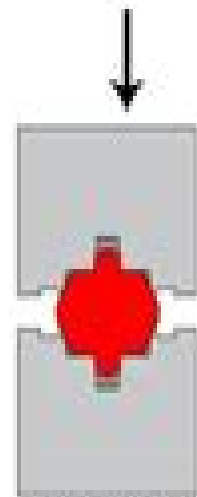


# Three Methods Of Forging

Closed Die



Hot Metal Billet In Contact With Moving Die

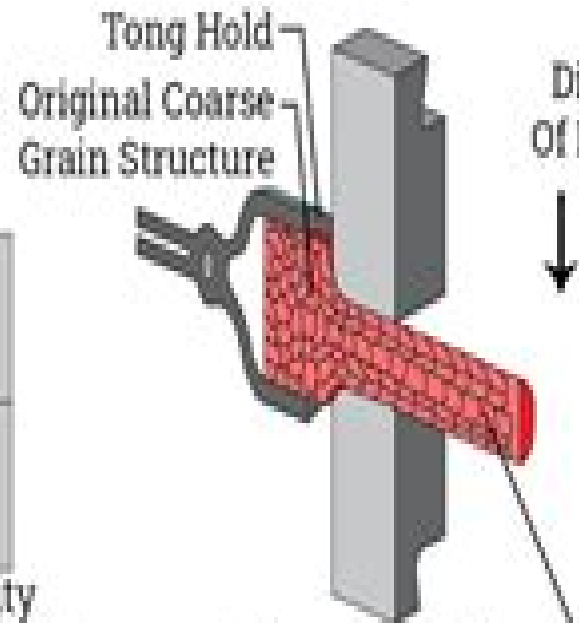


Restriction Of Lateral Flow Causing Cavity To Fill



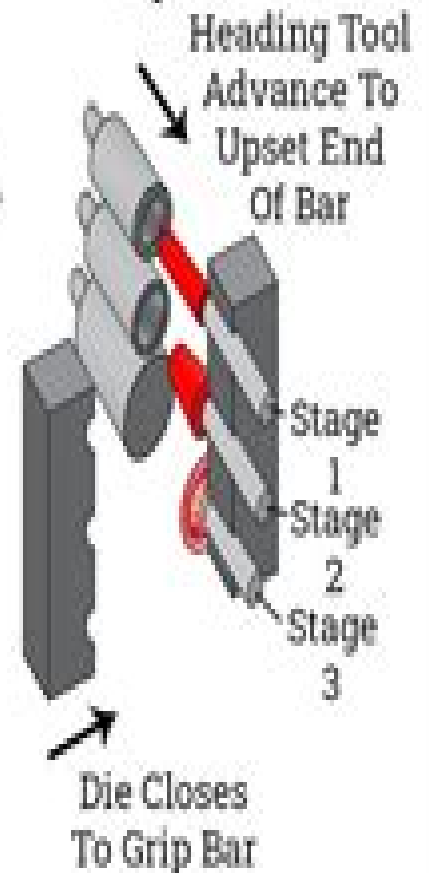
Die Cavity Finally Filled

Open Die



Elongated Grains And Closer Grain Structure Improves Mechanical Properties

Upset



# Aluminum Forging Design Guide

**James M. Kyed, James M. Matarazzo**



## **Aluminum Forging Design Guide:**

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design lubrications specifications for typical forged shapes etc and 4 Forging alloys These data treat the forging of specific alloy systems in terms of the influence of material properties on forging behavior and the influence of forging procedure on the properties of the forged product Author

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